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POWERBOX Industrial Line T31W Series 30W 4:1 Triple Output DC/DC Converter Manual

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Introduction

The T31W triple output series offer 30 watts of output power from a 2.00 x 1.00 x 0.40 inch package. T31W triple output series have 4:1 ultra wide input voltage of 9~36VDC, 18~75VDC. The T31W triple output series features 1600VDC of isolation, short circuit protection, over-voltage protection, over-current protection and six sided shielding. All models are particularly suited to telecommunications, industrial, mobile telecom and test equipment applications.



DC/DC Converter Features

- RoHS directive compliant
- Triple output current up to 5A
- Six-sided continuous shield
- High power density
- High efficiency up to 88%
- Small size 2.00 x 1.00 x 0.40 inch
- Input to output isolation 1600VDC
- 4:1 ultra wide input voltage range
- Fixed switching frequency
- Input under-voltage protection
- Output over-voltage protection
- Over-current protection
- Output short circuit protection
- Remote on/off
- Case grounding

Options

- Negative logic remote on/off
- Heat-sink available for extended operation

Output Specifications

Parameters	Model	Min	Typ	Max	Unit
Output voltage range ($V_{in} = V_{in(nom)}$, full load , $T_A=25^{\circ}C$)	□□T3312W	3.267/±11.4	3.3/±12	3.333/±12.6	VDC
	□□T3315W	3.267/±14.25	3.3/±15	3.333/±15.75	VDC
	□□T0512W	4.95/±11.4	5/±12	5.05/±12.6	VDC
	□□T0515W	4.95/±14.25	5/±15	5.05/±15.75	VDC
Line regulation ($V_{in(min)}$ to $V_{in(max)}$ at full load)	Main	-1		+1	%
	Auxiliary	-5		+5	%
Load regulation (Min to 100% of full load)	Main	-2		+2	%
	Auxiliary	-5		+5	%
<i>Output ripple and noise</i>					
Peak-to-peak (5Hz to 20MHz bandwidth) (Measured with a 0.1μF/50V MLCC)	All		50/75	75/100	mVp-p
Temperature coefficient	All	-0.02		+0.02	%/°C
Output voltage overshoot ($V_{in(min)}$ to $V_{in(max)}$ full load; $T_A=25^{\circ}C$)	All		0	5	% of V_{out}
<i>Dynamic load response ($V_{in} = V_{in(nom)}$; $T_A=25^{\circ}C$)</i>					
Load step change from 75% to 100% or 100 to 75% of full load					
Peak Deviation	All		200		mV
Setting Time ($V_{out}<10\%$ peak deviation)	All		250		μs
Output current	□□T3312W	500/±42		5000/±416	mA
	□□T3315W	500/±33		5000/±333	mA
	□□T0512W	400/±42		4000/±416	mA
	□□T0515W	400/±33		4000/±333	mA
Output over voltage protection (zener diode clamp)	□□T3312W		3.9/15		VDC
	□□T3315W		3.9/18		VDC
	□□T0512W		6.2/15		VDC
	□□T0515W		6.2/18		VDC
Output over current protection	All		150		% of FL
Output short circuit protection	All	Hiccups, automatics recovery			

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Input Specifications

Parameters	Model	Min	Typ	Max	Unit
Operating input voltage	24T□□□□W	9	24	36	VDC
	48T□□□□W	18	48	75	VDC
<i>Input voltage</i>					
Continuous	24T□□□□W			36	VDC
	48T□□□□W			75	VDC
Transient (100mS maximum)	24T□□□□W			50	VDC
	48T□□□□W			100	VDC
Input current (maximum value at Vin=Vin(nom), full load)	24T3312W			1330	mA
	24T3315W			1330	mA
	24T0512W			1488	mA
	24T0515W			1488	mA
	48T3312W			665	mA
	48T3315W			665	mA
	48T0512W			744	mA
	48T0515W			744	mA
Input standby current (typical value at Vin=Vin(nom), no load)	24T3312W		105		mA
	24T3315W		105		mA
	24T0512W		105		mA
	24T0515W		105		mA
	48T3312W		55		mA
	48T3315W		55		mA
	48T0512W		55		mA
	48T0515W		55		mA
Under voltage lockout turn-on threshold	24T□□□□W		9		VDC
	48T□□□□W		18		VDC
Under voltage lockout turn-off threshold	24T□□□□W		8		VDC
	48T□□□□W		16		VDC
Input reflected ripple current (5 to 20MHz, 12μH source impedance)	All		20		mA _{p-p}
<i>Start up time (Vin = Vin(nom) and constant resistive load)</i>					
Power up	All		30	40	mS
Remote on/off	All		30	40	mS
<i>Remote on/off control (the CTRL pin voltage is referenced to -INPUT)</i>					
<i>Positive logic</i>					
DC-DC ON	All	3.0		12	VDC
DC-DC OFF	All	0		1.2	VDC
<i>Negative logic</i>					
DC-DC ON	All	0		1.2	VDC
DC-DC OFF	All	3.0		12	VDC
Remote off state input current	All		3		mA
Input current of remote control pin	All	-0.5		0.5	mA

General Specifications

Parameters	Model	Min	Typ	Max	Unit
Efficiency (Vin = Vin(nom) , Full Load , TA=25°C)	24T3312W		87		%
	24T3315W		87		%
	24T0512W		88		%
	24T0515W		88		%
	48T3312W		87		%
	48T3315W		87		%
	48T0512W		88		%
	48T0515W		88		%
Case grounding	All	Connect case to -input with decoupling Y cap.			
<i>Isolation voltage (1 minute)</i>					
Input to output	All	1600			VDC
Input to case, output to case	All	1600			VDC
Isolation resistance	All	1			GΩ
Isolation capacitance	All			1500	pF
Switching frequency	All	360	400	440	kHz
Weight	All		30.5		g
MTBF MIL-HDBK-217F	All		1.177 x 10 ⁶		hours
Over temperature protection	All		115		°C

Environmental Specifications

Parameters	Model	Min	Typ	Max	Unit
Operating ambient temperature (with derating)*	All	-40		85	°C
Operating case temperature	All			105	°C
Storage temperature	All	-55		105	°C
Over temperature protection	All		115		°C
<i>Thermal impedance</i>					
Natural convection	All		12		°C/W
Natural convection with heat-sink	All		10		°C/W
Thermal shock	All	MIL-STD-810F			
Vibration	All	MIL-STD-810F			
Relative humidity	All	5		95	% RH

*Test condition with vertical direction by natural convection (20LFM).

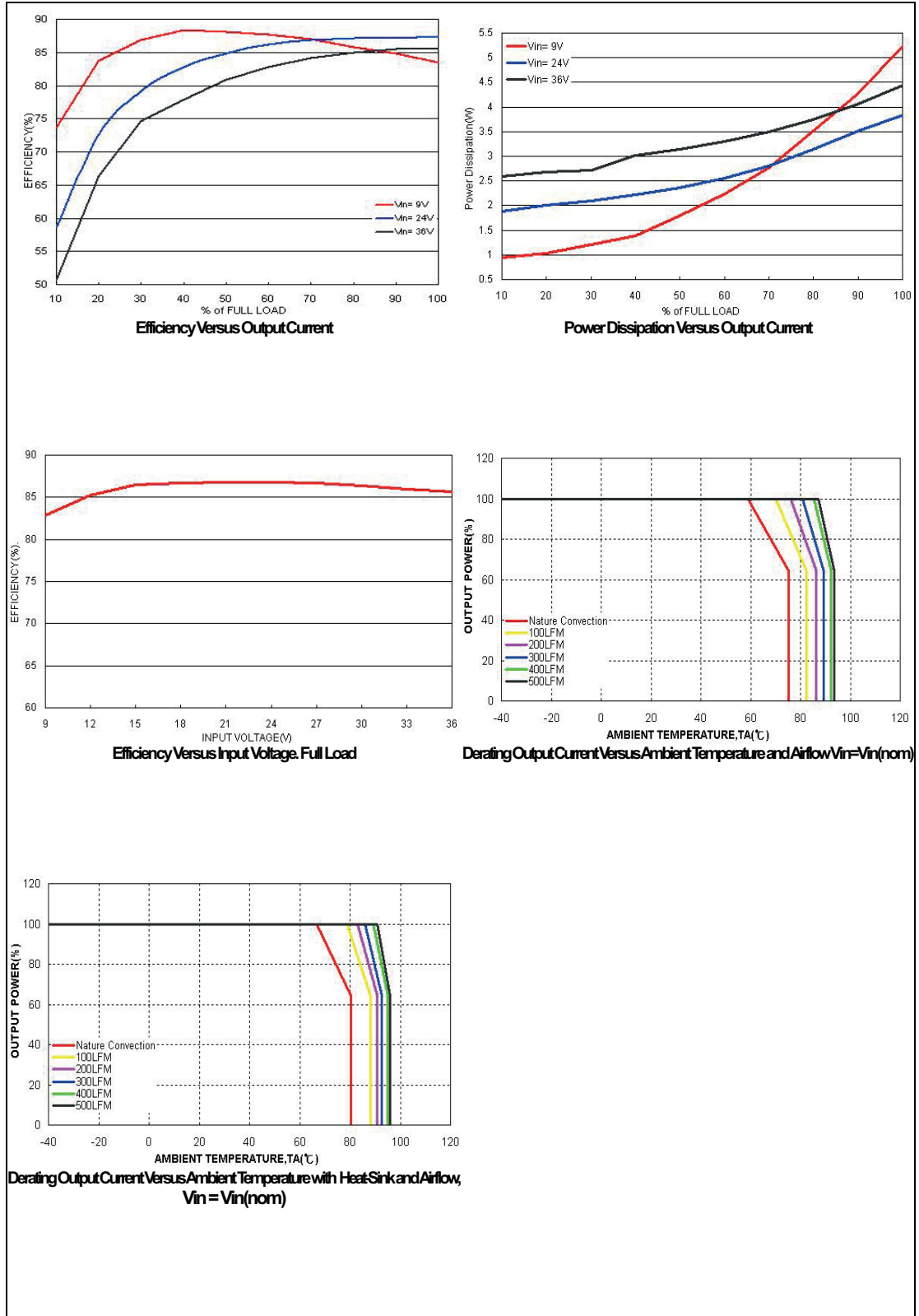
EMC Characteristics

Parameters	Standard	Condition		Level
EMI	EN55022			Class A
ESD	EN61000-4-2	Air	±8kV	Perf. Criteria A
		Contact	±6kV	
Radiated Immunity	EN61000-4-3	10V/m		Perf. Criteria A
Fast transient	EN61000-4-4	±2kV		Perf. Criteria A
Surge	EN61000-4-5	±1kV		Perf. Criteria A
Conducted immunity	EN61000-4-6	10V r.m.s		Perf. Criteria A
Power frequency magnetic field	EN61000-4-8	100A/m continuous;		Perf. Criteria A
		1000A/m 1 second		

*An external input filter capacitor is required if the module has to meet EN61000-4-4, EN61000-4-5.
The filter capacitor Powerbox suggest:: 24Vin Nippon chemi-con KY series, 330µF/50V, ESR 55mΩ.
48Vin Nippon chemi-con KY series, 220µF/100V, ESR 48mΩ.

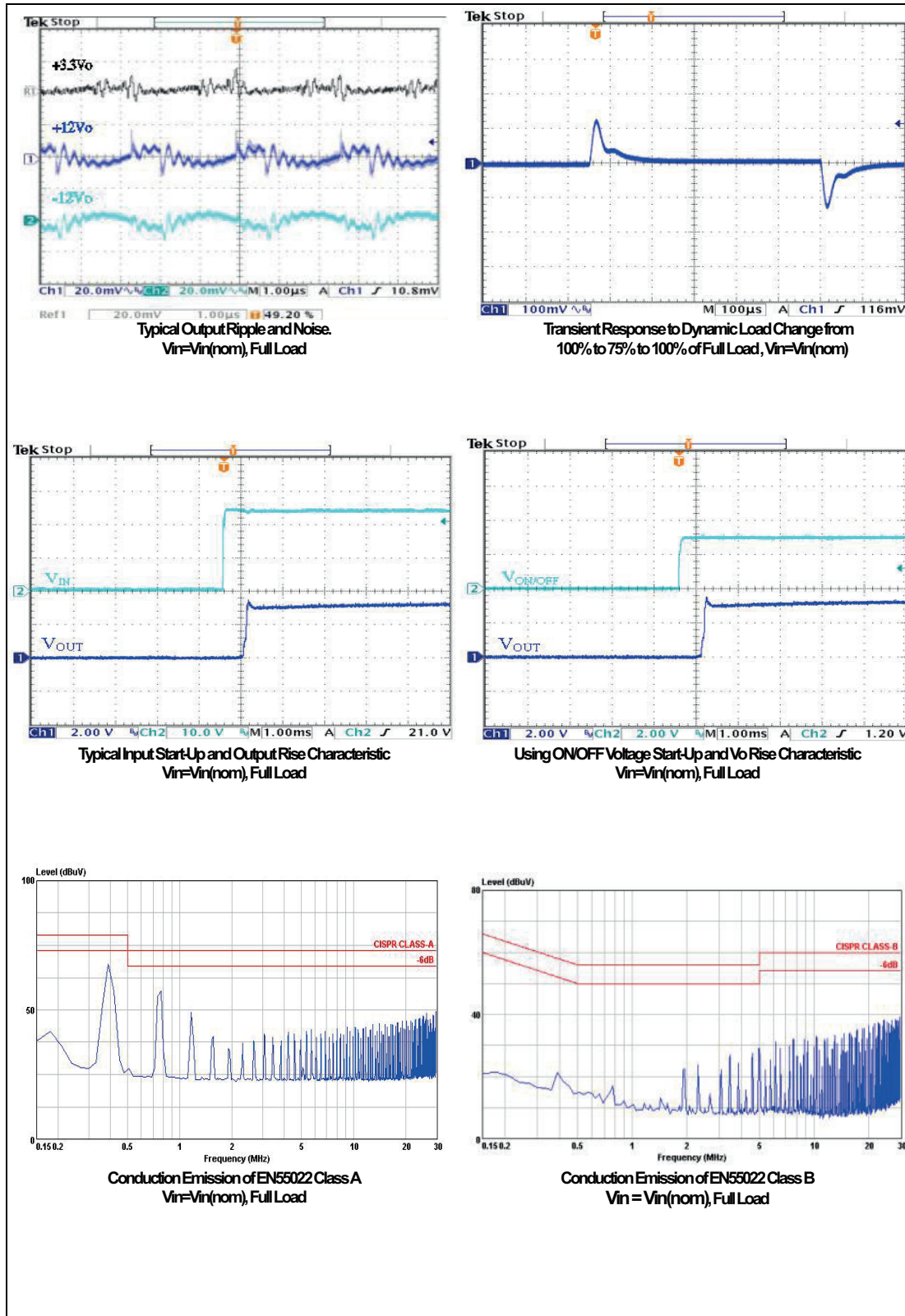
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All test conditions are at 25°C. The figures are identical for PMC30-24T3312W



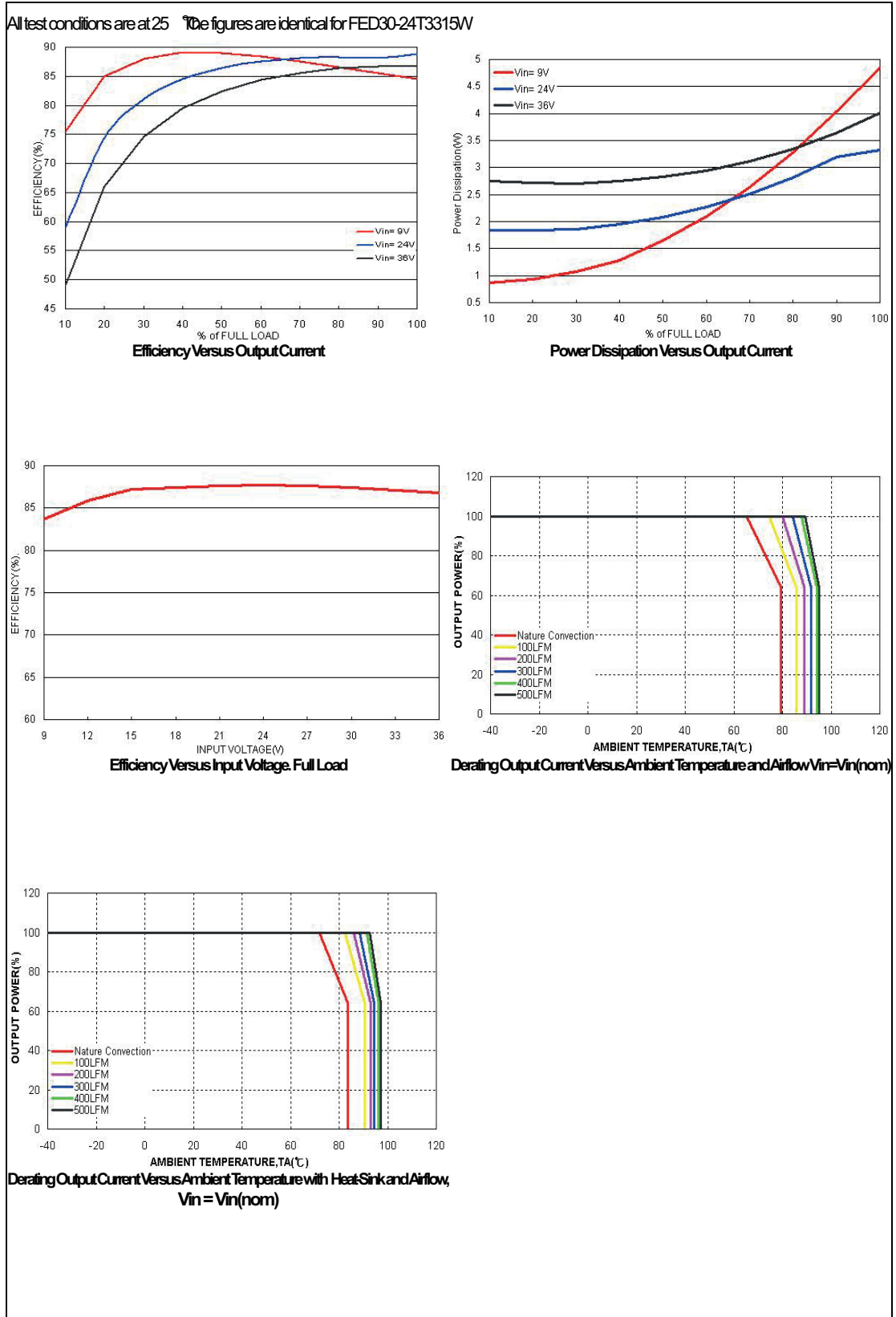
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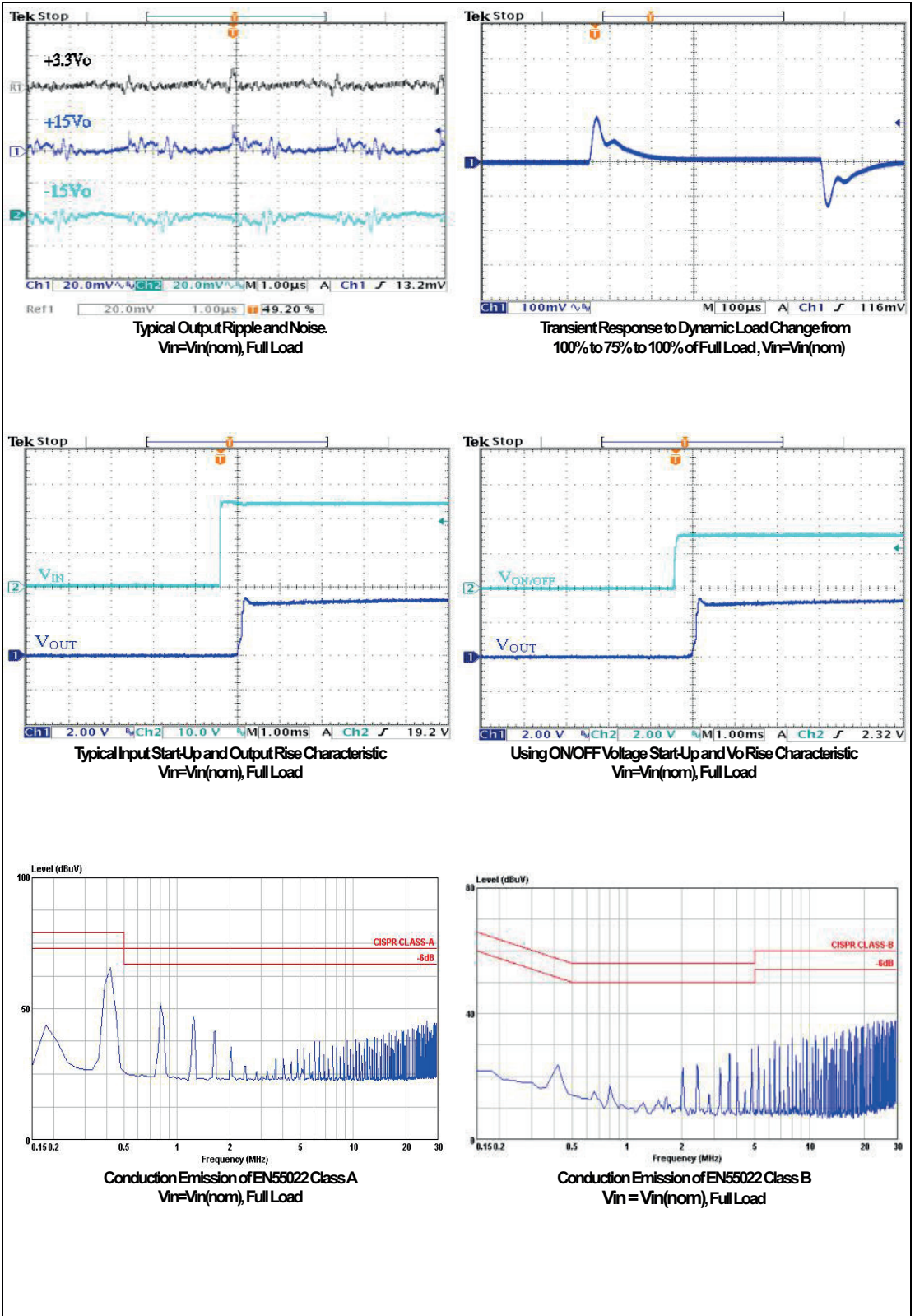
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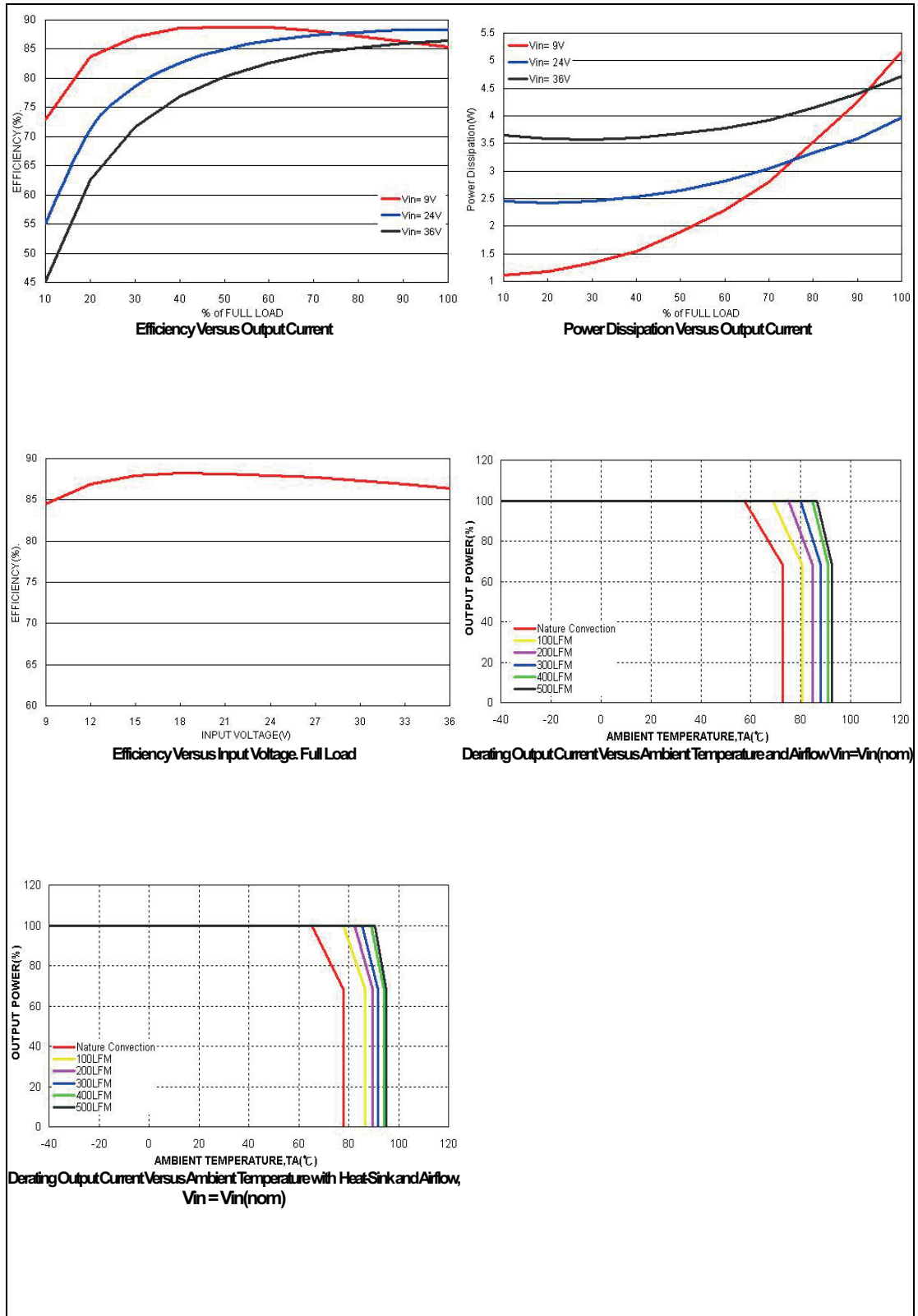
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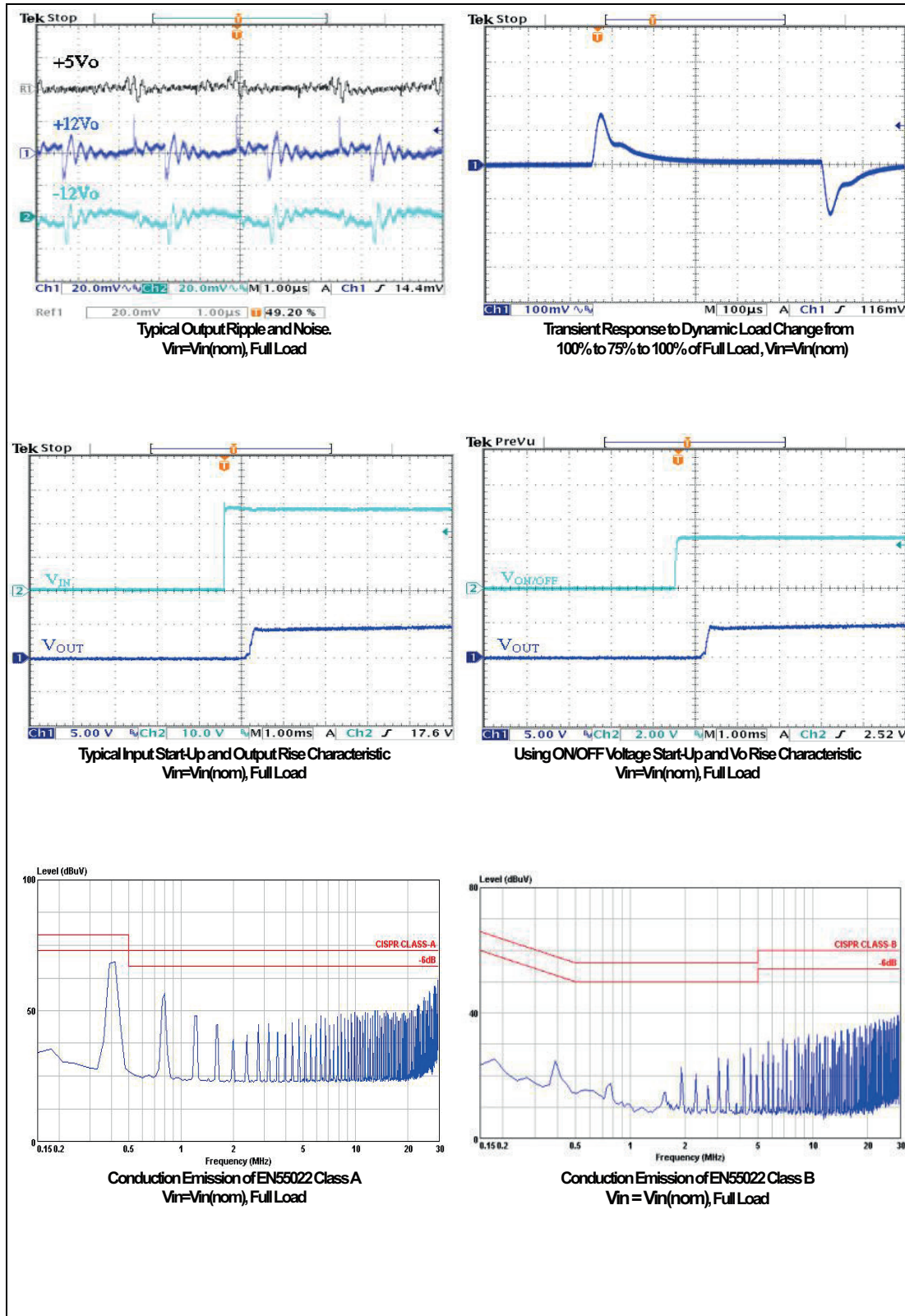
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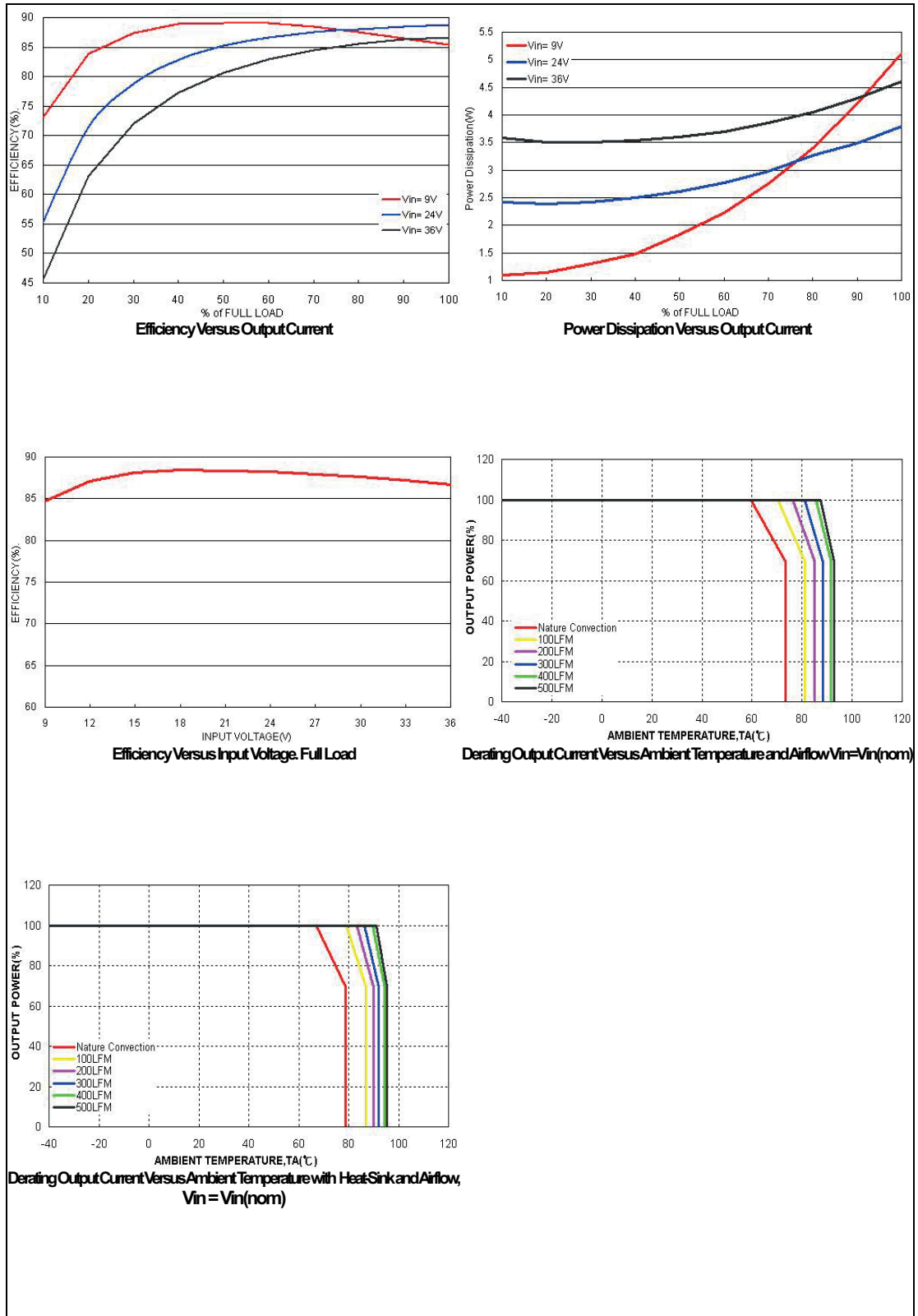
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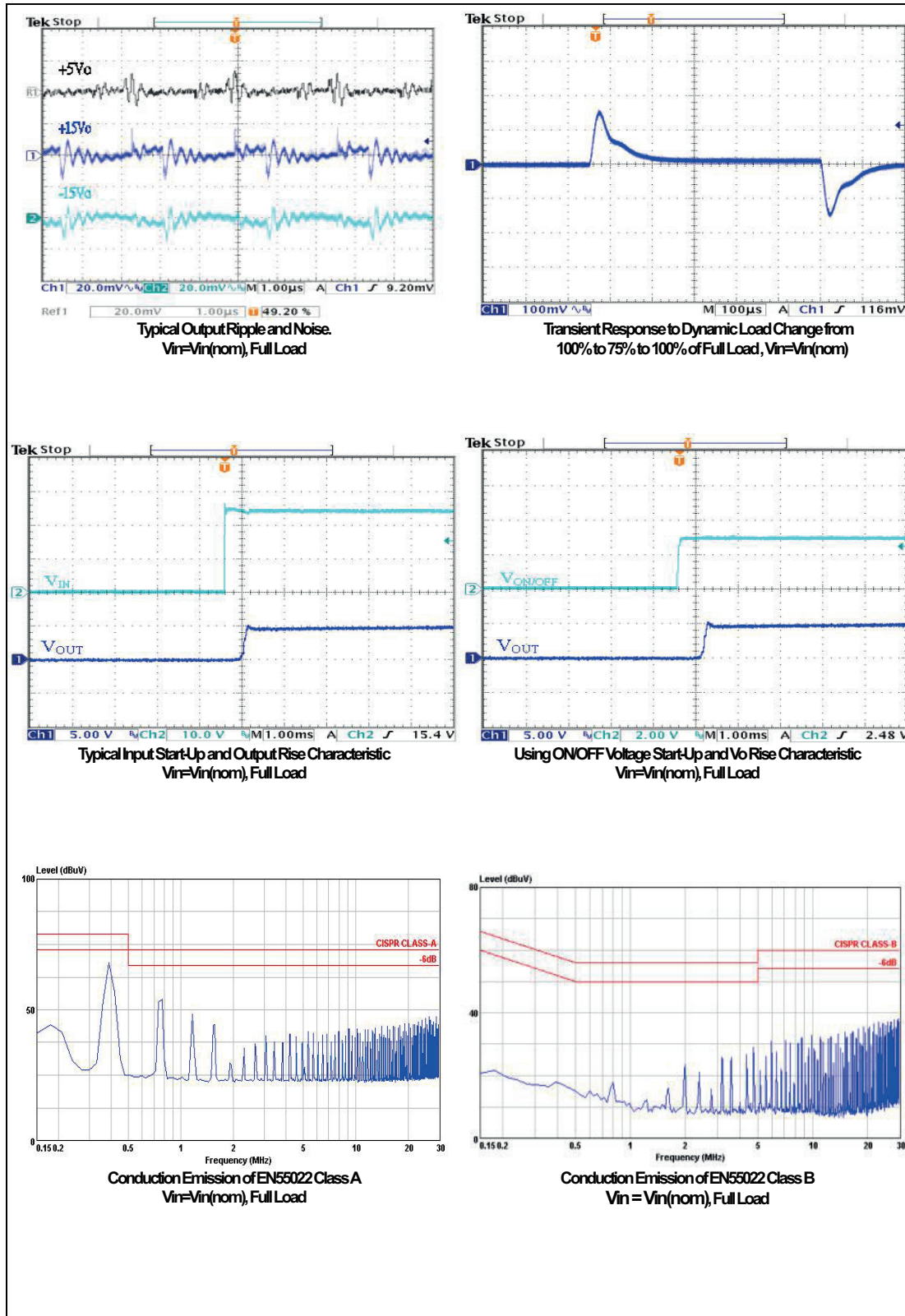


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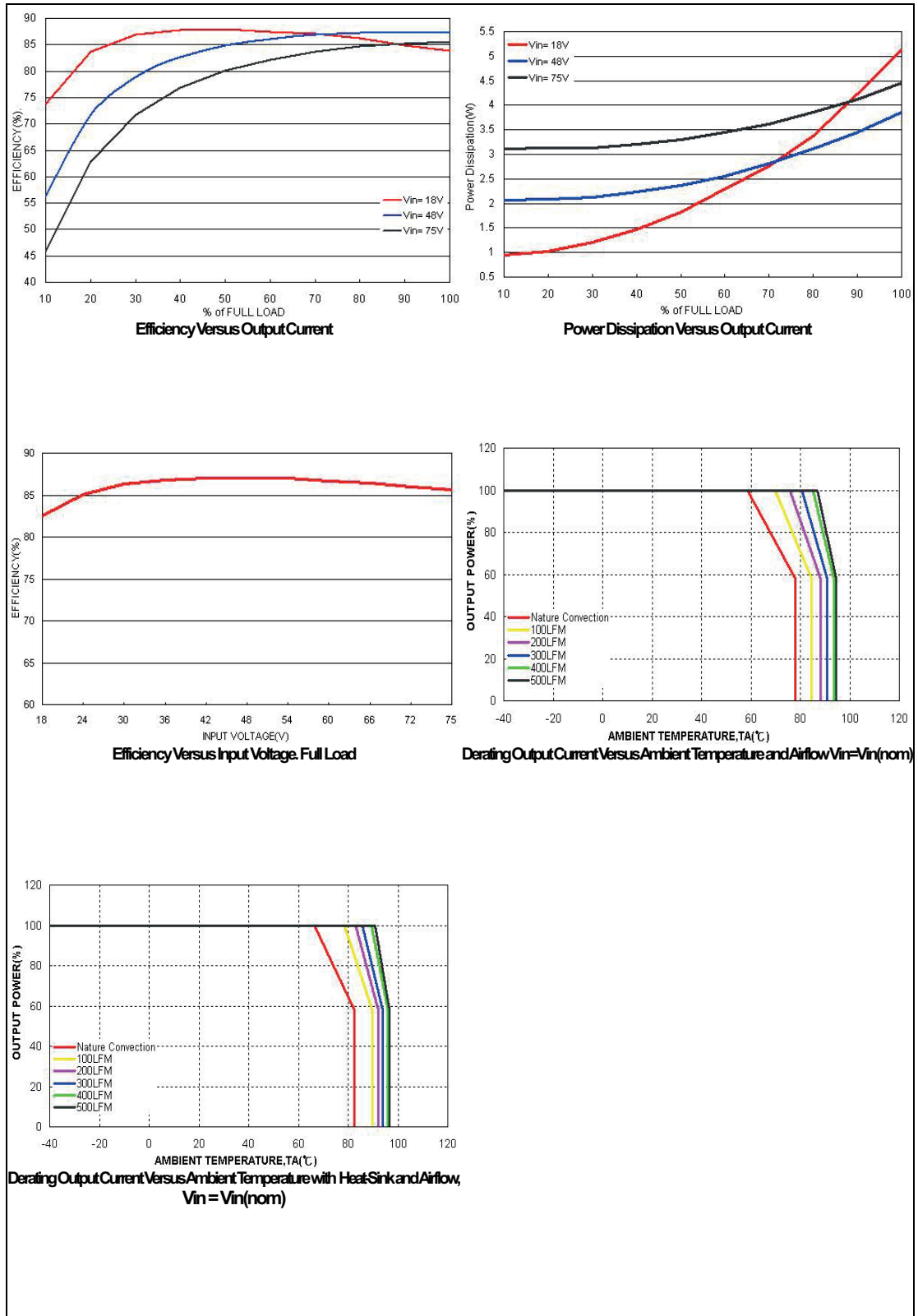


All test conditions are at 25°C. The figures are identical for PMC30-24T0515W



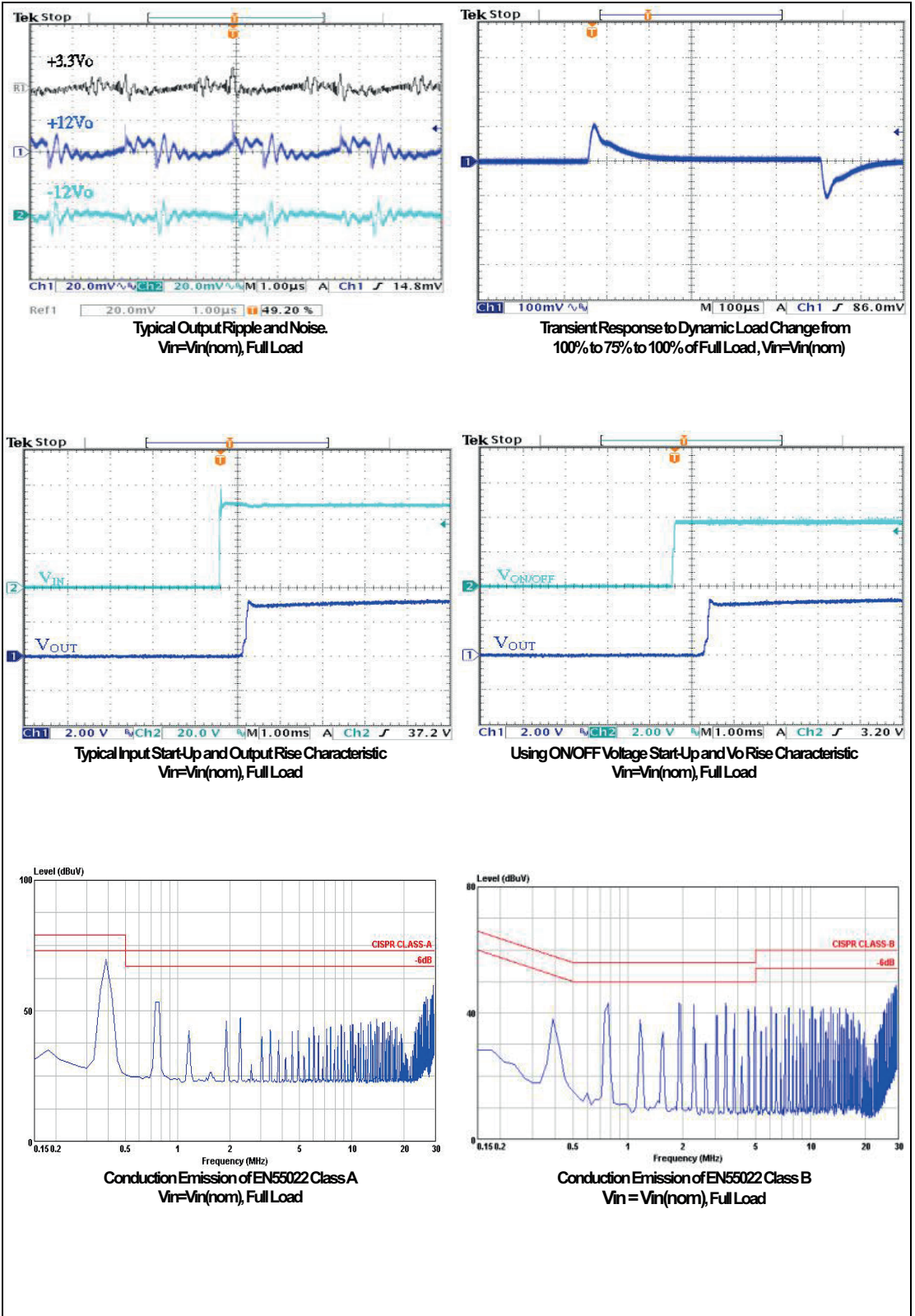
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All test conditions are at 25°C. The figures are identical for PMC30-48T3312W



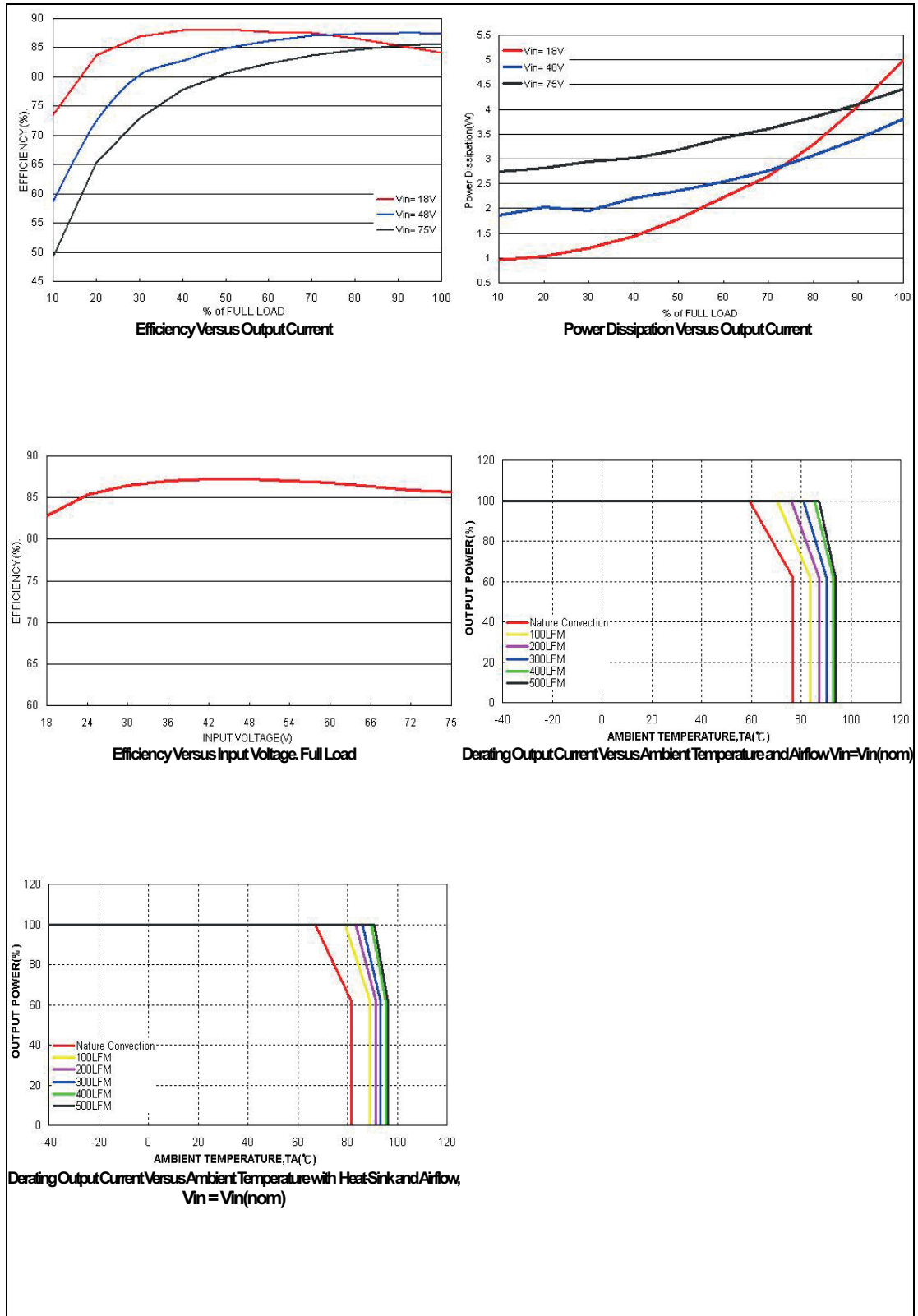
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All test conditions are at 25°C. The figures are identical for PMC30-48T3312W



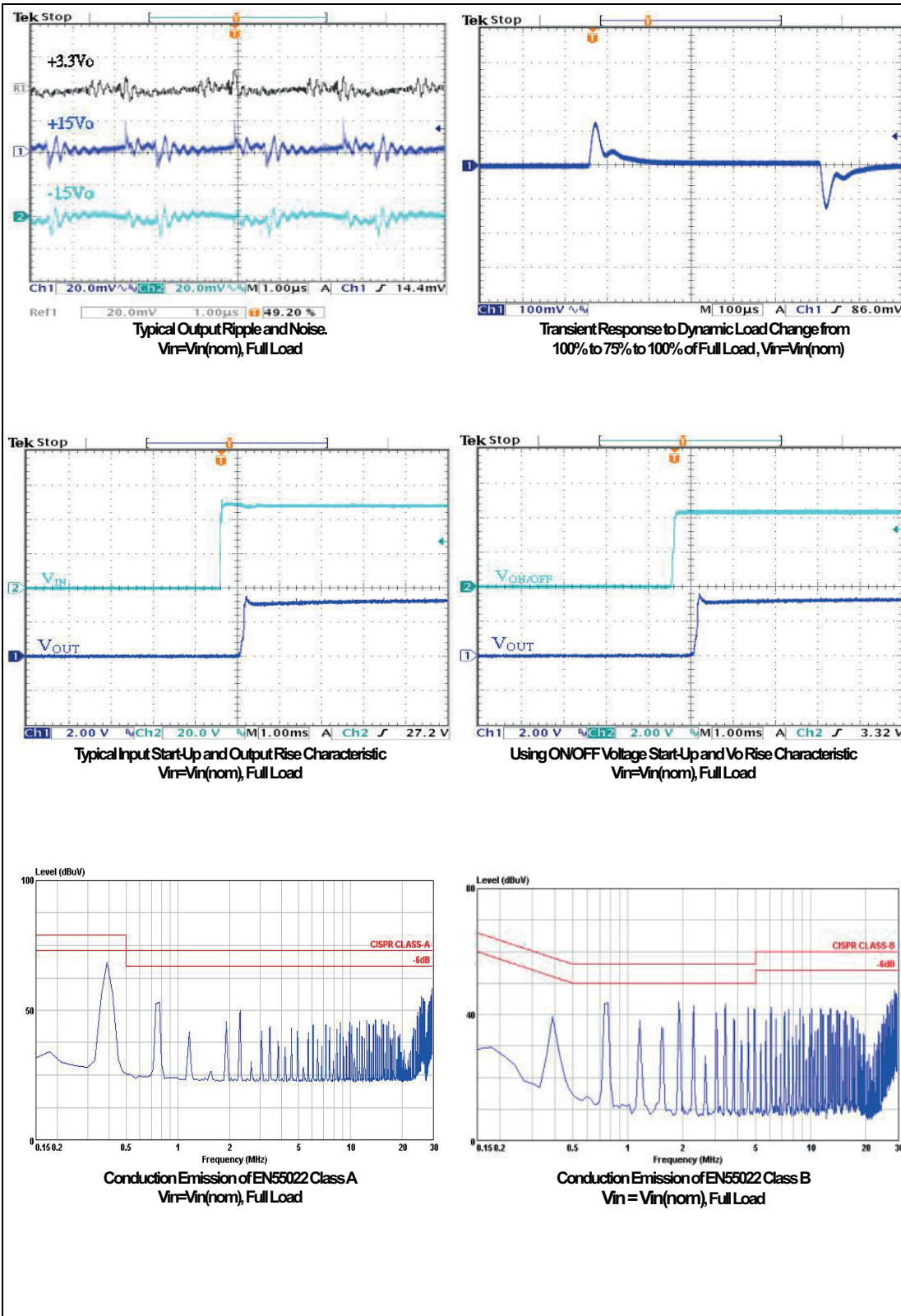
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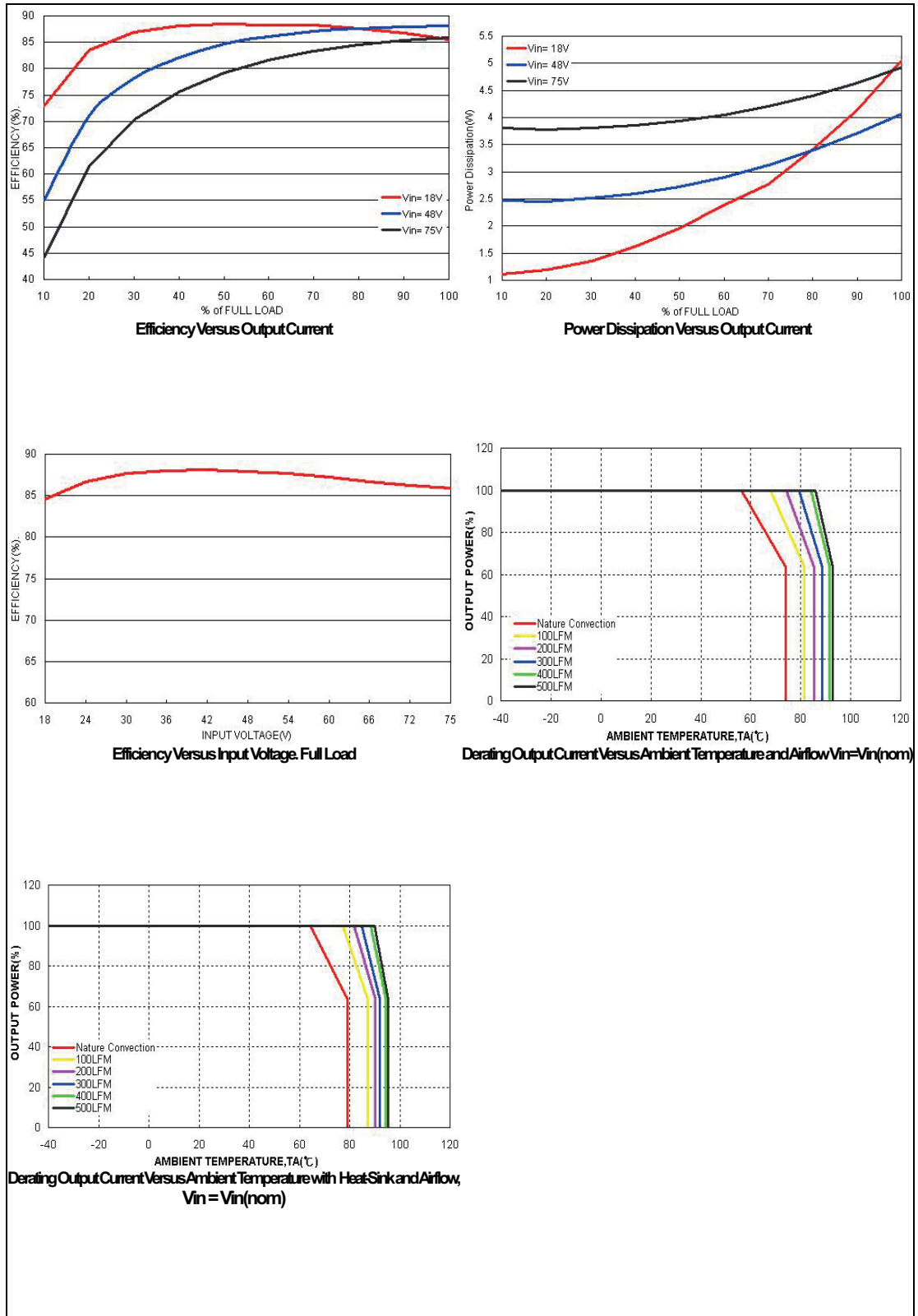
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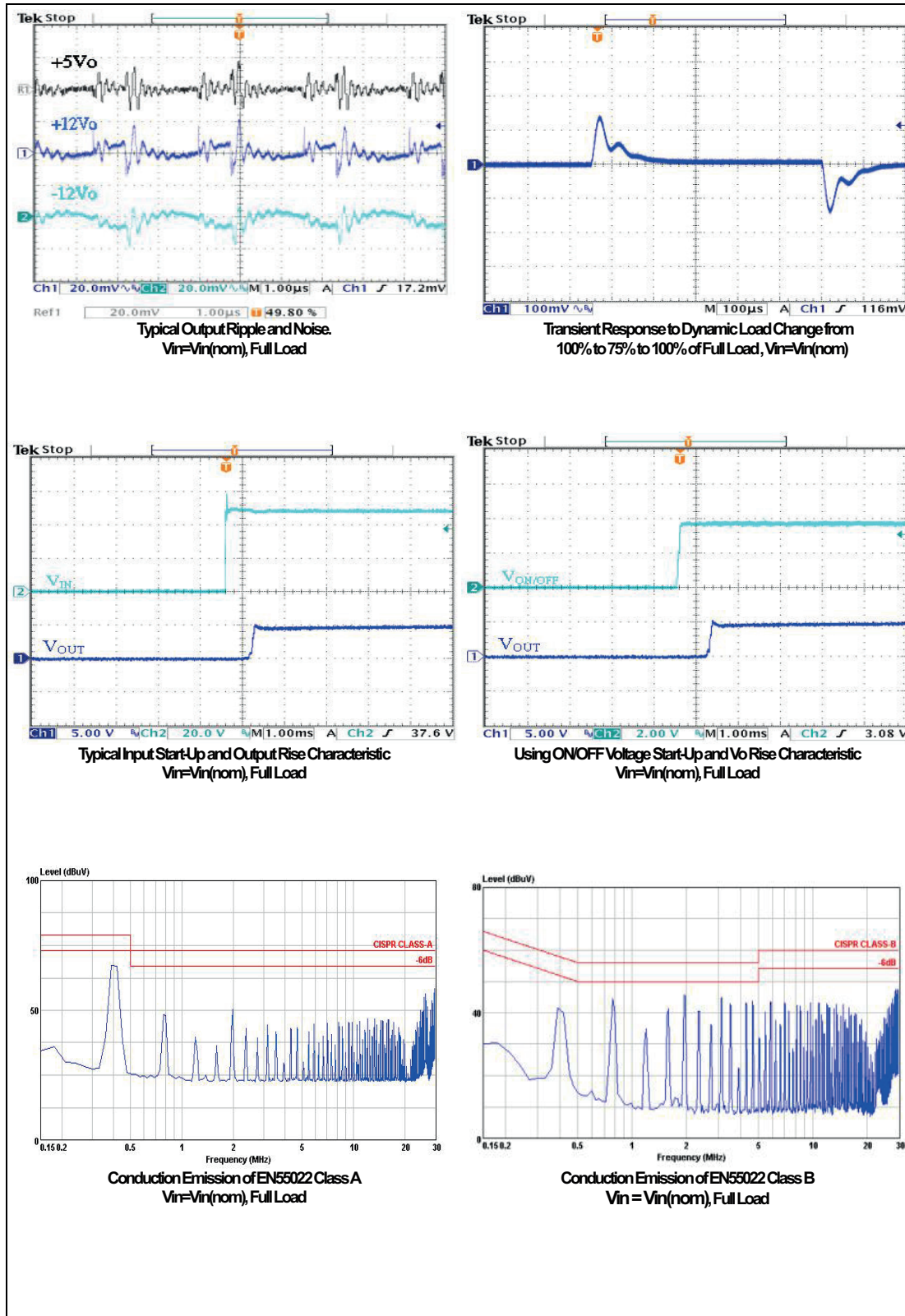
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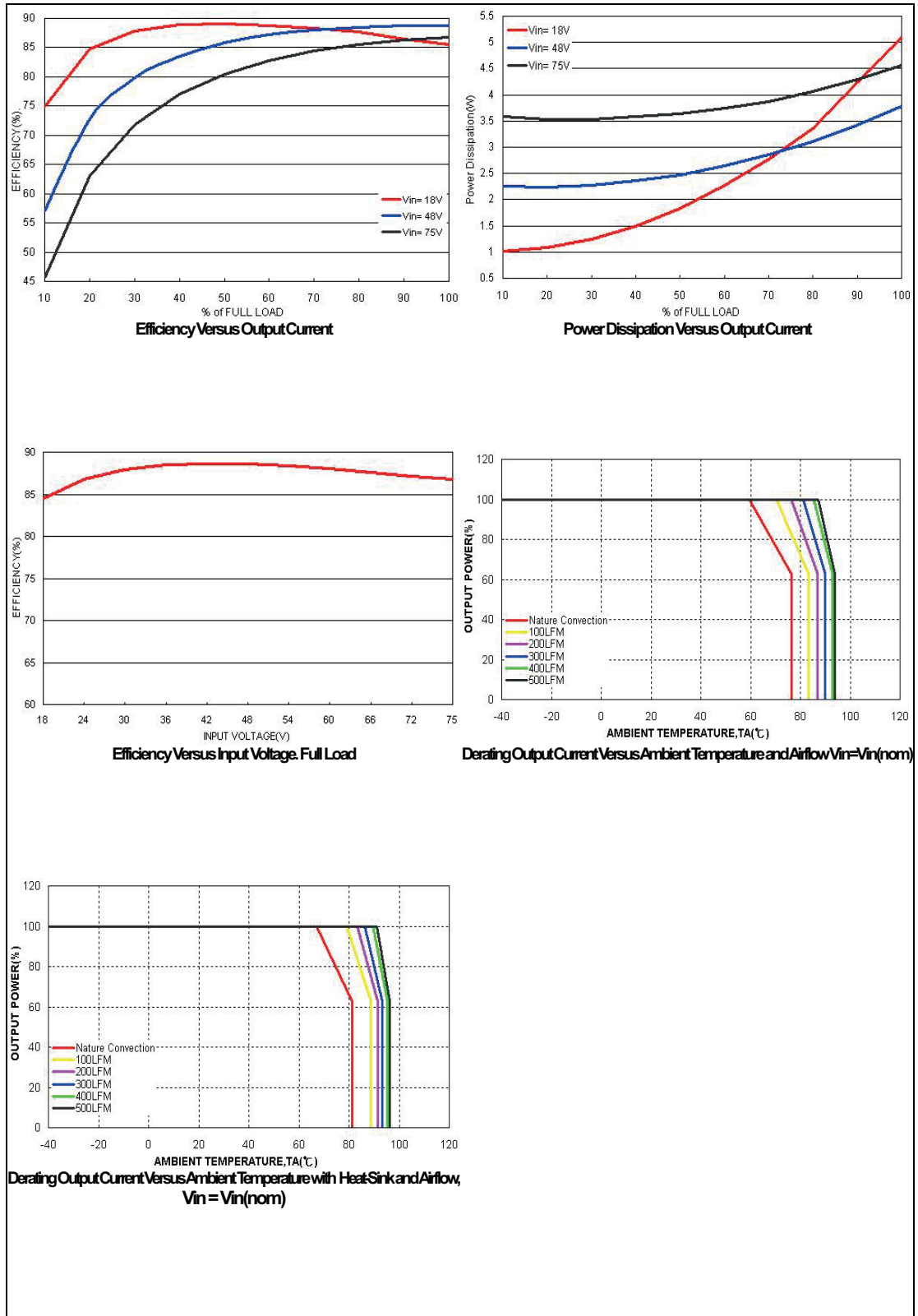
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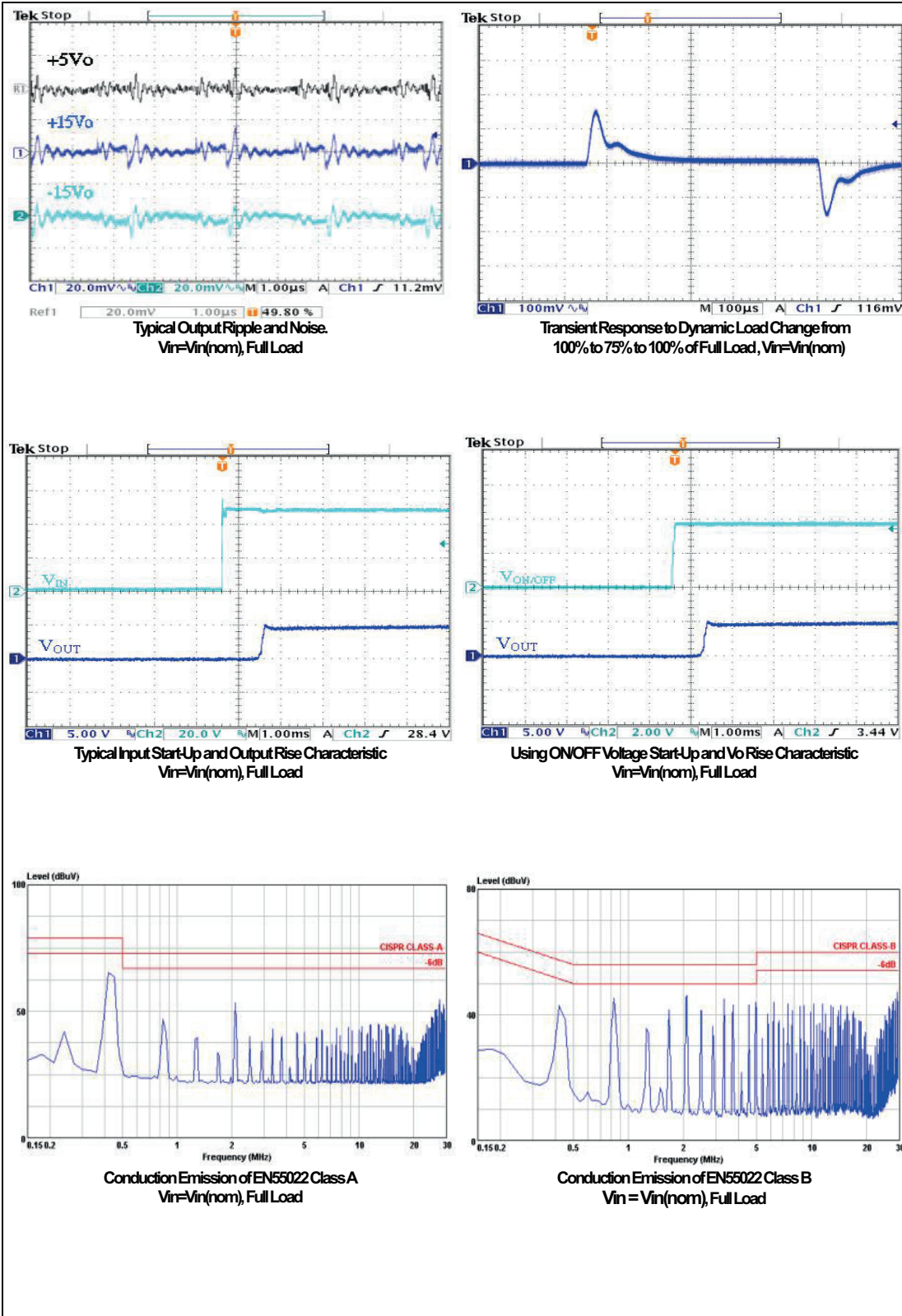
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Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external L-C filter is recommended to minimize input reflected ripple current. The inductor is simulated source impedance of 12 μ H and capacitor is Nippon chemi-con KY series 47 μ F/100V. The capacitor must as close as possible to the input terminals of the power module for lower impedance

Output Over Current Protection

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately 150 percent of rated current for T31W-T SERIES.

Hiccup-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an over-current fault condition. It also enables the power supply to restart when the fault is removed. There are other ways of protecting the power supply when it is over-loaded, such as the maximum current limiting or current foldback methods.

One of the problems resulting from over current is that excessive heat may be generated in power devices, especially MOSFET and Schottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of hiccup is as follows. When the current sense circuit sees an over-current event, the controller shuts off the power supply for a given time and then tries to start up the power supply again. If the over-load condition has been removed, the power supply will start up and operate normally, otherwise, the controller will see another over-current event and shut off the power supply again, repeating the previous cycle. Hiccup operation has none of the drawbacks of the other two protection methods, although its circuit is more complicated because it requires a timing circuit. The excess heat due to overload lasts for only a short duration in the hiccup cycle, hence the junction temperature of the power devices is much lower.

The hiccup operation can be done in various ways. For example, one can start hiccup operation any time an over-current event is detected, or prohibit hiccup during a designated start-up is usually larger than during normal operation and it is easier for an over-current event is detected, or prohibit hiccup during a designated start-up interval (usually a few milliseconds). The reason for the latter operation is that during start-up, the power supply needs to provide extra current to charge up the output capacitor. Thus the current demand during start-up is usually larger than during normal operation and it is easier for an over-current event to occur. If the power supply starts to hiccup once there is an over-current, it might never start up successfully. Hiccup mode protection will give the best protection for a power supply against over current situations, since it will limit the average current to the load at a low level, so reducing power dissipation and case temperature in the power devices.

Output Over Voltage Protection

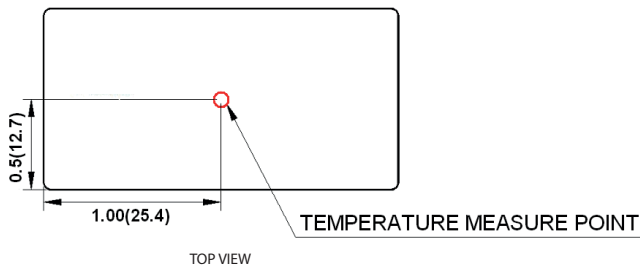
The output over-voltage protection consists of output Zener diode that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the Zener diode clamps the output voltage.

Short Circuitry Protection

Continuous, hiccup and auto-recovery mode. During short circuit, converter still shut down. The average current during this condition will be very low and the device can be safety in this condition.

Thermal Consideration

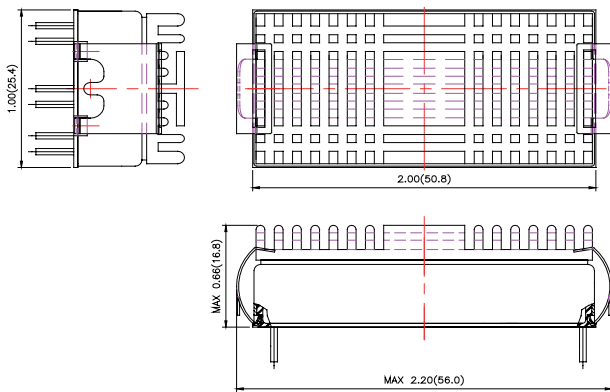
The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 105°C. When Operating, adequate cooling must be provided to maintain the test point temperature at or below 105°C. Although the maximum point Temperature of the power modules is 105°C, you can limit this Temperature to a lower value for extremely high reliability.



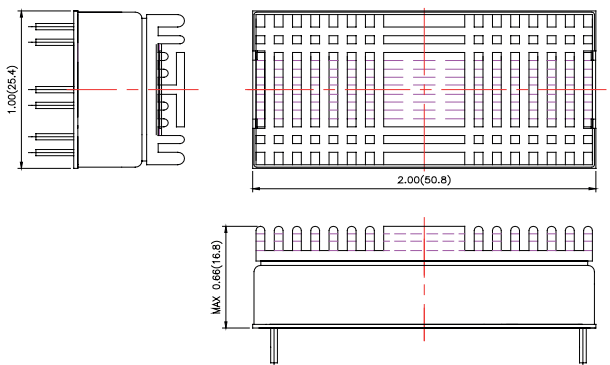
Heat-Sink Considerations

Equip heat-sink (7G-0020C-F) for lower temperature and higher reliability of the module. There are two types for choosing.

Suffix - HC: Heat-sink + Clamp



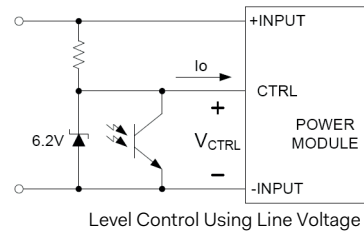
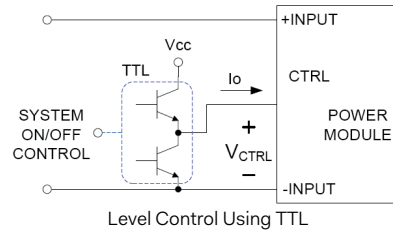
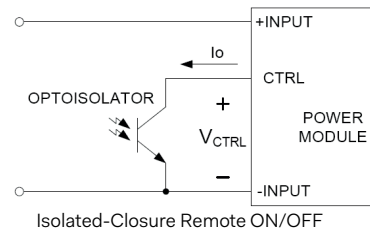
Suffix - HS: Heat-sink



Remote On/Off Control

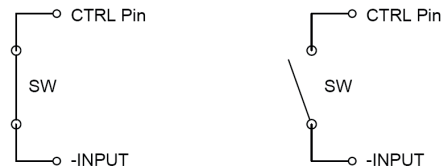
The Remote CTRL pin is controlled DC/DC power module to turn on and off, the user must use a switch to control the logic voltage high or low level of the pin referenced to -INPUT. The switch can be open collector transistor, FET and Photo-Couple. The switch must be capable of sinking up to 0.5 mA at low-level logic voltage. High-level logic of the CTRL pin signal maximum voltage is allowable leakage current of the switch at 12V is 0.5 mA.

Remote ON/OFF Implementation Circuits



There are two remote control options available.

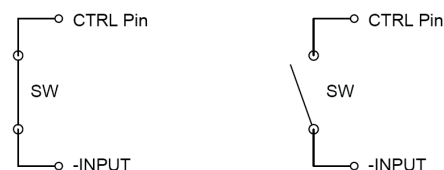
a. The Positive logic structure turned on of the DC/DC module when the CTRL pin is at high-level logic and low-level logic is turned off it.



When T31TW module is turned off at Low-level logic

When T31TW module is turned on at High-level logic

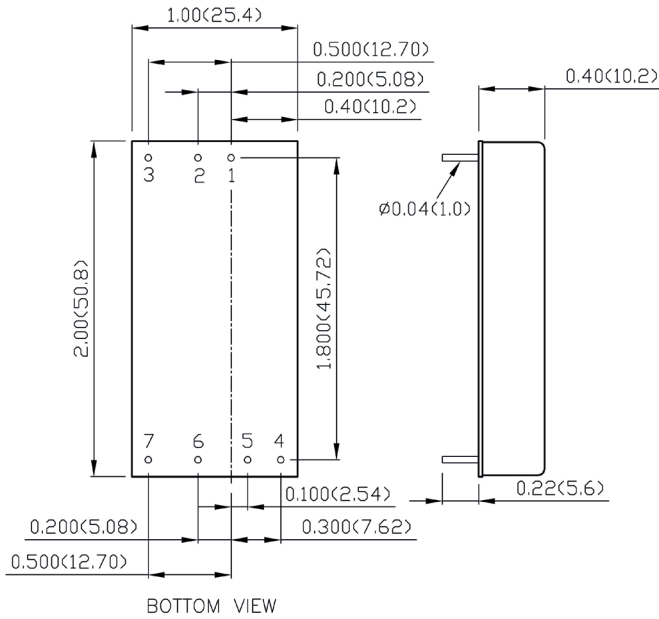
b. The Negative logic structure turned on of the DC/DC module when the CTRL pin is at low-level logic and turned off when at high-level logic.



When T31TW module is turned on at Low-level logic

When T31TW module is turned off at High-level logic

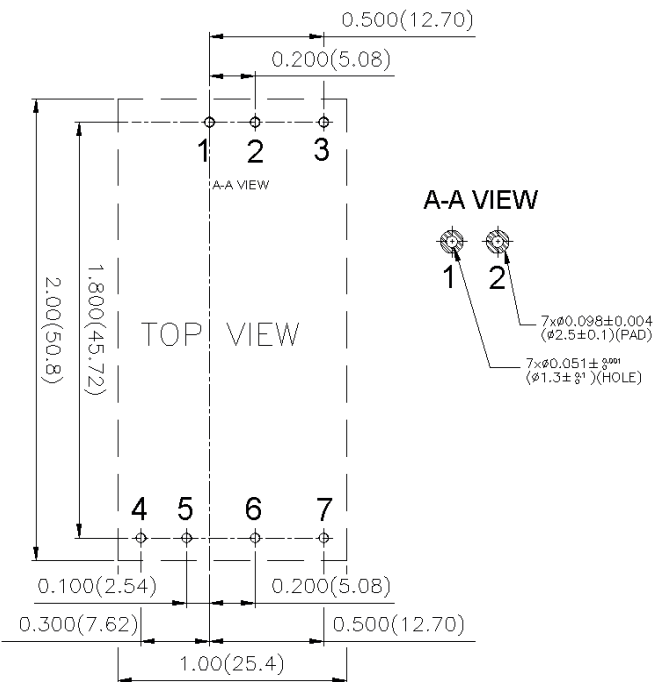
Mechanical Data



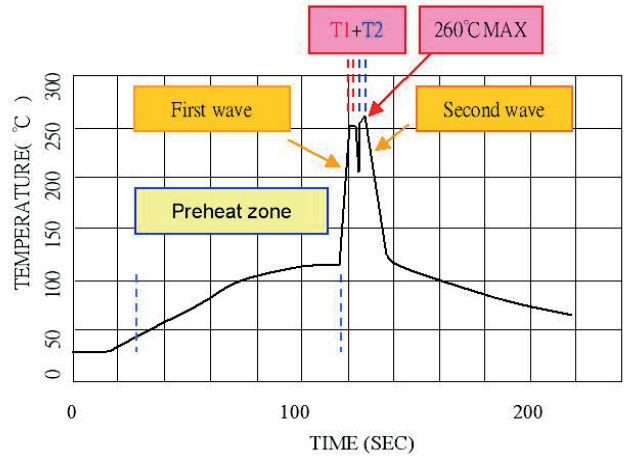
Pin Connection

Pin	Define
1	+Vin
2	-Vin
3	Ctrl
4	+Aux
5	-Aux
6	Common
7	+Vout

Recommended Pad Layout



Soldering Considerations

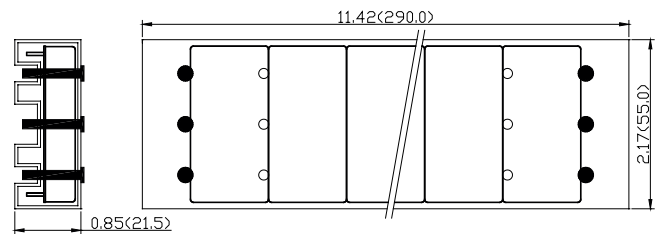


Lead free wave solder profile for DIP type.

Zone	Reference Parameter
Preheat zone	Rise temp. speed : 3°C/ sec max. Preheat temp. : 100~130°C
Actual heating	Peak temp. : 250~260°C Peak time (T1+T2 time) : 4~6 sec

Reference Solder: Sn-Ag-Cu , Sn-Cu
Hand Welding: Soldering iron: Power 90W
Welding Time: 2~4 sec
Temp.: 380~400°C

Packing Information



All dimensions in inch(mm)
10 pcs per tube.

Safety and Installation Instruction

Fusing Consideration

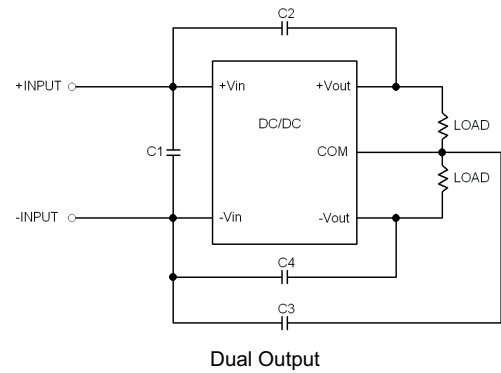
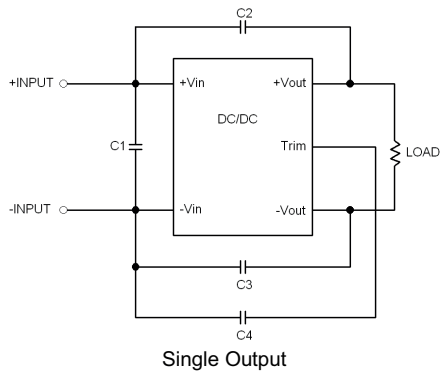
Caution: This power module is not internally fused. An input line fuse must always be used.

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a slow-blow fuse with maximum rating of 10A. Based on the information provided in this data sheet on Inrush energy and maximum dc input current, the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

MTBF and Reliability

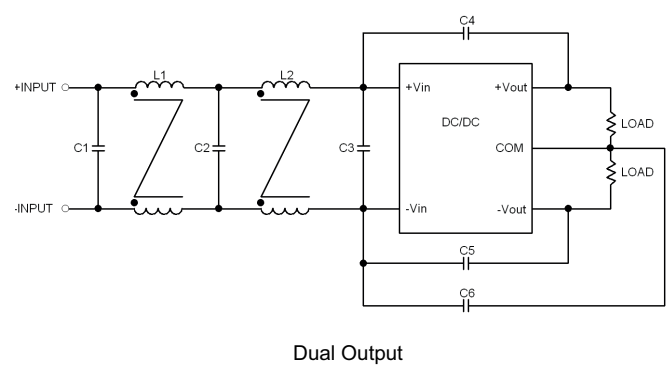
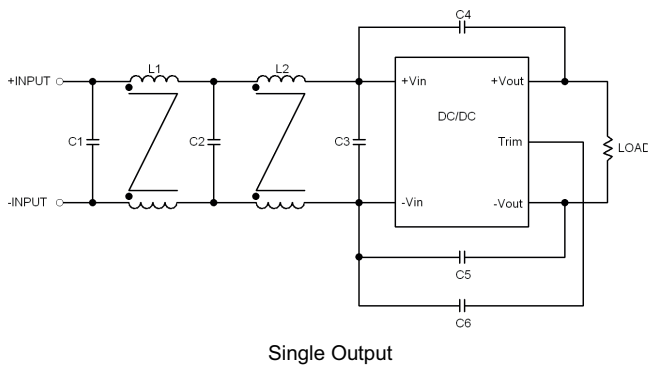
The MTBF of T31W TRIPLE-SERIES of DC/DC converters has been calculated using MIL-HDBK 217F @Ta=25°C, FULL LOAD. The resulting figure for MTBF is 1.177×10^6 hours.

Recommended external EMI filter for EN55022 Class A



Model	C1	C2, C3, C4
PMC30-24□□□W	4.7μF/50V 1812 MLCC	1000pF/2kV 1808 MLCC
PMC30-48□□□W	2.2μF/100V 1812 MLCC	1000pF/2kV 1808 MLCC

Recommended external EMI filter for EN55022 Class B



Model	C1, C2, C3	C4, C5, C6	L1	L2
PMC30-24□□□W	4.7μF/50V 1812 MLCC	1000pF/2kV 1808 MLCC	33.3μH Common Choke PMT-075	55μH Common Choke PMT-076
PMC30-48□□□W	2.2μF/100V 1812 MLCC	1000pF/2kV 1808 MLCC	33.3μH Common Choke PMT-075	55μH Common Choke PMT-076