# P R B X

POWERBOX Industrial Line T8W Series 8W 4:1 Single and Dual Output DC/DC Converter Manual

Table of Contents	
Line protection and EMC considerations	
1. Typical application	P1
2. Line protections	P2
3. EMS considerations	P3
4. EMI considerations	P4
5. Characteristic curves	P7



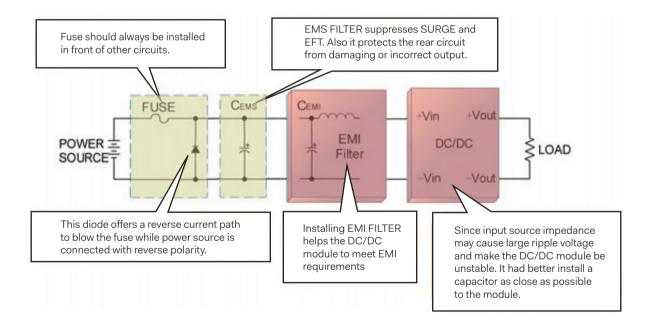
# Line Protection & EMC Considerations

## 1. Typical Application

• Below shows some blocks connected between power source and DC/DC module. Install the circuit of the block which is re-quired.

• Each block has individual function and should be placed on the corresponding location.

If CEMI is an Aluminum electrolytic capacitor and connected in parallel with CEMS, The capacitance we recommended for meeting EMS requirements could be CEMS pluses CEMI.



## Fig. 1-1 Typical Application

# 2. Line Protections

### Fuse

• The DC/DC converter is not internally fused. An input line fuse must always be used.

• Fuses should be installed in front of each module when multiple DC/DC converters connect to the same power source.

Model	Fuse Rating (A)	Fuse Type
PME08-24	2	Slow-Blow
PME08-48	1	Slow-Blow
PME08-11000 W	0.5	Slow-Blow

Table 2-1 FUSE selection

• According to actual current value, calculating fuse ratings base on the following equations:

 $I_{FUSE} \ge I_{in}$  /(rerating x safety margin)

Melting I<sup>2</sup>t =I<sup>2</sup><sub>PULSE,act</sub> · t / 0.22

#### Where

 $\mathsf{I}_{\mathsf{FUSE}}$  is current rating of fuse.

 $\mathsf{I}_{\mathsf{in}}$  is actual value of input current.

Rerating is percentage of fuse rating base on ambient temperature. Fuse rating is variety under different ambient temperature.

Safety margin is percentage of fuse rating set by user.

Melting I<sup>2</sup>t is pulse energy rating of fuse.

 $\mathsf{I}_{\mathsf{PULSE},\mathsf{act}}$  is actual input pulse current.

t is the width of the input pulse current.

Reverse Input Voltage Protection

- Avoid the reverse polarity input voltage; otherwise, it will damage the DC/DC converter.
- It is likely to protect the module from the reverse input voltage by installing an external diode.
- The diode can block reverse voltage or blow the line fuse to protect DC/DC converter.
- Recommend using Schottky diode for reverse input voltage protection.

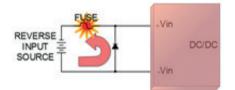


Fig. 2-1 Reverse input voltage protection

Model	Voltage Rating of the Diode	Current Rating of the Diode
PME08-24	60V	1~1.5 x Fuse Rating
PME08-48	100V	1~1.5 x Fuse Rating
PME08-110	200V	1~1.5 x Fuse Rating

Table. 2-2 Reverse protection diode selection

# 3. EMS Considerations

- The module can meet EMS requirements as below.
- An external input filter capacitor is required if the module has to meet EN61000-4-4, EN61000-4-5.

Parameter	Conditions	Level	
ESD	EN61000-4-2	Air ± 8kV and Contact ± 6kV	Perf. Criteria A
Radiated immunity	EN61000-4-3	20 V/m	Perf. Criteria A
Fast transient	EN61000-4-4	± 2kV	Perf. Criteria A
Surge	EN61000-4-5	± 2kV	Perf. Criteria A
Conducted immunity	EN61000-4-6	10 Vr.m.s	Perf. Criteria A
Power frequency magnetic field	EN61000-4-8	100A/m continuous; 1000A/m 1 second	Perf. Criteria A

Table 3-1 EMS requirements

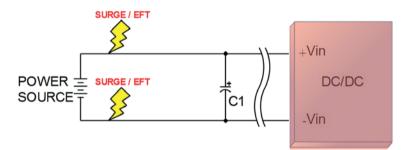
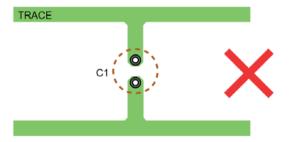


Fig. 3-1 Surge & EFT protections

• It should be noticed that the current path of the PCB trace. Wrong PCB layout reduces ability of suppressing SURGE or EFT.



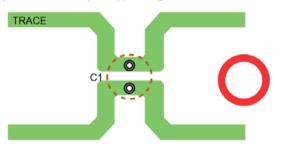


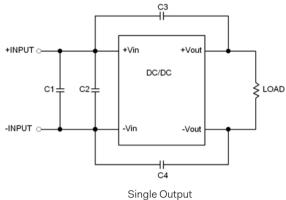
Fig. 3-2 PCB trace

Model	Component	Specification	Reference
PME08-24	C1	220µF/100V	Nippon Chemi-con KY series
PME08-48	C1	220µF/100V	Nippon Chemi-con KY series
PME08-110	C1	150µF/100V	Nippon Chemi-con KXJ series

Table 3-2 Surge & EFT filter

# 4. EMI Considerations

Recommended External EMI Filter for EN55032 Class A



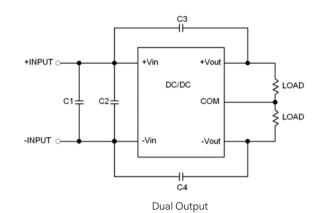
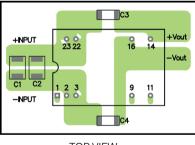


Fig. 4-1 Recommended EMI filter for EN55032 Class A

Model	C1	C2	C3	C4
PME08-24	1µF/50V	N/A	1000pF/2kV	1000pF/2kV
	1210 MLCC		1206 MLCC	1206 MLCC
PME08-48	0.47µF/100V	N/A	1000pF/2kV	1000pF/2kV
	1812 MLCC		1206 MLCC	1206 MLCC
PME08-110	1µF/250V	1µF/250V	1000pF/2kV	1000pF/2kV
	1812 MLCC	1812 MLCC	1206 MLCC	1206 MLCC

Table 4-1 B.O.M. of external EMI filter



TOP VIEW

Fig. 4-2 Recommended Layout Pattern for Single Output

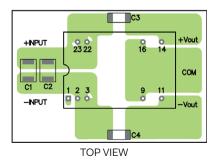
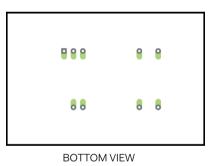
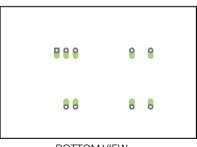
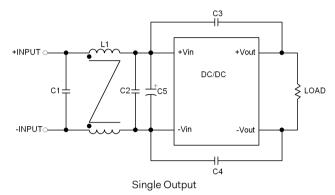


Fig. 4-3 Recommended Layout Pattern for Dual Output





# Recommended External EMI Filter for EN55032 Class B



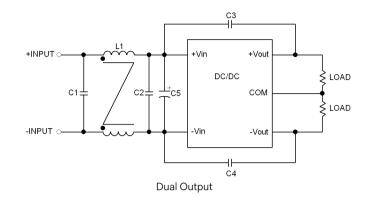
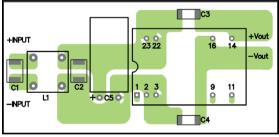


Fig. 4-1 Recommended EMI Filter for EN55032 Class B

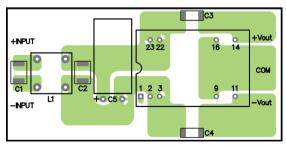
Model	C1	C2	C3, C4	C5	L1
PME08-48	4.7µF/50V	N/A	1000pF/2kV	N/A	325µH
	1812 MLCC		1206 MLCC		Common Choke
					PMT-050
PME08-48	1.5µF/100V	1.5µF/100V	1000pF/2kV	N/A	325µH
	1812 MLCC	1812 MLCC	1206 MLCC		Common Choke
					PMT-050
PME08-110	1µF/250V	N/A	1000pF/2kV	22µF/200V	497µH
	1812 MLCC		1206 MLCC	Al Cap.	Common Choke
				(lie down)	PMT-017
				Chemi-con KMF	

Table 4-1 B.O.M. of External EMI Filter

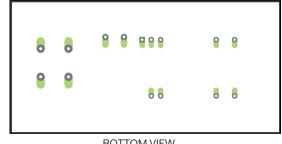


TOP VIEW

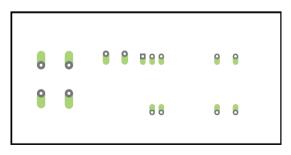
Fig. 4-2 Recommended Layout Pattern for Single Output



TOP VIEW Fig. 4-3 Recommended Layout Pattern for Dual Output





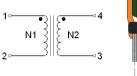


BOTTOM VIEW

## Specifications of Common Mode Choke and Differential Inductor

Part number:	PMT-017
Inductance:	497µH ±25% (100kHz/ 20mV)
DCR:	100 mΩ
Rated current:	1.7 A, max.
Dimensions:	A 11.5, max.
	B 11.5, max.
	C 8.8, max.
	D 2.5, min.
	E 7.62 ±0.2
	F 7.62 ±0.2
	G φ0.6 ±0.1

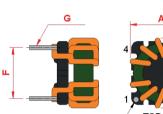
PIN 1 MARK





\* Recommended through hole:  $\phi$ 0.8 mm

Part number:	PM	PMT-050			
Inductance:	325	325µH ±35% (100kHz/ 100mV)			
DCR:	35 r	mΩ			
Rated current:	3.3	A, max.			
Dimensions:	А	11.5, max.			
	В	11.5, max.			
	С	8.8, max.			
	D	2.5, min.			
	E	7.62 ±0.2			
	F	7.62 ±0.2			
	G	φ0.6 ±0.1			





PIN 1 MARK

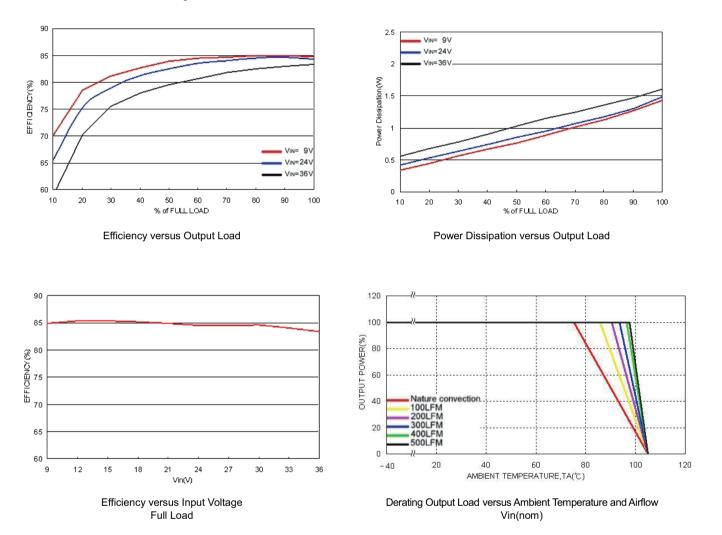
1				1
19	N1	•3  £	• N2	~4
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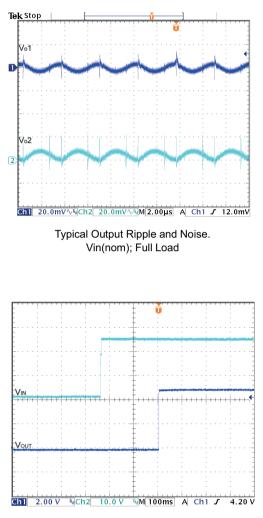
\* Recommended through hole:  $\phi 0.8$  mm

# 5. Characteristic Curves

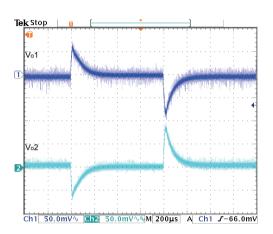
All test conditions are at 25°C.The figures are identical for PME08-24D05W



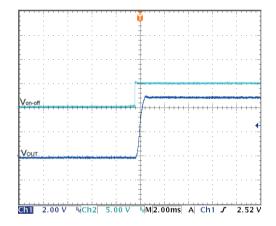
All test conditions are at 25°C.The figures are identical for PME08-24D05W



Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

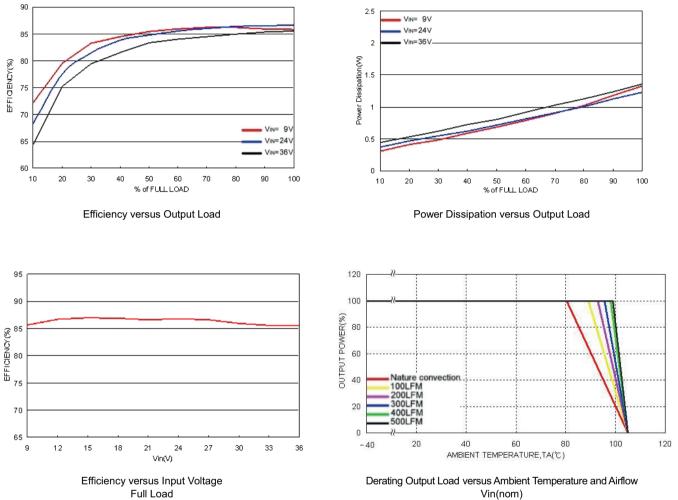


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



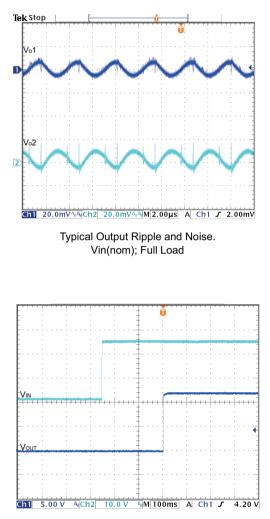
Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

All test conditions are at 25°C.The figures are identical for PME08-24D12W

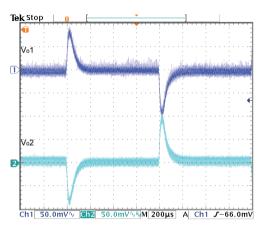


. Full Load

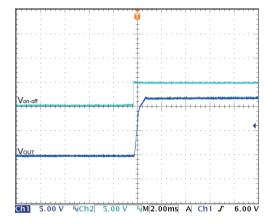
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

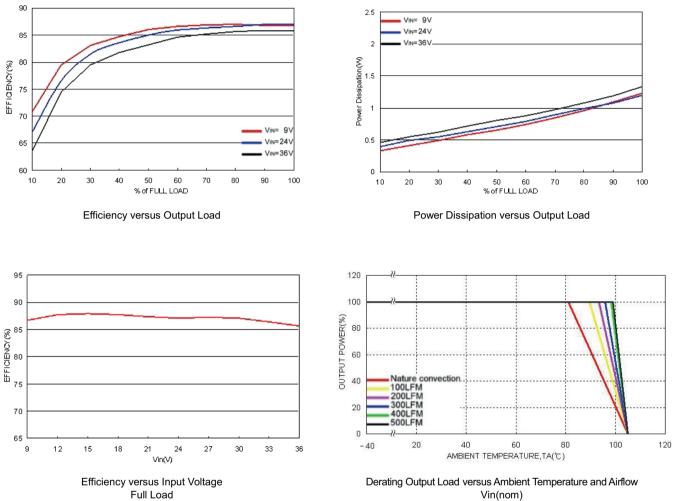


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

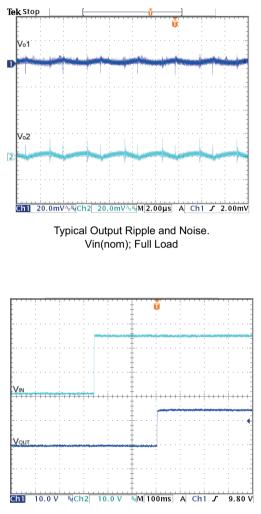
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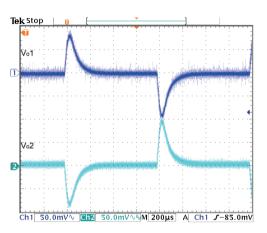
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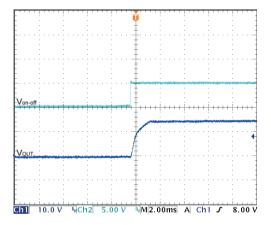
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

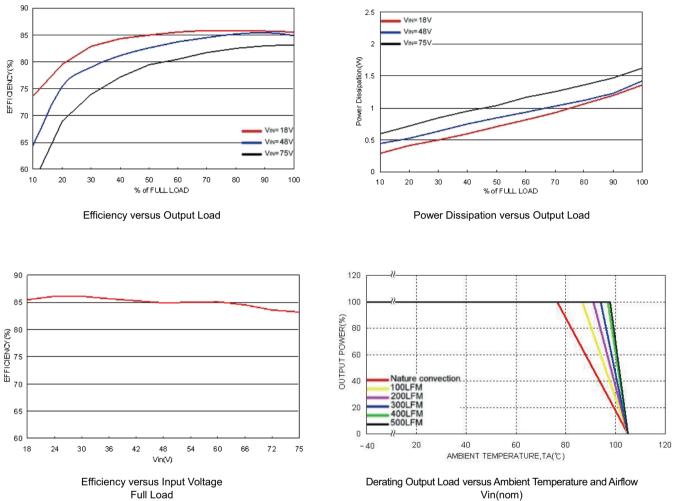


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

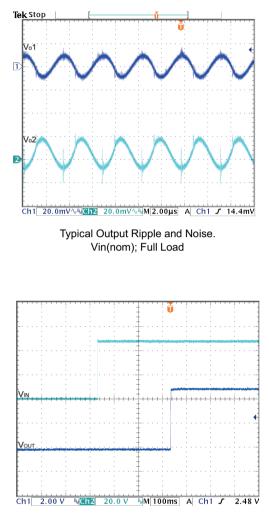
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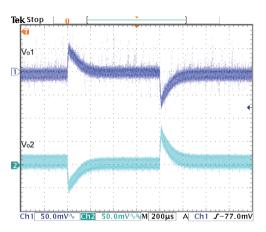
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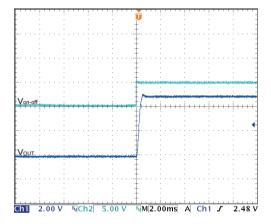
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

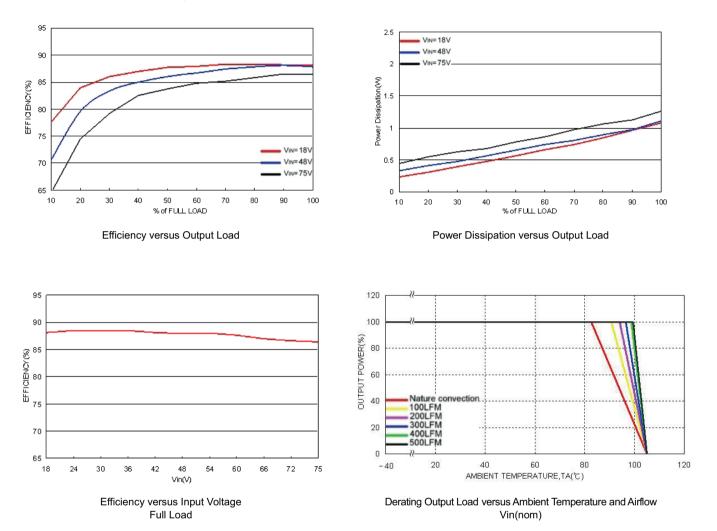


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)

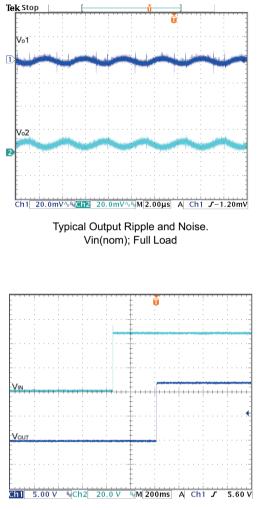


Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

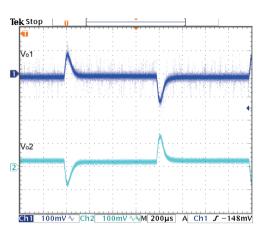
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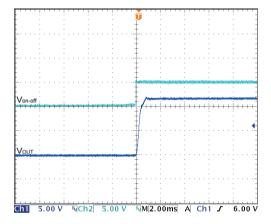
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

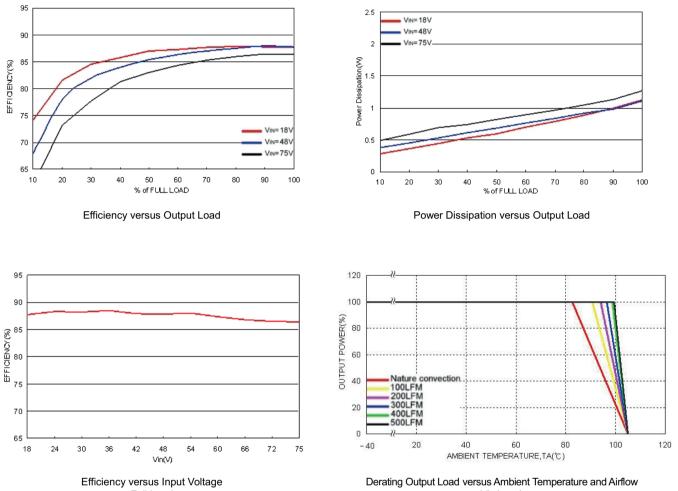


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

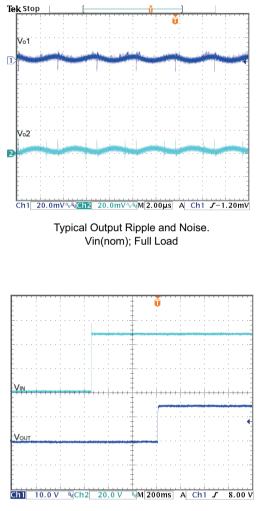
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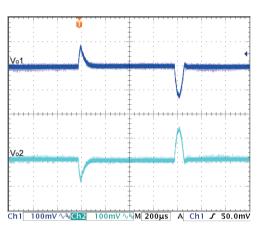
Full Load

Vin(nom)

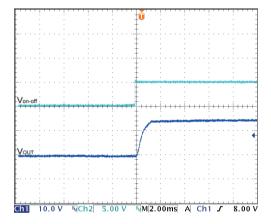
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

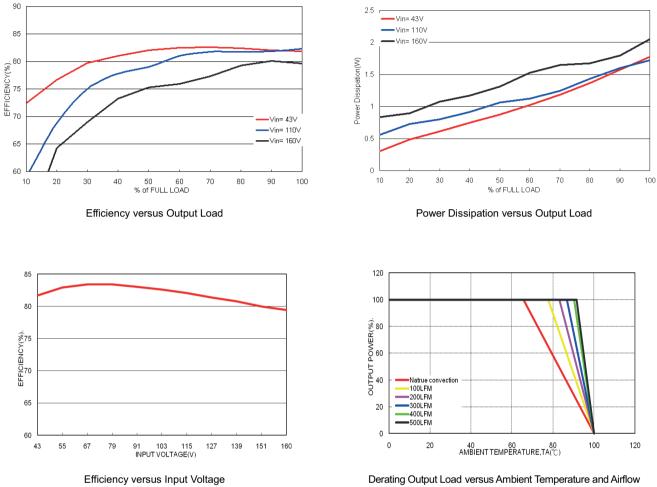


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

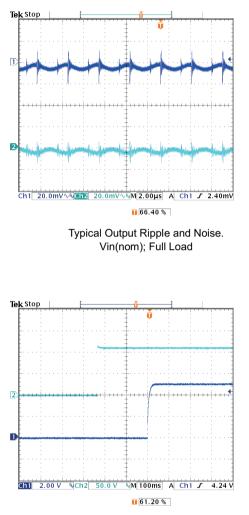
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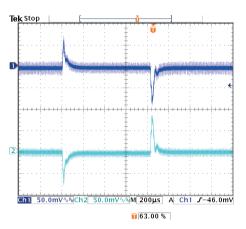
Full Load

erating Output Load versus Ambient Temperature and Ainit Vin(nom)

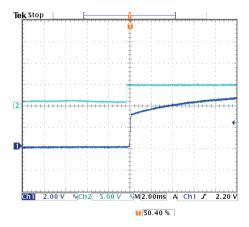
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

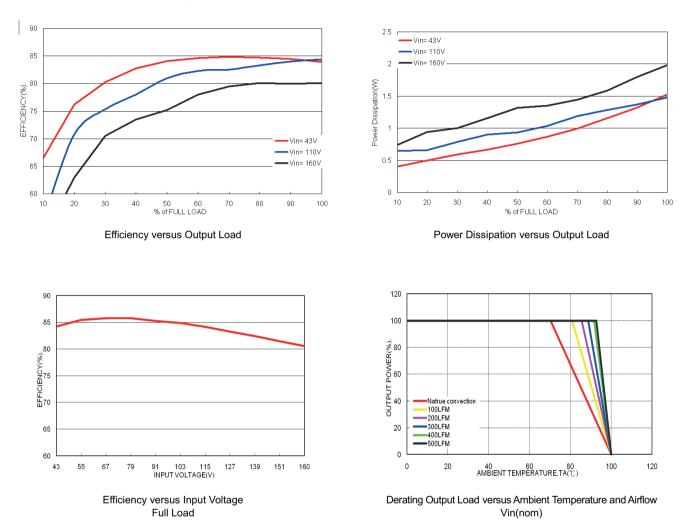


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)

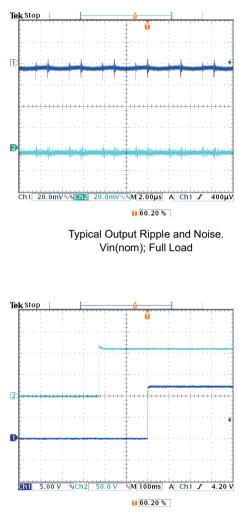


Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

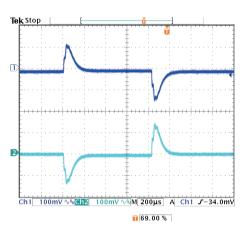
All test conditions are at 25°C.The figures are identical for PME08-110D12W



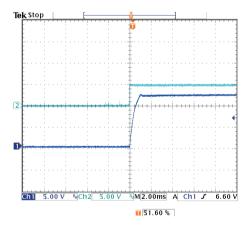
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

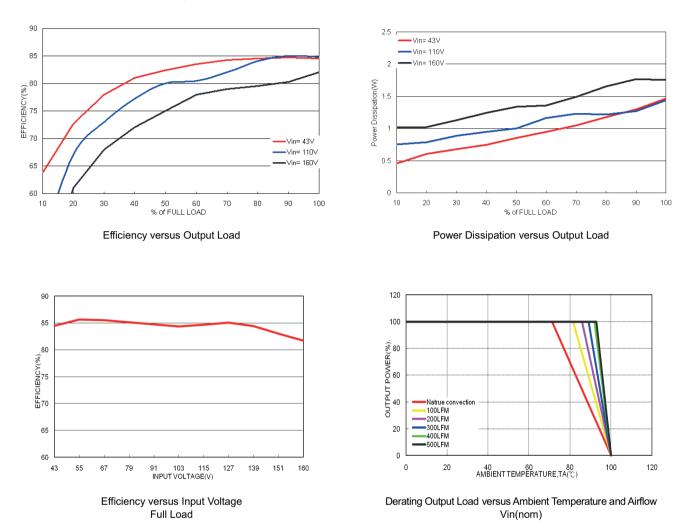


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)

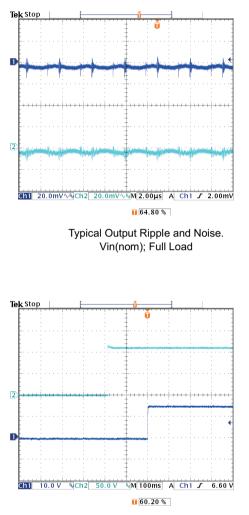


Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

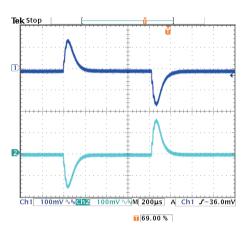
All test conditions are at 25°C.The figures are identical for PME08-110D15W



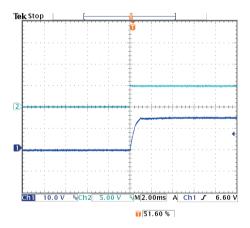
All test conditions are at 25°C.The figures are identical for PME08-110D15W



Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

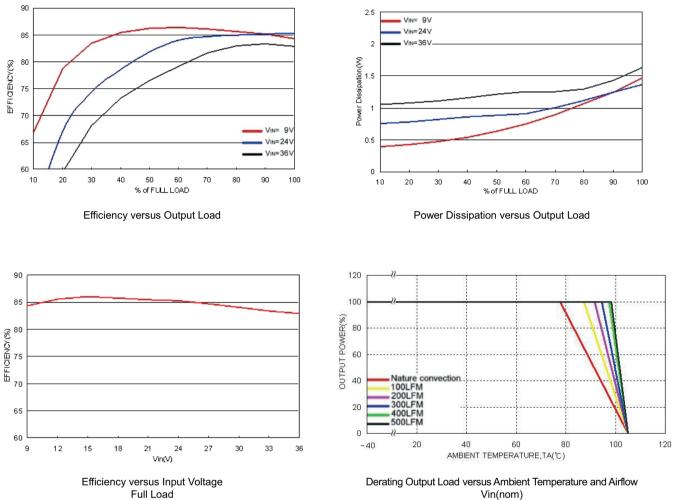


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

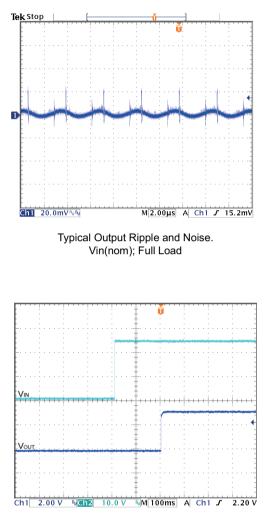
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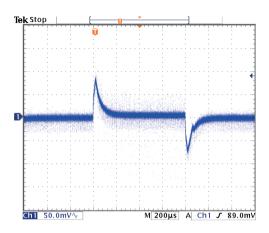
. Full Load

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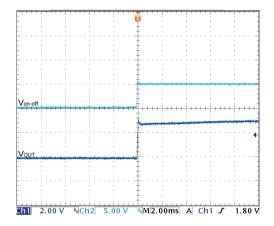
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

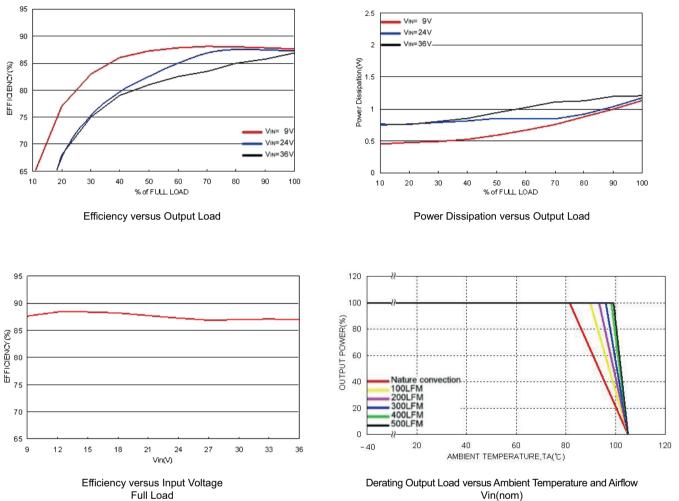


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



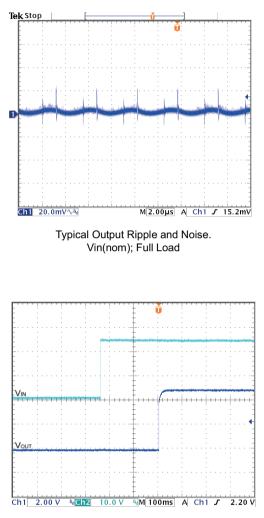
Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

All test conditions are at 25°C.The figures are identical for PME08-24S05W

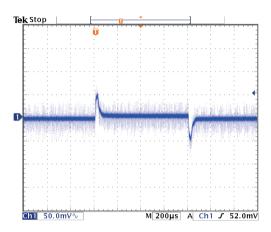


. Full Load

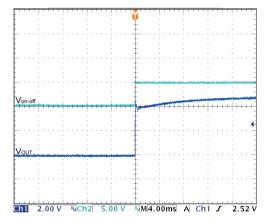
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

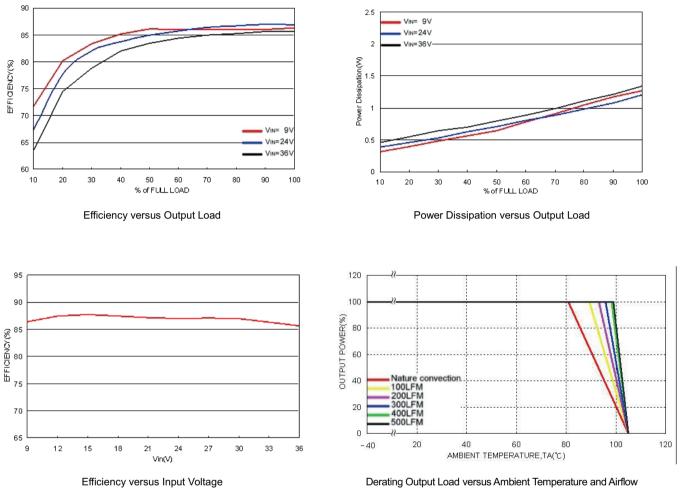


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

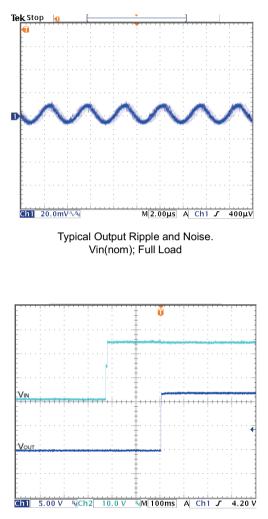
All test conditions are at 25°C.The figures are identical for PME08-24S12W



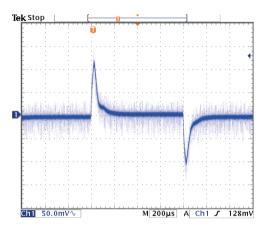
Full Load

erating Output Load versus Ambient Temperature and Airflo Vin(nom)

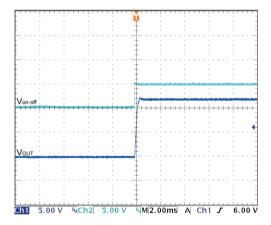
All test conditions are at 25°C.The figures are identical for PME08-24S12W



Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

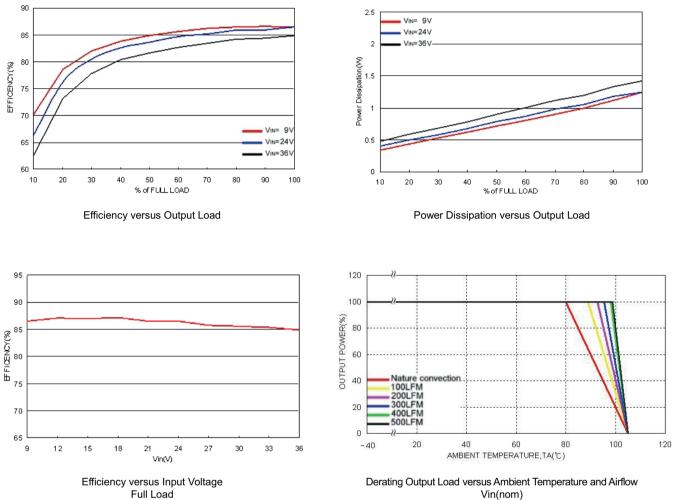


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

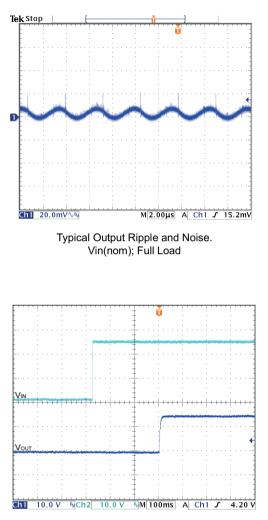
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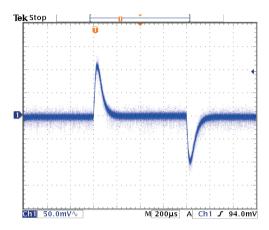
. Full Load

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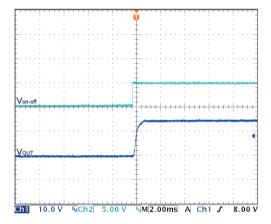
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

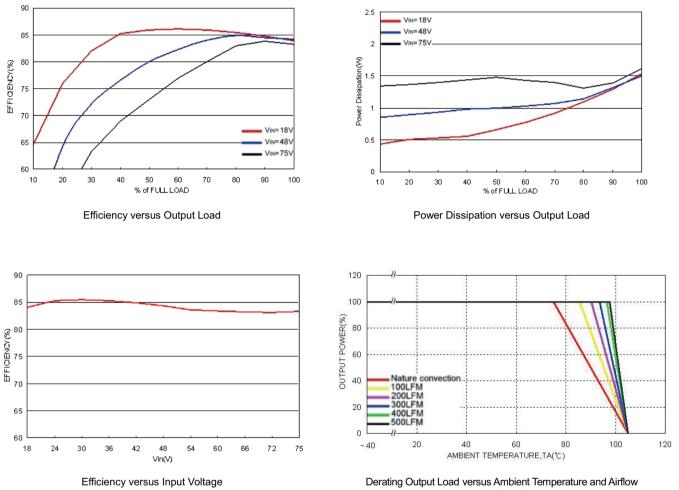


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

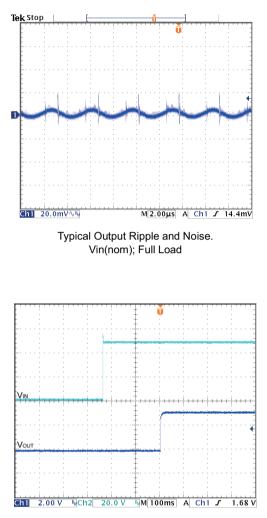
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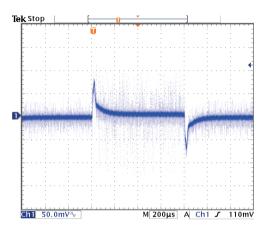
. Full Load

Vin(nom)

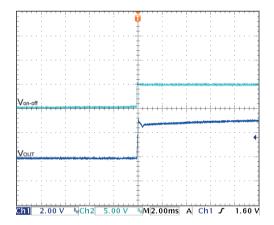
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

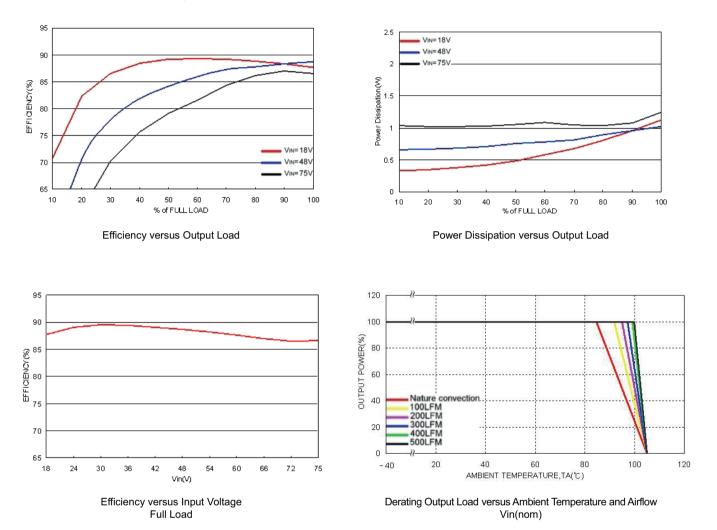


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



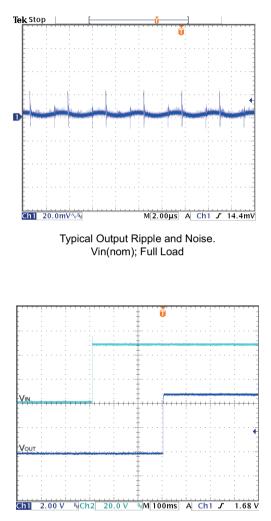
Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

All test conditions are at 25°C.The figures are identical for PME08-48S05W

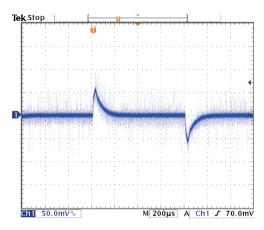


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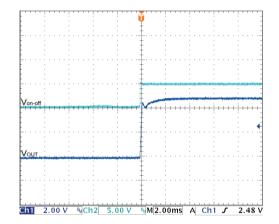
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

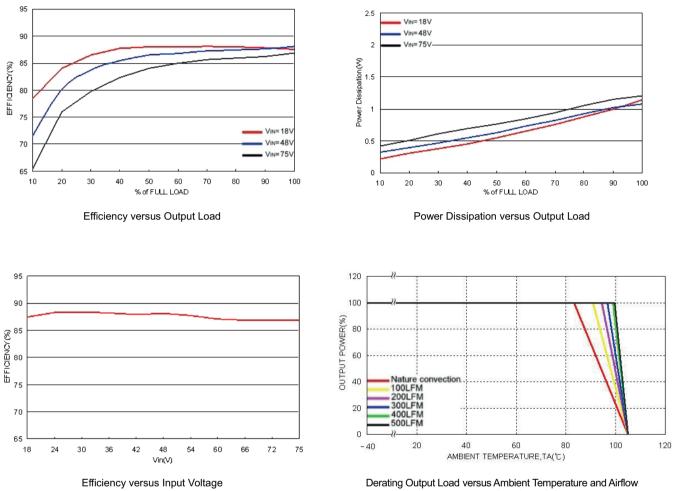


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

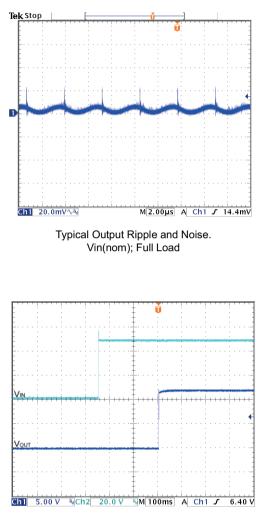
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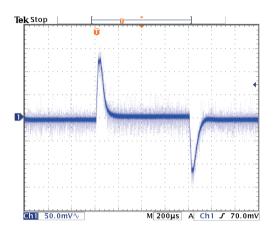
. Full Load

Vin(nom)

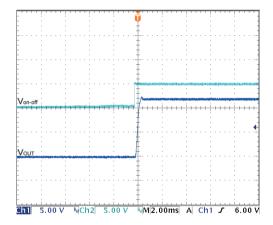
All test conditions are at 25°C.The figures are identical for PME08-48S12W



Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

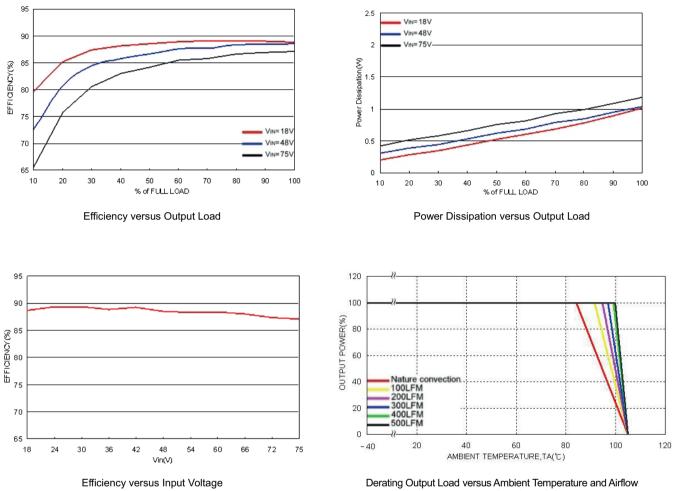


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

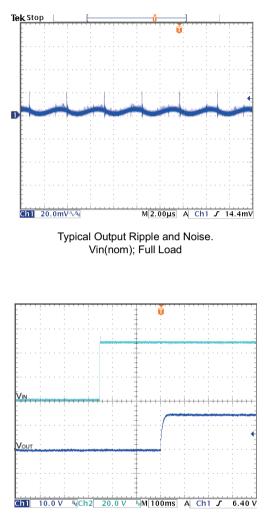
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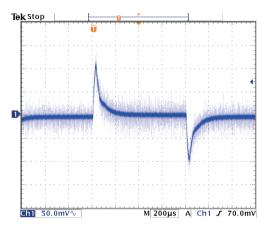
. Full Load

Vin(nom)

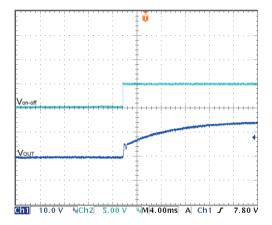
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

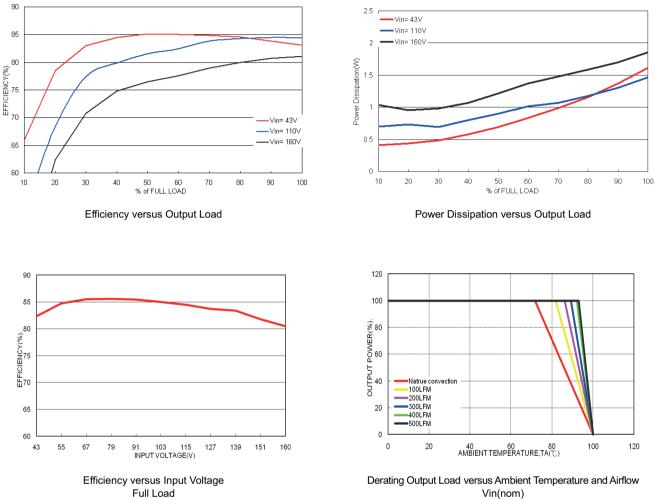


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



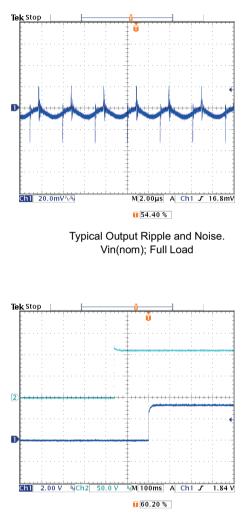
Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

All test conditions are at 25°C.The figures are identical for PME08-110S3P3W

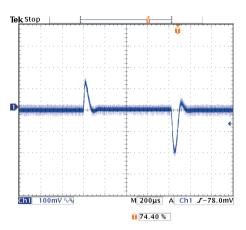


Full Load

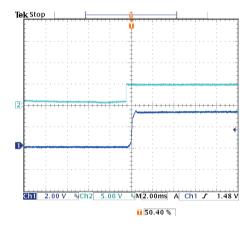
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

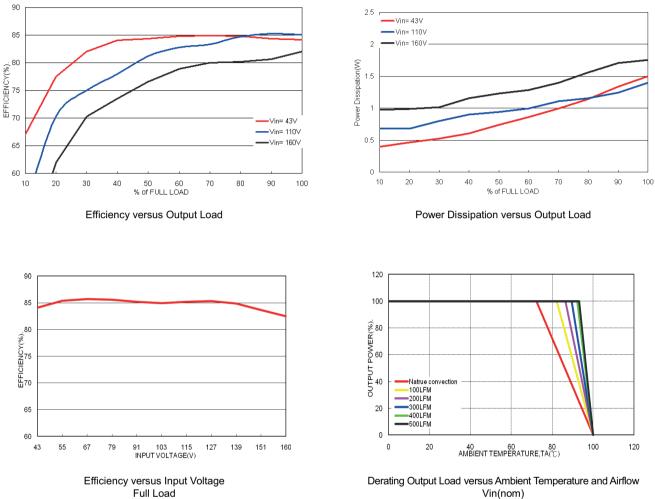


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



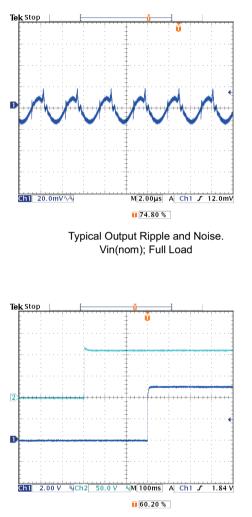
Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

All test conditions are at 25°C.The figures are identical for PME08-110S05W

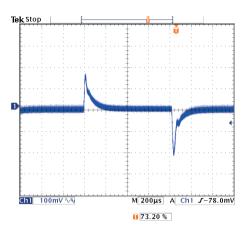


Full Load

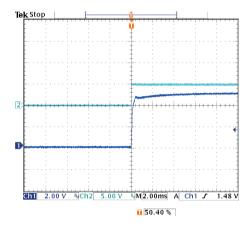
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

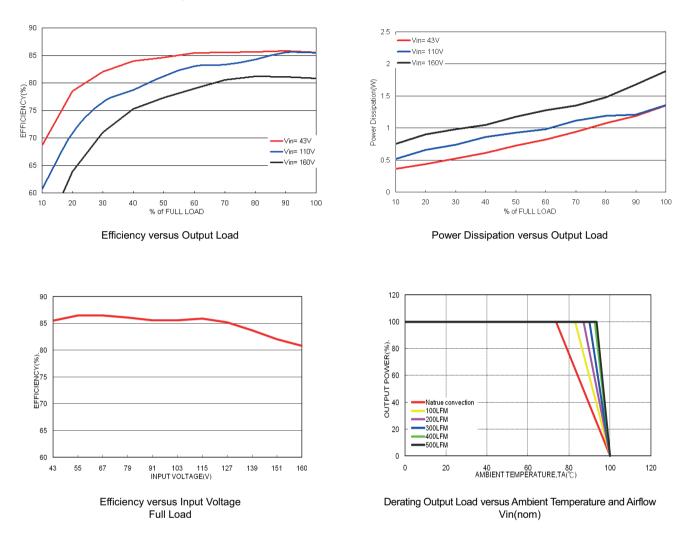


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)

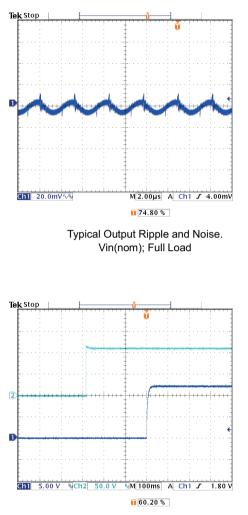


Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

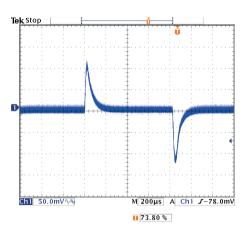
All test conditions are at 25°C.The figures are identical for PME08-110S12W



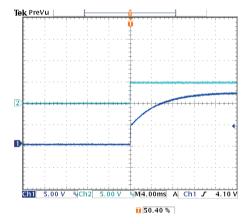
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Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load

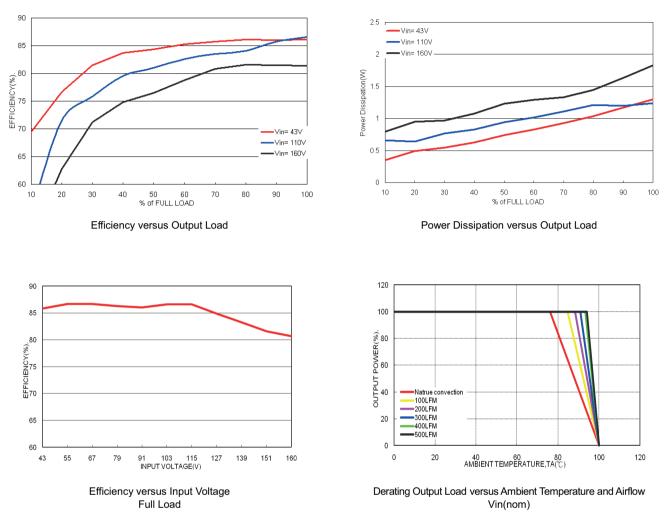


Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load

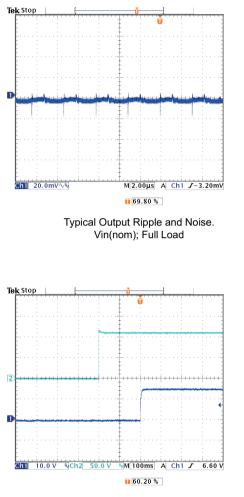
All test conditions are at 25°C.The figures are identical for PME08-110S15W



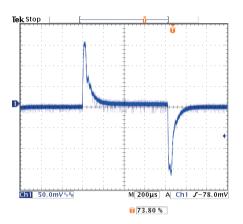
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47

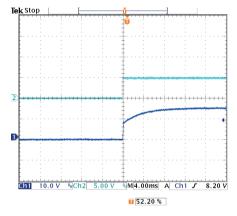
All test conditions are at 25°C.The figures are identical for PME08-110S15W



Typical Input Start-Up and Output Rise Characteristic Vin(nom); Full Load



Transient Response to Dynamic Load Change from 100% to 75% to 100% of Full Load; Vin(nom)



Using ON/OFF Voltage Start-Up and Output Rise Characteristic Vin(nom); Full Load