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POWERBOX Industrial Line T30W Series 30W 4:1 Single Output DC/DC Converter Manual



Introduction

The T30W series offer 30 watts of output power from a $2.00 \times 1.60 \times 0.40$ inch package. The T30W series with 4:1 wide input voltage of $10 \sim 40$ VDC and $18 \sim 75$ VDC and features 1600VDC of isolation, short-circuit and over-voltage protection.

DC/DC Converter Features

30 watts maximum output power
Output current up to 8A
Standard 2.00 x 1.60 x 0.40 inch package
High efficiency up to 88%
4:1 wide input voltage range
Six-sided continuous shield
Fixed switching frequency
CE mark meets 2006/95/EC, 93/68/EEC and 2004/108/EC
UL60950-1, EN60950-1 and IEC60950-1 licensed
ISO9001 certified manufacturing facilities
RoHS directive compliant

Options

Negative logic remote on/off Heat-sink available for extended operation

Output Specifications

Parameters	Model	Min	Тур	Max	Unit
Output voltage range (Vin = Vin(nom) , full load , TA=25°C)	□□S1P5W	1.485	1.5	1.515	VDC
	□□S1P8W	1.782	1.8	1.818	VDC
	□□S2P5W	2.475	2.5	2.525	VDC
	⊡S3P3W	3.267	3.3	3.333	VDC
	⊡S05W	4.95	5	5.05	VDC
	□□S12W	11.88	12	12.12	VDC
	□□S15W	14.85	15	15.15	VDC
Voltage adjustability	All	-10		+10	%
Line regulation (Vin(min) to Vin(max) at full load)	All	-0.5		+0.5	%
Load regulation (min. to 100% of full load)	All	-0.5		+0.5	%
Output ripple and noise					
Peak-to-peak (20MHz bandwidth)	□□S1P5W		60	85	mVp-p
(Measured with a 0.1µF/50V MLCC)	DS1P8W		60	85	mVp-p
	□□S2P5W		60	85	mVp-p
	□□S3P3W		60	85	mVp-p
	□□S05W		75	100	mVp-p
	S12W		100	125	mVp-p
	DS15W		100	125	mVp-p
Temperature coefficient	All	-0.02		+0.02	%/°C
Output voltage overshoot (Vin(min) to Vin(max) full load; Ta=25°C)	All		0	5	% of Vou
Dynamic load response (Vin = Vin(nom) ; TA=25°C)					
Load step change from 75% to 100% or 100 to 75% of full load					
Peak Deviation	All		250		mV
Setting Time (Vout<10% peak deviation)	All		250		μs
Output current	DS1P5W	0		8000	mA
	□□S1P8W	0		8000	mA
	□□S2P5W	0		8000	mA
	□□S3P3W	0		6000	mA
	□□S05W	0		6000	mA
	S12W	0		2500	mA
	DS15W	0		2000	mA
Output over voltage protection (zener diode clamp)	S1P5W		3.9		VDC
	□□S1P8W		3.9		VDC
	□□S2P5W		3.9		VDC
	□□S3P3W		3.9		VDC
			6.2		VDC
	□□S05W		0.2		
	⊡S05W ⊡S12W		15		VDC
Output over current protection	□□S12W		15	150	VDC

Input Specifications

Parameters	Model	Min	Тур	Max	Unit
Operating input voltage	24S⊟⊒W	10	24	40	VDC
	48S□□W	18	48	75	VDC
Input voltage					
Continuous	24S 🗆 W			36	VDC
	48S□□W			75	VDC
Transient (100mS maximum)	24S⊡⊒W			50	VDC
	48S□□W			100	VDC
Input current					
(maximum value at Vin=Vin(nom), full load)	24S1P5W			658	mA
	24S1P8W			759	mA
	24S2P5W			1029	mA
	24S3P3W			994	mA
	24S05W			1506	mA
	24S12W			1506	mA
	24S15W			1488	mA
	48S1P5W			329	mA
	48S1P8W			380	mA
	48S2P5W			508	mA
	48S3P3W			497	mA
	48S05W			744	mA
	48S12W			753	mA
	48S15W			744	mA
Input standby current					
(typical value at Vin=Vin(nom), no load)	24S1P5W		35		mA
	24S1P8W		35		mA
	24S2P5W		40		mA
	24S3P3W		50		mA
	24S05W		65		mA
	24S12W		65		mA
	24S15W		70		mA
	48S1P5W		20		mA
	48S1P8W		20		mA
	48S2P5W		25		mA
	48S3P3W		30		mA
	48S05W		30		mA
	48S12W		35		mA
	48S15W		45		mA

Parameters	Model	Min	Тур	Max	Unit
Under voltage lockout turn-on threshold	24S⊟⊒W			10	VDC
	48S W			18	VDC
Under voltage lockout turn-off threshold	24S⊟⊐W		8		VDC
	48S W		16		VDC
Input reflected ripple current (5 to 20MHz, 12µH source impedance)	All		20		mAp-p
Start up time (Vin = Vin(nom) and constant resistive load)					
Power up	All		10	20	mS
Remote on/off	All		10	20	mS
Remote on/off control (the CTRL pin voltage is referenced to -INPUT)					
Positive logic					
DC-DC On (open)	All	3		12	VDC
DC-DC Off (short)	All	0		1.2	VDC
Negativ logic					
DC-DC On (open)	All	0		1.2	VDC
DC-DC Off (short)	All	3		12	VDC
Remote off state input current	All		3		mA
Input current of remote control pin	All	-0.5		0.5	mA

General Specifications

Parameters	Model	Min	Тур	Max	Unit
Efficiency					
(Vin = Vin(nom), Full Load , TA=25°C)	24S1P5W		80		%
	24S1P8W		83		%
	24S2P5W		85		%
	24S3P3W		87		%
	24S05W		87		%
	24S12W		87		%
	24S15W		88 80		%
	48S1P5W				%
	48S1P8W		83		%
	48S2P5W		86		%
	48S3P3W		87		%
	48S05W		88		%
	48S12W		87		%
	48S15W		88		%
Isolation voltaga (1 minute)					
Input to output	All	1600			VDC
Input to case, output to case	All	1600			VDC
Isolation resistance	All	1			GΩ
Isolation capacitance	All			1000	рF
Switching frequency	All	270	300	330	kHz
Weight	All		48		g
MTBF MIL-HDBK-217F	All		7.598 x 10	5	hours
Over temperature protection	All		115		°C
Case material	All	Nickel-coa	ated copper		
Base material	All	FR4 PCB			
Potting material	All	Epoxy (UL	94 V-0)		
Dimensions	All	50.8 x 40.6	6 x 10.2 mm (2.0	0 x 1.60 x 0.40 in	ch)

Environmental Specifications

Parameters	Model	Min	Тур	Max	Unit
Operating ambient temperature (with derating)*	All	-40		85	°C
Operating case temperature	All			100	°C
Storage temperature	All	-55		105	°C
Over temperature protection	All		115		°C
Thermal impedance					
Natural convection	All		10		°C/W
Natural convection with heat-sink	All		8.24		°C/W
Thermal shock	All	MIL-STD-	-810F		
Vibration	All	MIL-STD-	-810F		
Relative humidity	All	5		95	% RH

*Test condition with vertical direction by natural convection (20LFM)

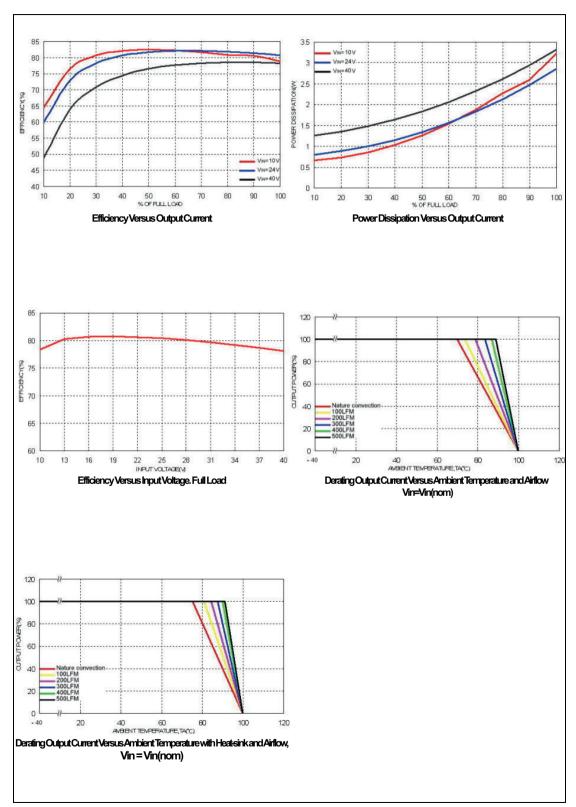
EMC Characteristics

Parameters	Standard	Condition		Level
EMI	EN55022			Class A
ESD	EN61000-4-2	Air	±8kV	Perf. Criteria A
		Contact	±6kV	
Radiated Immunity	EN61000-4-3		10V/m	Perf. Criteria A
Fast transient*	EN61000-4-4		±2kV	Perf. Criteria A
Surge*	EN61000-4-5		±1kV	Perf. Criteria A
Conducted immunity	EN61000-4-6		10V r.m.s	Perf. Criteria A
Power frequency magnetic field	EN61000-4-8	100A/m coi	ntinuous;	Perf. Criteria A
		1000A/m 1	second	

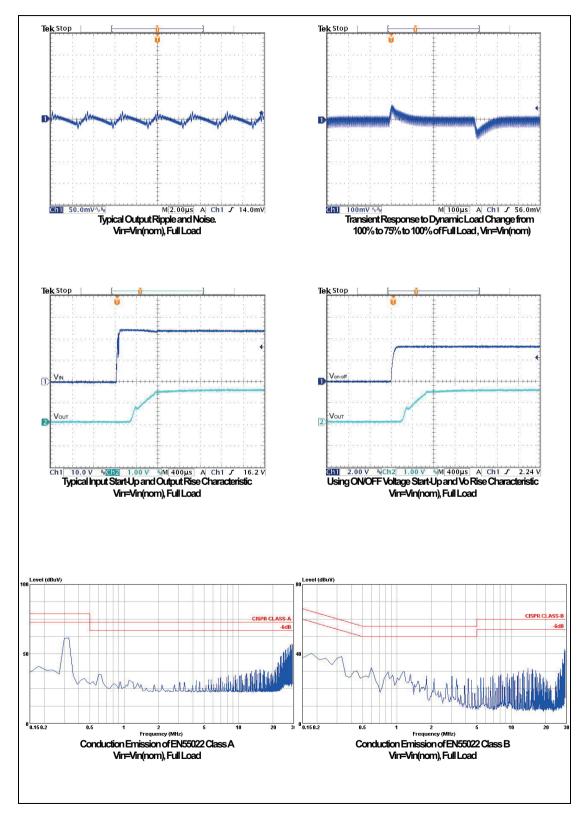
*An external input filter capacitor is required if the module has to meet EN61000-4-4, EN61000-4-5.

The filter capacitor Powerbox suggest: Nippon chemi-con KY series, 220μF/100V, ESR 48mΩ.

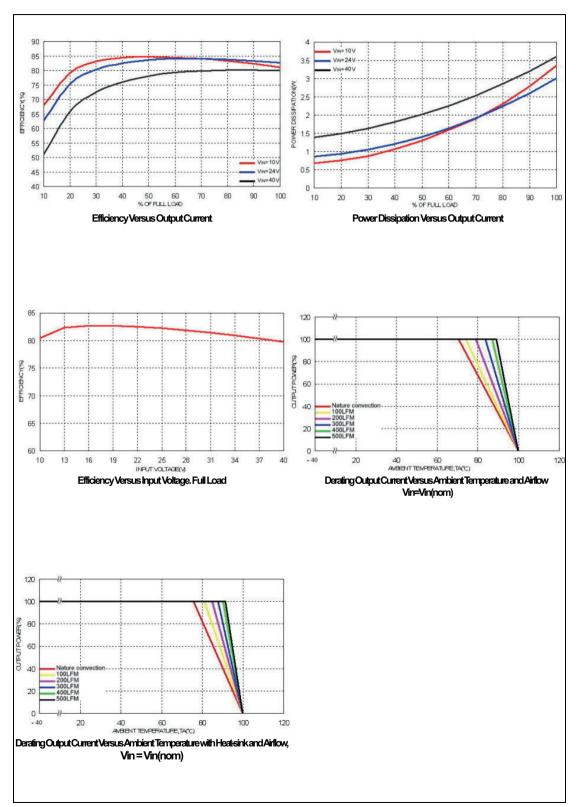




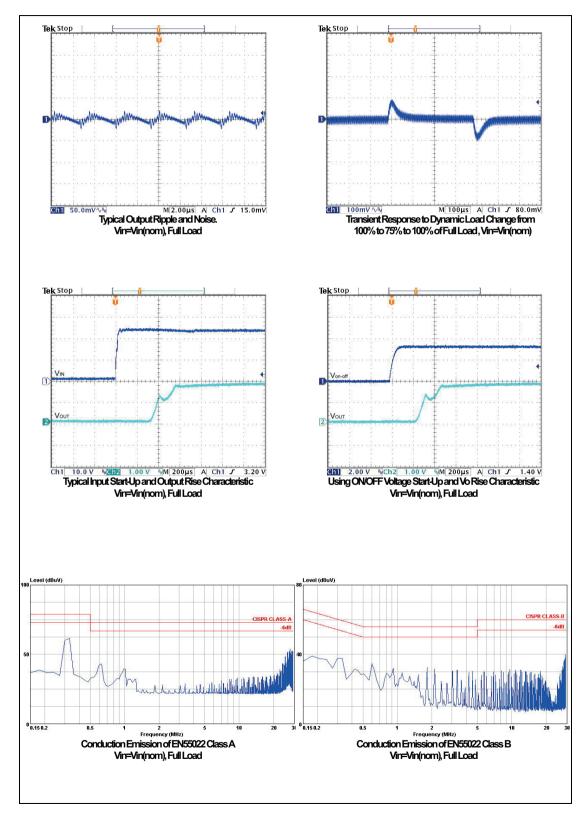
All test conditions are at 25°C. The figures are identical for PMD30-24S1P5W



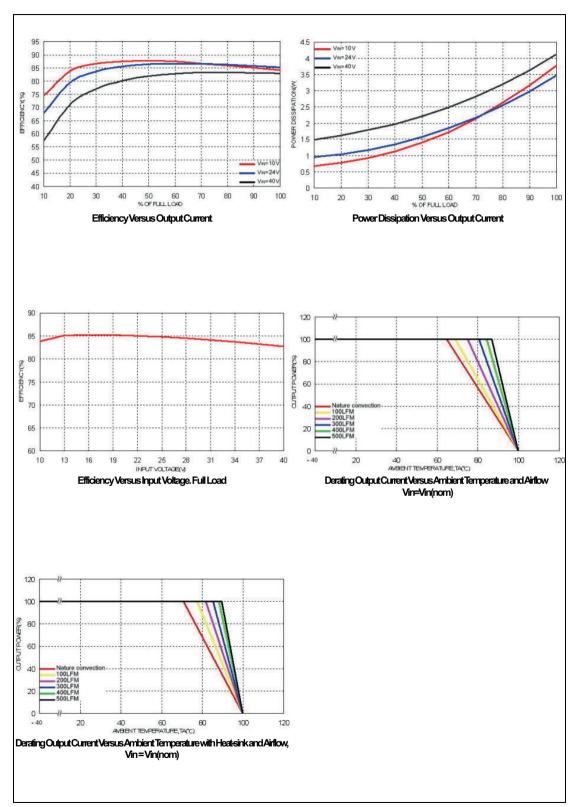




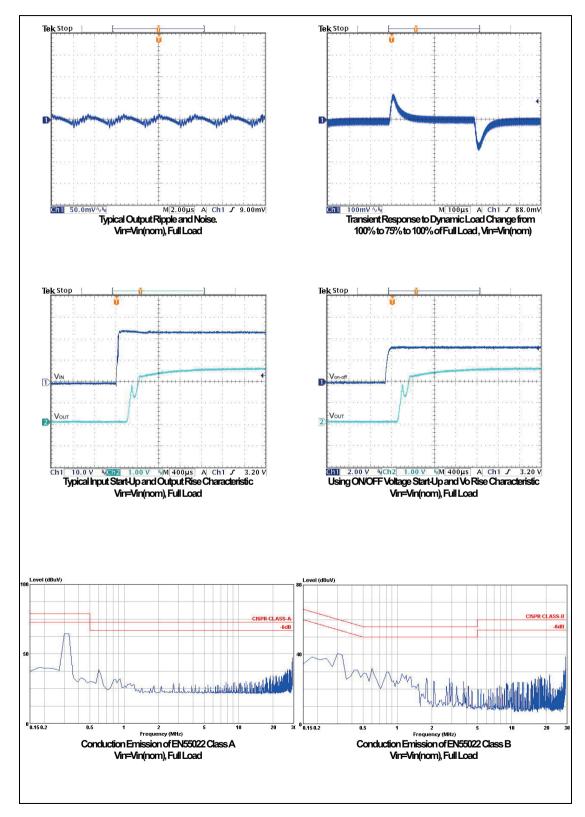
All test conditions are at 25°C. The figures are identical for PMD30-24S1P8W



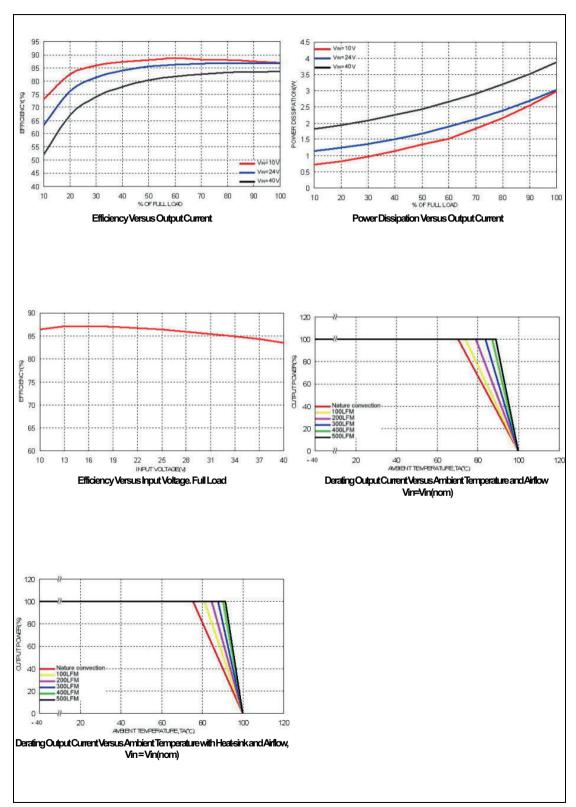




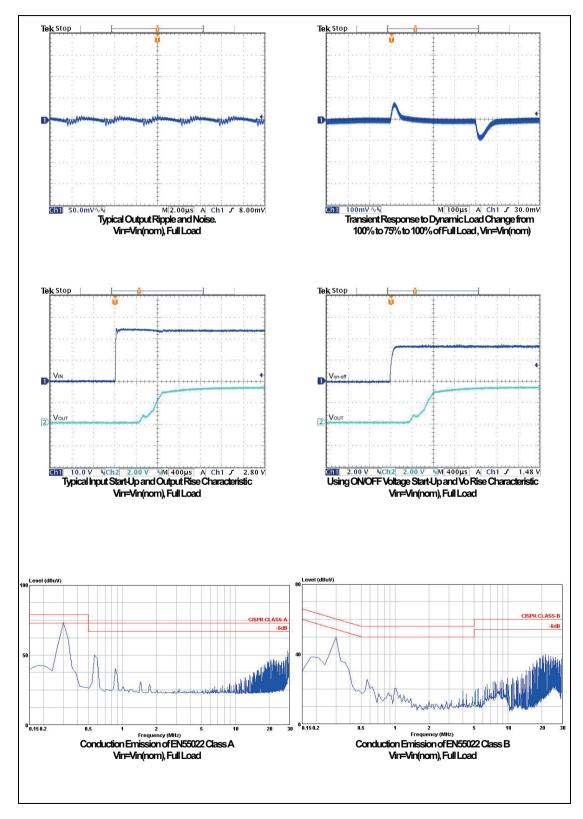
All test conditions are at 25°C. The figures are identical for PMD20-24S2P5W



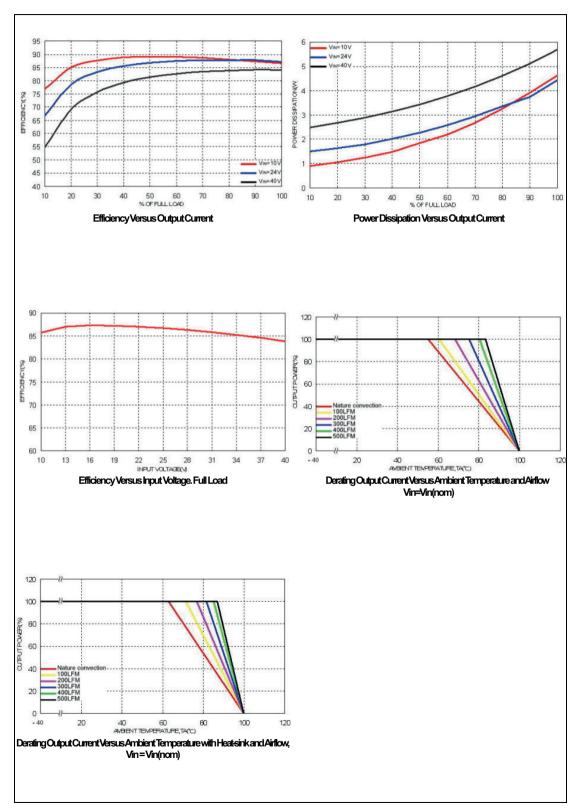




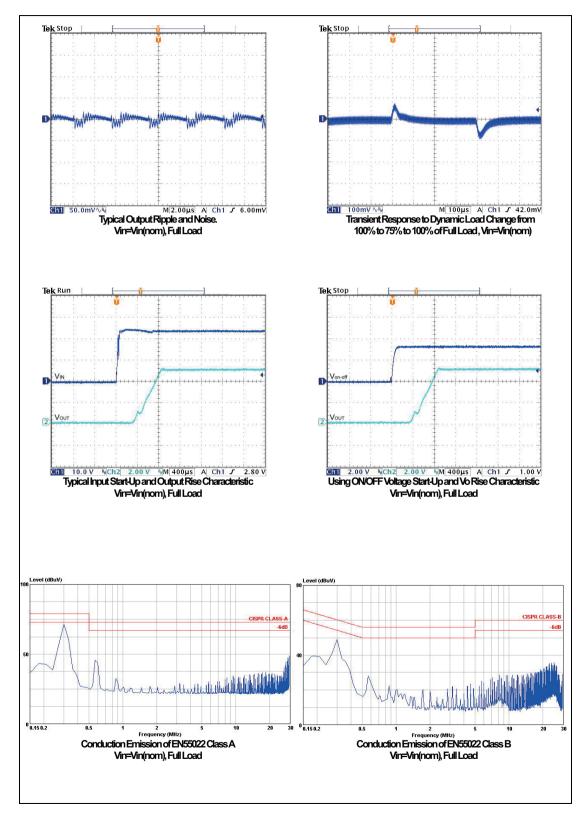
All test conditions are at 25°C. The figures are identical for PMD30-24S3P3W



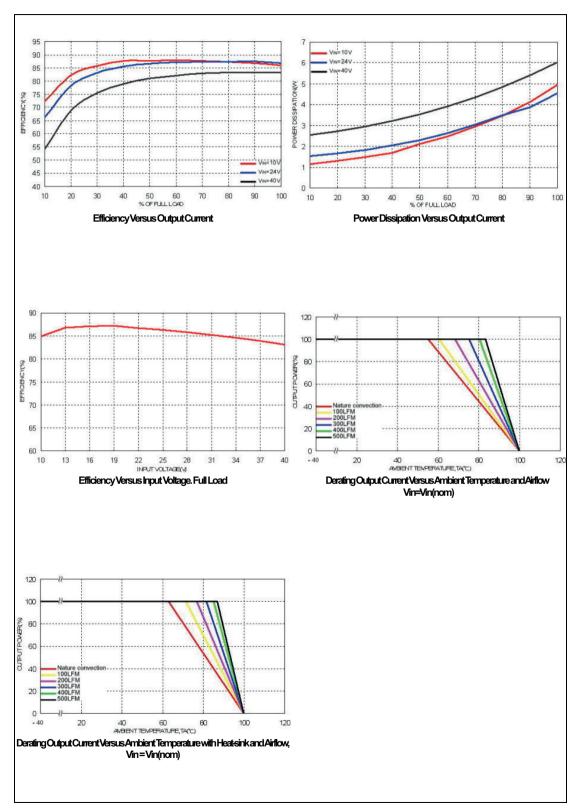




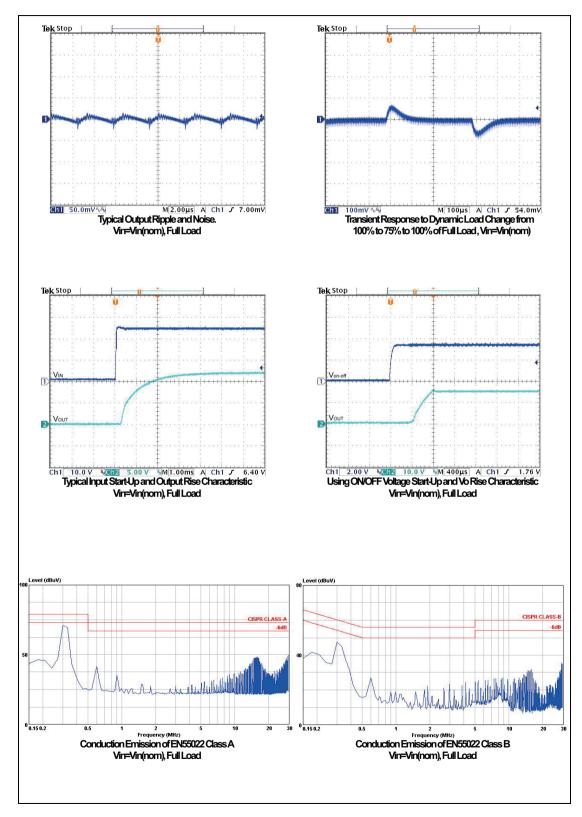
All test conditions are at 25°C.The figures are identical for PMD30-24S05W



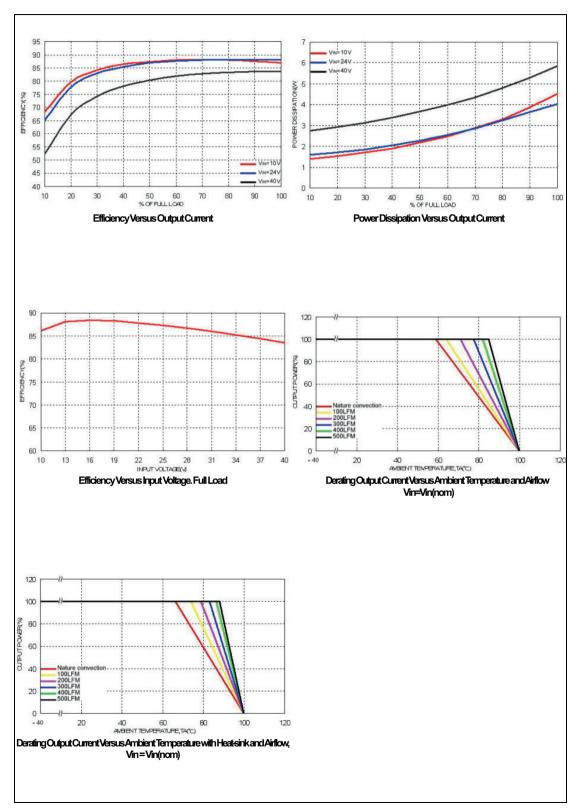




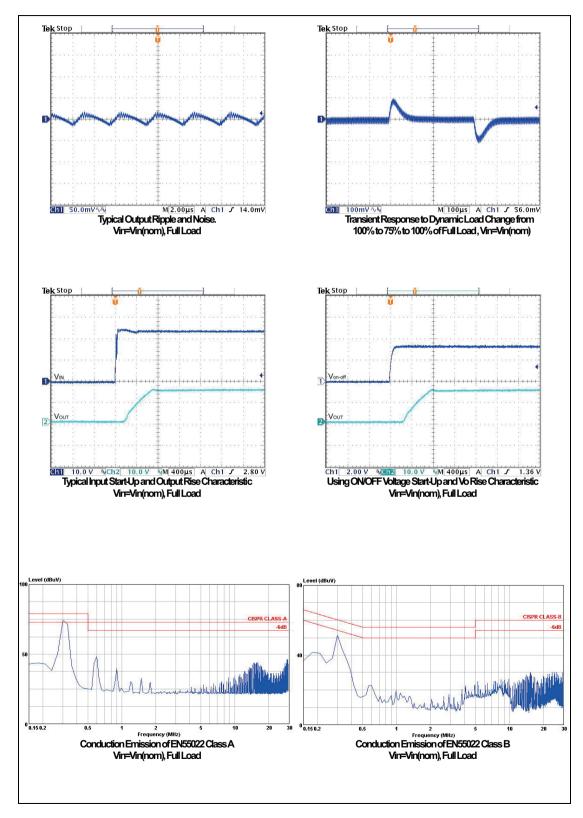
All test conditions are at 25°C. The figures are identical for PMD30-24S12W



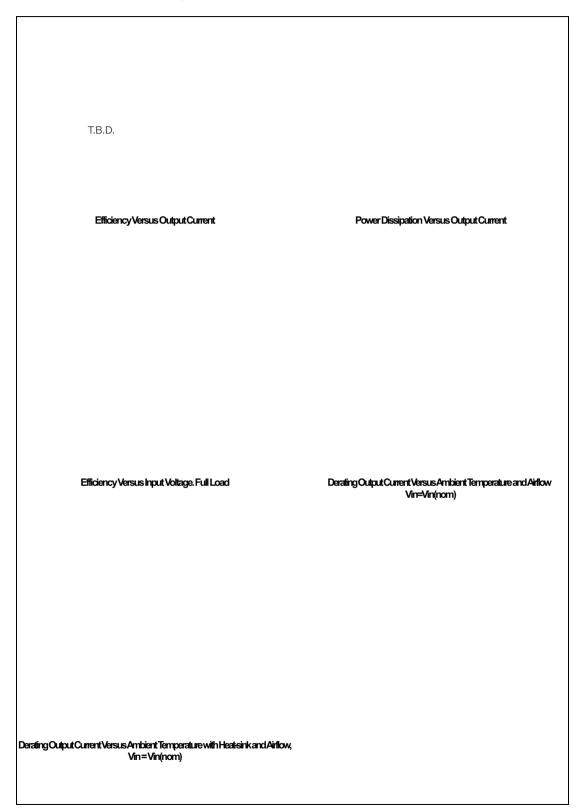




All test conditions are at 25°C.The figures are identical for PMD30-24S15W



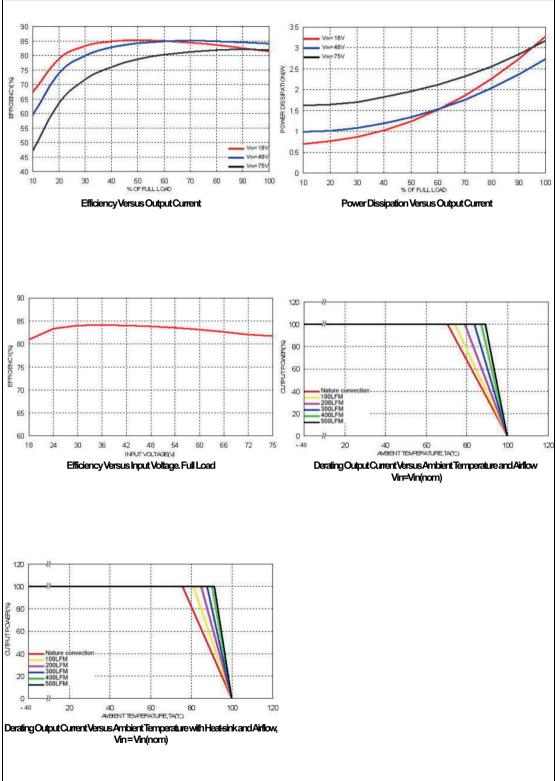
All test conditions are at 25°C.The figures are identical for PMD30-48S1P5W



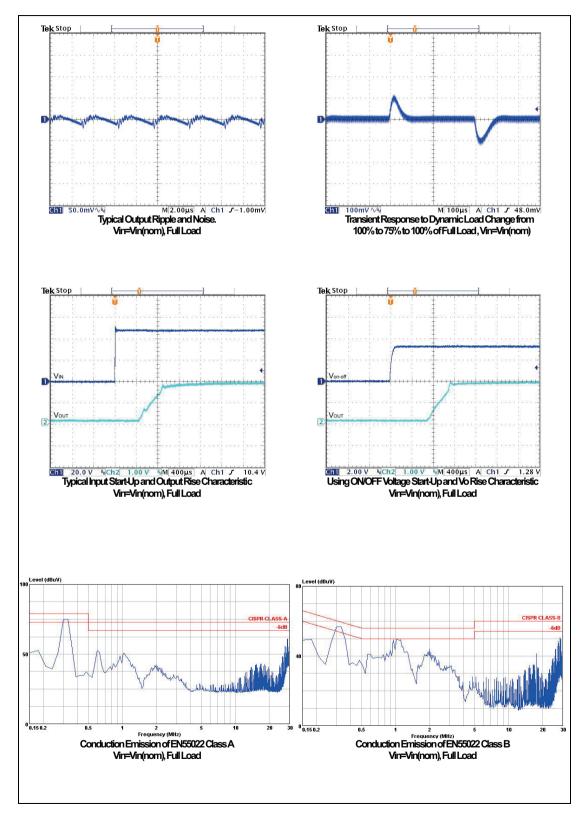
All test conditions are at 25°C.The figures are identical for PMD30-48S1P5W



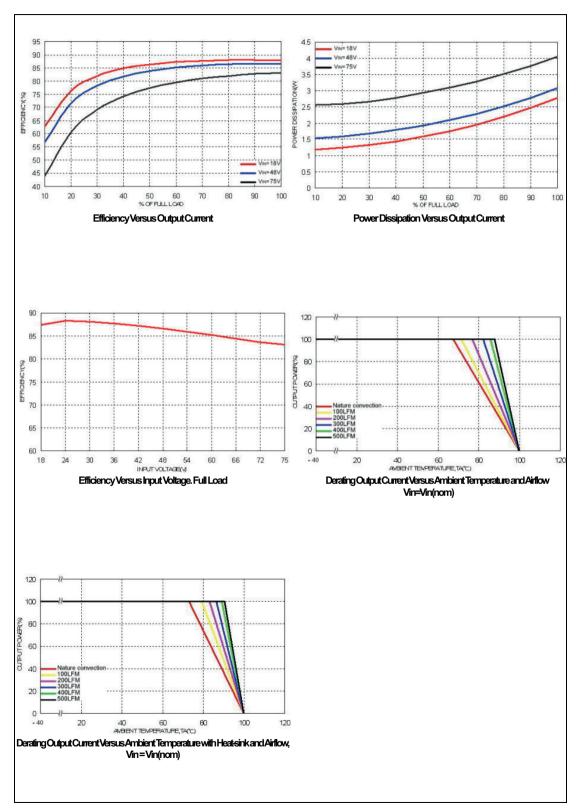
All test conditions are at 25°C.The figures are identical for PMD30-48S1P8W



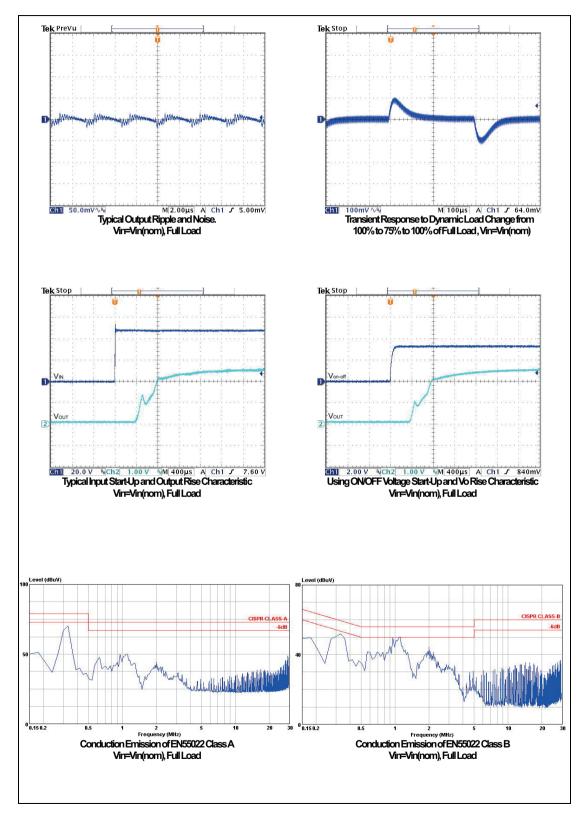
All test conditions are at 25°C. The figures are identical for PMD30-48S1P8W



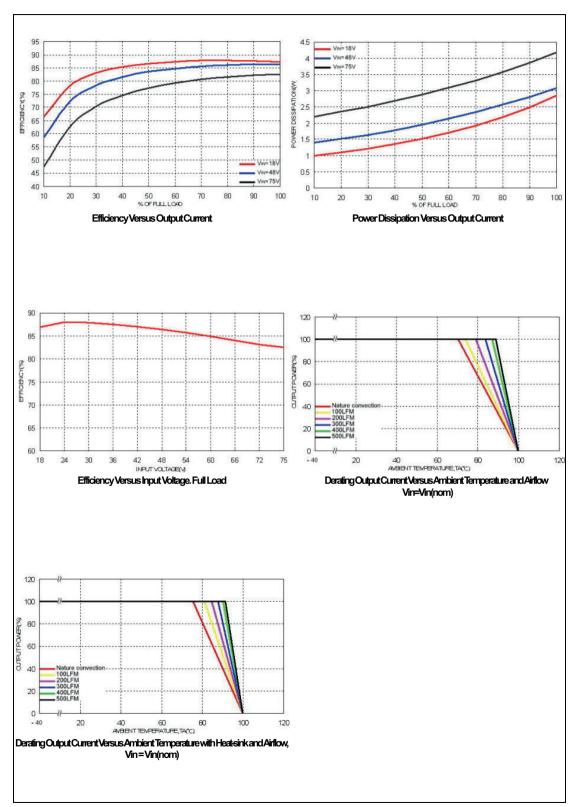




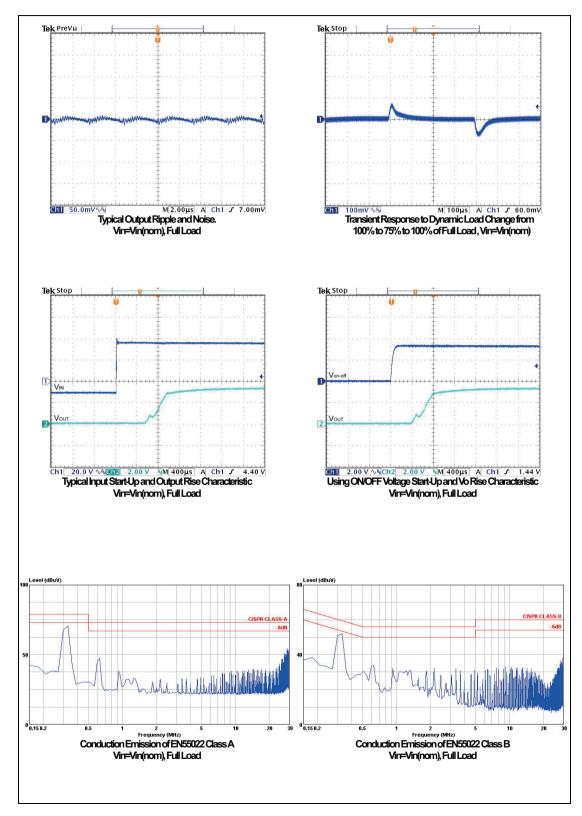
All test conditions are at 25°C. The figures are identical for PMD30-48S2P5W



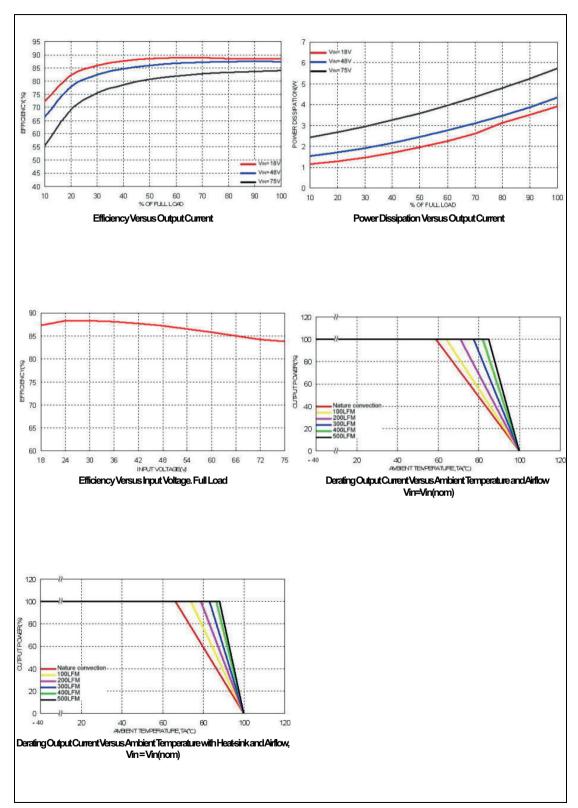




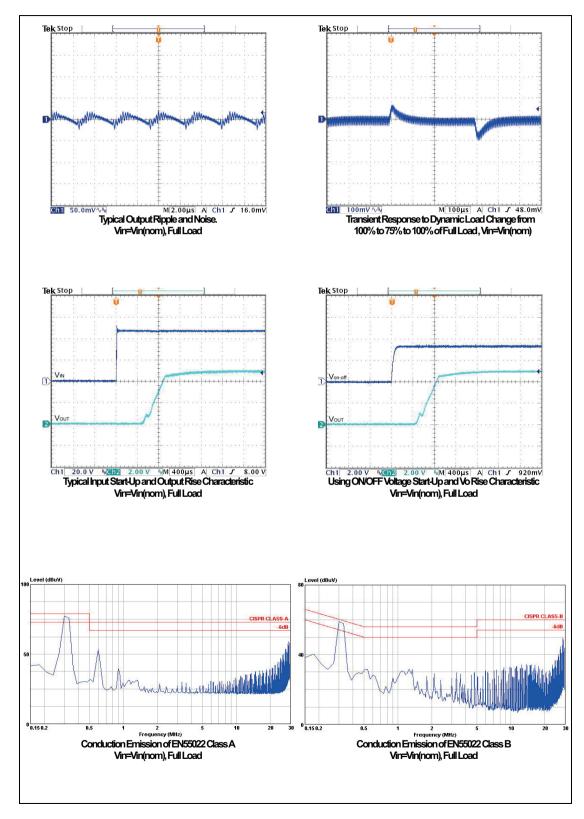
All test conditions are at 25°C.The figures are identical forPMD30-48S3P3W



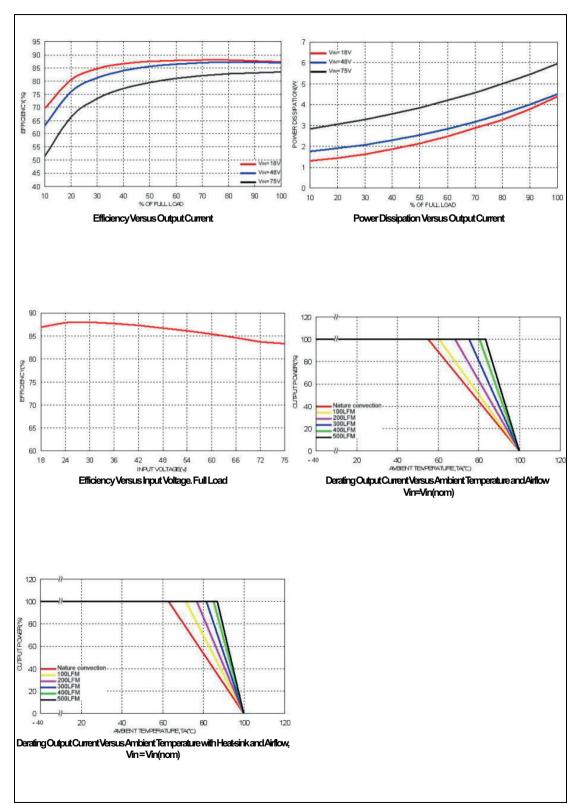




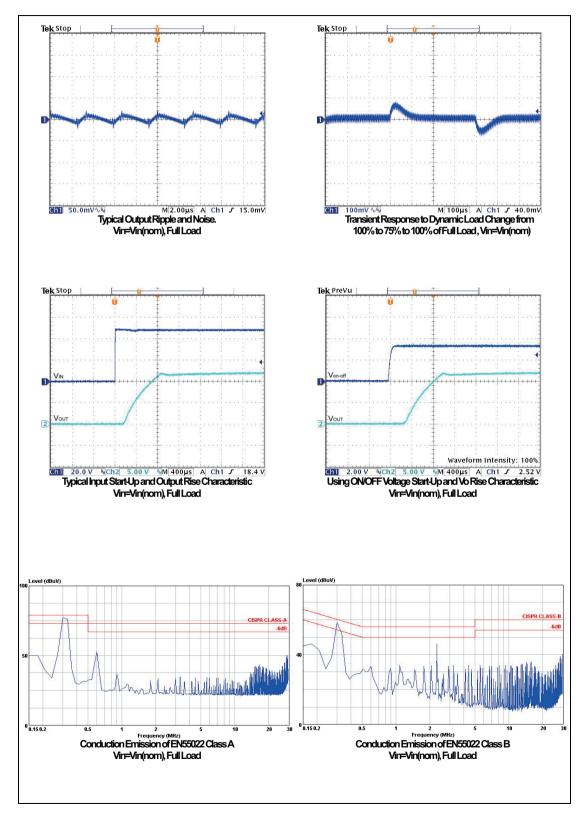
All test conditions are at 25°C.The figures are identical for PMD30-48S05W



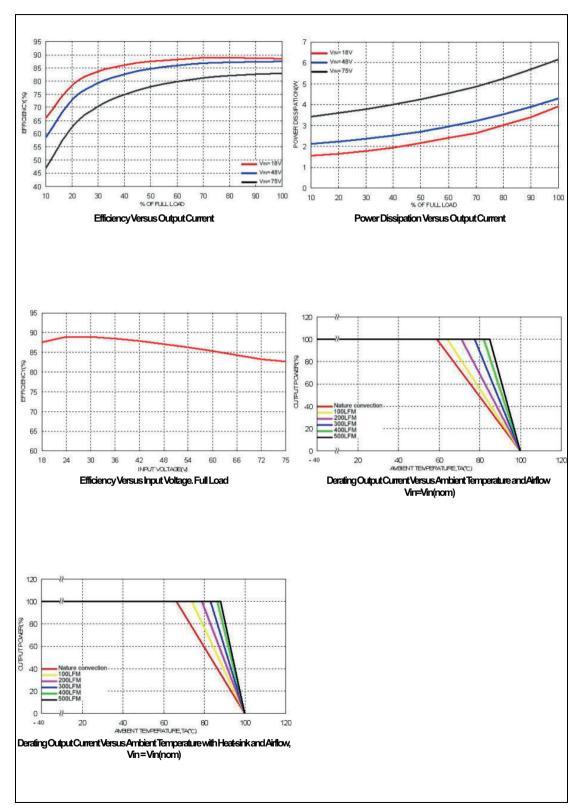




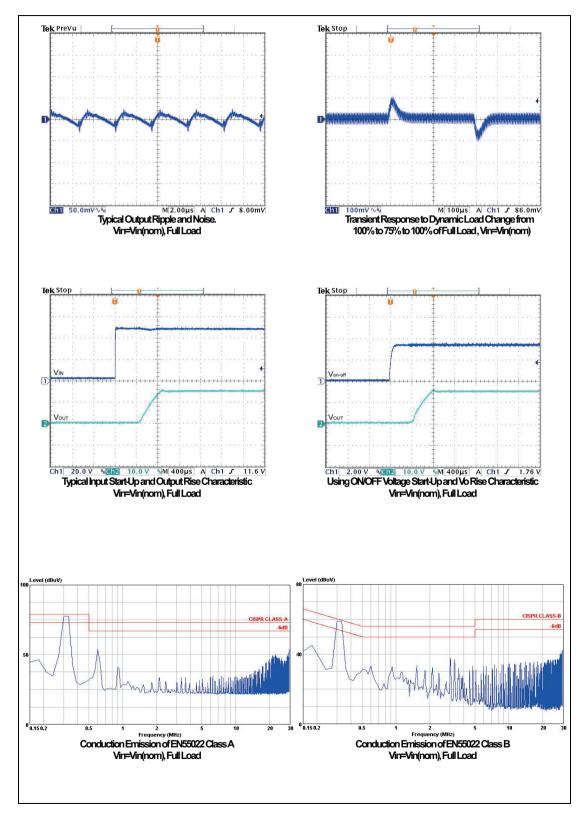
All test conditions are at 25°C. The figures are identical for PMD30-48S12W







All test conditions are at 25°C.The figures are identical for PMD30-48S15W



Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external L-C filter is recommended to minimize input reflected ripple current. The inductor is simulated source impedance of 12µH and capacitor is Nippon chemi-con KY series 220µF/100V. The capacitor must as close as possible to the input terminals of the power module for lower impedance.

Output Over Current Protection

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately 150 percent of rated current for T30W-S SERIES.

Hiccup-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an overcurrent fault condition. It also enables the power supply to restart when the fault is removed. There are other ways of protecting the power supply when it is over-loaded, such as the maximum current limiting or current foldback methods.

One of the problems resulting from over current is that excessive heat may be generated in power devices, especially MOSFET and Schottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of hiccup is as follows. When the current sense circuit sees an over-current event, the controller shuts off the power supply for a given time and then tries to start up the power supply again. If the over-load condition has been removed, the power supply will start up and operate normally, otherwise, the controller will see another over-current event and shut off the power supply again, repeating the previous cycle. Hiccup operation has none of the drawbacks of the other two protection methods, although its circuit is more complicated because it requires a timing circuit. The excess heat due to overload lasts for only a short duration in the hiccup cycle, hence the junction temperature of the power devices is much lower.

The hiccup operation can be done in various ways. For example, one can start hiccup operation any time an over-current event is detected, or prohibit hiccup during a designated start-up is usually larger than during normal operation and it is easier for an over-current event is detected, or prohibit hiccup during a designated start-up interval (usually a few milliseconds). The reason for the latter operation is that during start-up, the power supply needs to provide extra current to charge up the output capacitor. Thus the current demand during start-up is usually larger than during normal operation and it is easier for an over-current event to occur. If the power supply starts to hiccup once there is an over-current, it might never start up successfully. Hiccup mode protection will give the best protection for a power supply against over current situations, since it will limit the average current to the load at a low level, so reducing power dissipation and case temperature in the power devices.

Output Over Voltage Protection

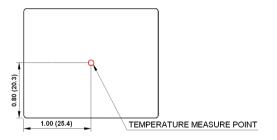
The output over-voltage protection consists of output Zener diode that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the Zener diode clamps the output voltage.

Short Circuitry Protection

Continuous, hiccup and auto-recovery mode. During short circuit, converter still shut down. The average current during this condition will be very low and the device can be safety in this condition.

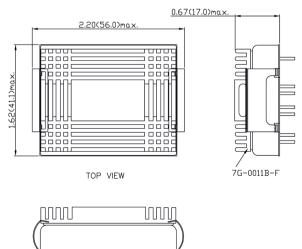
Thermal Consideration

The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 100°C. When operating, adequate cooling must be provided to maintain the test point temperature at or below 100°C. Although the maximum point temperature of the power modules is 100°C, you can limit this Temperature to a lower value for extremely high reliability.



Heat-Sink Considerations

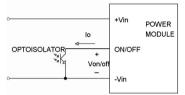
Equip Heat-sink (7G-0011C-F) for lower temperature and higher reliability of the module. Considering space and air-flow is the way to choose which Heat-sink is needed.



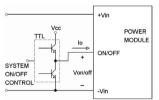
Remote On/Off Control

The Remote CTRL pin is controlled DC/DC power module to turn on and off, the user must use a switch to control the logic voltage high or low level of the pin referenced to -INPUT. The switch can be open collector transistor, FET and Photo-Couple. The switch must be capable of sinking up to 0.5 mA at low-level logic voltage. High-level logic of the CTRL pin signal maximum voltage is allowable leakage current of the switch at 12V is 0.5mA.

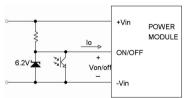
Remote ON/OFF Implementation Circuits



Isolated-Closure Remot ON/OFF



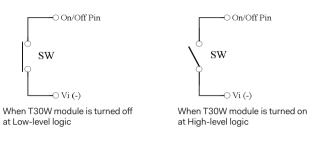
Level Control Using TTL Output



Level Control Using Line Voltage

There are two remote control options available, positive logic and negative logic.

a. The Positive logic structure turned on of the DC/DC module when the CTRL pin is at high-level logic and low-level logic is turned off it.

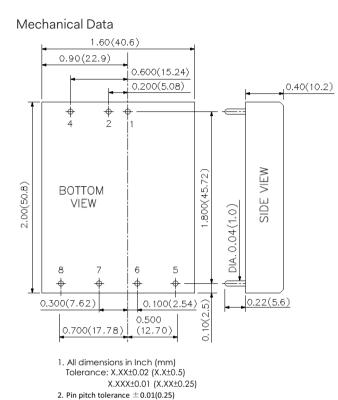


b. The Negative logic structure turned on of the DC/DC module when the CTRL pin is at low-level logic and turned off when at high-level logic.

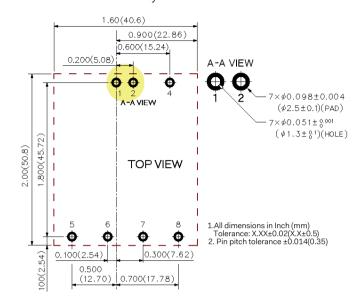


at Low-level logic

When T30W module is turned off at High-level logic



Recommended Pad Layout



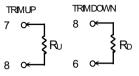
Pin Connection

Pin	Define	External Output Trimming
1	+INPUT	Output can be externally trimmed by using the
2	-INPUT	method shown below.
4	CTRL	TRIM UP TRIM DOWN
5	NO PIN	
6	+OUTPUT	
7	-OUTPUT	⋛ R _∪ ⋛ R _D
8	TRIM	
		804 004

3. Pin dimension tolerance \pm 0.004 (0.1)

Output Voltage Adjustment

Output voltage set point adjustment allows the user to increase or decrease the output voltage set point of a module. This is accomplished by connecting an external resistor between the TRIM pin and either the +OUTPUT or -OUTPUT pins. With an external resistor between the TRIM and -OUTPUT pin, the output voltage set point increases. With an external resistor between the TRIM and +OUTPUT pin, the output voltage set point decreases. The external TRIM resistor needs to be at least 1/16W resistors.

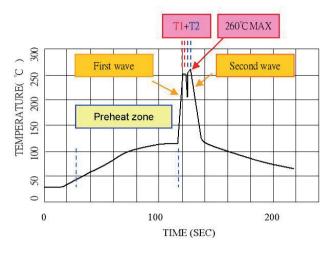


Trim Table

PMD30-DDS1P5W	Trim-Up									
Trim-Up (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	1.515	1.53	1.545	1.56	1.575	1.59	1.605	1.62	1.635	1.65
RU (K Ohms)=	4.578	2.605	1.227	0.808	0.557	0.389	0.27	0.18	0.11	0.054
PMD30-DDS1P5W	Trim-Dow	'n								
Trim-Down (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	1.485	1.47	1.455	1.44	1.425	1.41	1.395	1.38	1.365	1.35
RD (K Ohms)=	5.704	2.571	1.527	1.005	0.692	0.483	0.334	0.222	0.135	0.065
PMD30-⊡⊐S1P8W	Trim-Up									
Trim-Up (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	1.818	1.836	1.854	1.872	1.89	1.908	1.926	1.944	1.962	1.98
RU (K Ohms)=	11.639	5.205	3.06	1.988	1.344	0.915	0.609	0.379	0.2	0.057
PMD30-DDS1P8W	Trim-Dow	'n								
Trim-Down (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	1.782	1.764	1.746	1.728	1.71	1.692	1.674	1.656	1.638	1.62
RD (K Ohms)=	14.66	6.57	3.874	2.525	1.716	1.177	0.792	0.503	0.278	0.098
PMD30-⊡⊡S2P5W	Trim-Up									
Trim-Up (%)	1	2	3	4	5	6	7	8	9	10
	0.505	2.55	2.575	2.6	2.625	2.65	2.675	2.7	2.725	2.75
VOUT (Volts)=	2.525	2.00		2.0						
VOUT (Volts)= RU (K Ohms)=	37.076	16.675	9.874	6.474	4.434	3.074	2.102	1.374	0.807	0.354
		16.675						1.374	0.807	0.354
RU (K Ohms)=	37.076	16.675						1.374 8	0.807 9	0.354 10
RU (K Ohms)= PMD30-==s2P5W Trim-Down (%)	37.076 Trim-Dow	16.675	9.874	6.474	4.434	3.074	2.102			
RU (K Ohms)= PMD30-CCS2P5W Trim-Down (%) VOUT (Volts)=	37.076 Trim-Dow 1	16.675 m 2	9.874 3	6.474 4	4.434 5	3.074 6	2.102 7	8	9	10
RU (K Ohms)=	37.076 Trim-Dow 1 2.475	16.675 m 2 2.45	9.874 3 2.425	6.474 4 2.4	4.434 5 2.375	3.074 6 2.35	2.102 7 2.325	8 2.3	9 2.275	10 2.25
RU (K Ohms)= PMD30-EES2P5W Trim-Down (%) VOUT (Volts)= RD (K Ohms)= PMD30-EES3P3W	37.076 Trim-Dow 1 2.475 49.641	16.675 m 2 2.45	9.874 3 2.425	6.474 4 2.4	4.434 5 2.375	3.074 6 2.35	2.102 7 2.325	8 2.3	9 2.275	10 2.25
RU (K Ohms)= PMD30-CS2P5W Trim-Down (%) VOUT (Volts)= RD (K Ohms)= PMD30-CS3P3W Trim-Up (%)	37.076 Trim-Dow 1 2.475 49.641 Trim-Up	16.675 n 2.45 22.481	9.874 3 2.425 13.428	6.474 4 2.4 8.902	4.434 5 2.375 6.186	3.074 6 2.35 4.375	2.102 7 2.325 3.082	8 2.3 2.112	9 2.275 1.358	10 2.25 0.754
RU (K Ohms)= PMD30-CS2P5W Trim-Down (%) VOUT (Volts)= RD (K Ohms)= PMD30-CS3P3W	37.076 Trim-Dow 1 2.475 49.641 Trim-Up 1	16.675 n 2.45 22.481 2	9.874 3 2.425 13.428 3	6.474 4 2.4 8.902 4	4.434 5 2.375 6.186 5	3.074 6 2.35 4.375 6	2.102 7 2.325 3.082 7	8 2.3 2.112 8	9 2.275 1.358 9	10 2.25 0.754 10
RU (K Ohms)= PMD30-CCS2P5W Trim-Down (%) VOUT (Volts)= RD (K Ohms)= PMD30-CCS3P3W Trim-Up (%) VOUT (Volts)= RU (K Ohms)=	37.076 Trim-Dow 1 2.475 49.641 Trim-Up 1 3.333	16.675 n 2.45 22.481 2 3.366 26.165	9.874 3 2.425 13.428 3 3.399	6.474 4 2.4 8.902 4 3.432	4.434 5 2.375 6.186 5 3.465	3.074 6 2.35 4.375 6 3.498	2.102 7 2.325 3.082 7 3.531	8 2.3 2.112 8 3.564	9 2.275 1.358 9 3.597	10 2.25 0.754 10 3.630
RU (K Ohms)= PMD30-CCS2P5W Trim-Down (%) VOUT (Volts)= RD (K Ohms)= PMD30-CCS3P3W Trim-Up (%) VOUT (Volts)= RU (K Ohms)= PMD30-CCS3P3W	37.076 Trim-Dow 1 2.475 49.641 Trim-Up 1 3.333 57.930	16.675 n 2.45 22.481 2 3.366 26.165	9.874 3 2.425 13.428 3 3.399	6.474 4 2.4 8.902 4 3.432	4.434 5 2.375 6.186 5 3.465	3.074 6 2.35 4.375 6 3.498	2.102 7 2.325 3.082 7 3.531	8 2.3 2.112 8 3.564	9 2.275 1.358 9 3.597	10 2.25 0.754 10 3.630
RU (K Ohms)= PMD30-CS2P5W Trim-Down (%) VOUT (Volts)= RD (K Ohms)= PMD30-CS3P3W Trim-Up (%) VOUT (Volts)= RU (K Ohms)= PMD30-CS3P3W	37.076 Trim-Dow 1 2.475 49.641 Trim-Up 1 3.333 57.930 Trim-Dow	16.675 n 2.45 22.481 2 3.366 26.165 n	9.874 3 2.425 13.428 3 3.399 15.577	6.474 4 2.4 8.902 4 3.432 10.283	4.434 5 2.375 6.186 5 3.465 7.106	3.074 6 2.35 4.375 6 3.498 4.988	2.102 7 2.325 3.082 7 3.531 3.476	8 2.3 2.112 8 3.564 2.341	9 2.275 1.358 9 3.597 1.459	10 2.25 0.754 10 3.630 0.753

PMD30-DDS05W	Trim-Up									
Trim-Up (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	5.050	5.100	5.150	5.200	5.250	5.300	5.350	5.400	5.450	5.500
RU (K Ohms)=	36.570	16.580	9.917	6.585	4.586	3.253	2.302	1.588	1.032	0.588
PMD30-IIIS05W	Trim-Dow	'n								
Trim-Down (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	4.950	4.900	4.850	4.800	4.750	4.700	4.650	4.600	4.550	4.500
RD (K Ohms)=	45.533	20.612	12.306	8.152	5.660	3.999	2.812	1.922	1.230	0.676
PMD30-IIIS12W	Trim-Up									
Trim-Up (%)	1	2	3	4	5	6	7	8	9	10
VOUT (Volts)=	12.120	12.240	12.360	12.480	12.600	12.720	12.840	12.960	13.080	13.200
RU (K Ohms)=	367.910	165.950	98.636	64.977	44.782	31.318	21.701	14.488	8.879	4.391
PMD30-IIIS12W	Trim-Dow	n								
Trim-Down (%)	1	2	3	4	5	6	7	8	9	10
							44.400			10.000
VOUT (Volts)=	11.880	11.760	11.640	11.520	11.400	11.280	11.160	11.040	10.920	10.800
VOUT (Volts)= RD (K Ohms)=	11.880 460.990	11.760 207.950	11.640 123.600	11.520 81.423	11.400 56.118	11.280 39.249	27.199	11.040 18.162	10.920 11.132	5.509
RD (K Ohms)=	460.990									
RD (K Ohms)=	460.990 Trim-Up	207.950	123.600	81.423	56.118	39.249	27.199	18.162	11.132	5.509
RD (K Ohms)= PMD30-□□S15W Trim-Up (%)	460.990 Trim-Up 1	207.950 2	123.600 3	81.423 4	56.118 5	39.249 6	27.199 7	18.162 8	11.132 9	5.509 10
RD (K Ohms)= PMD30-EES15W Trim-Up (%) VOUT (Volts)=	460.990 Trim-Up 1 15.150	207.950 2 15.300 180.590	123.600 3 15.450	81.423 4 15.600	56.118 5 15.750	39.249 6 15.900	27.199 7 16.050	18.162 8 16.200	11.132 9 16.350	5.509 10 16.500
RD (K Ohms)= PMD30-EEIS15W Trim-Up (%) VOUT (Volts)= RU (K Ohms)=	460.990 Trim-Up 1 15.150 404.180	207.950 2 15.300 180.590	123.600 3 15.450	81.423 4 15.600	56.118 5 15.750	39.249 6 15.900	27.199 7 16.050	18.162 8 16.200	11.132 9 16.350	5.509 10 16.500
RD (K Ohms)= PMD30-□□S15W Trim-Up (%) VOUT (Volts)= RU (K Ohms)= PMD30-□□S15W	460.990 Trim-Up 1 15.150 404.180 Trim-Dow	207.950 2 15.300 180.590 n	123.600 3 15.450 106.060	4 15.600 68.796	56.118 5 15.750 46.437	39.249 6 15.900 31.531	27.199 7 16.050 20.883	18.162 8 16.200 12.898	11.132 9 16.350 6.687	5.509 10 16.500 1.718

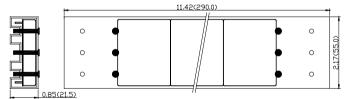
Soldering Considerations Lead free wave solder profile for DIP type.



Zone	Reference Parameter
Preheat zone	Rise temp. speed : 3°C/ sec max.
	Preheat temp. : 100~130°C
Actual heating	Peak temp. : 250~260°C
	Peak time (T1+T2 time) : 4~6 sec

Reference Solder: Sn-Ag-Cu , Sn-Cu Hand Welding: Soldering iron: Power 90W Welding Time: 2~4 sec Temp.: 380~400°C

Packing Information



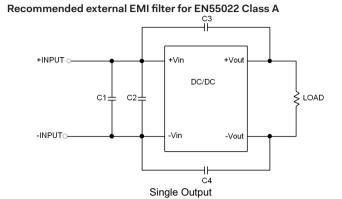
All dimensions in inch(mm) 5 pcs per tube.

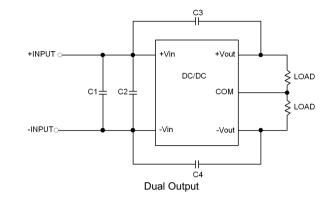
Safety and Installation Instruction **Fusing Consideration**

Caution: This power module is not internally fused. An input line fuse must always be used. This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a slow-blow fuse with maximum rating of 6A. Based on the information provided in this data sheet on Inrush energy and maximum DC input current, the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

MTBF and Reliability

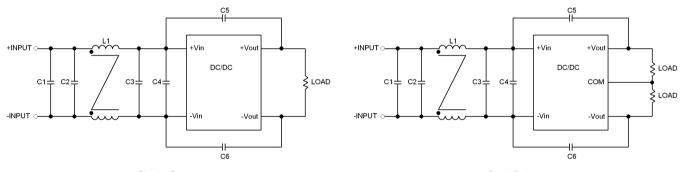
The MTBF of T30 SINGLE-SERIES of DC/DC converters has been calculated using MIL-HDBK 217F @Ta=25°C, FULL LOAD. The resulting figure for MTBF is 7.598×10^5 hours.





Model	C1	C2	C3	C4
PMD30-24	6.8µF/50V	N/A	1000pF/2kV	1000pF/2kV
	1812 MLCC		1808 MLCC	1808 MLCC
PMD30-48	2.2µF/100V	2.2µF/100V	1000pF/2kV	1000pF/2kV
	1812 MLCC	1812 MLCC	1808 MLCC	1808 MLCC

Recommended external EMI filter for EN55022 Class B



Single	Output
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Model	C1	C2	C3	C4	C5, C6	L1
PMD30-24	6.8µF/50V	N/A	6.8µF/50V	N/A	1000pF/2kV	450µH
	1812 MLCC		1812 MLCC		1808 MLCC	Common Shoke
						PMT-048
PMD30-48	2.2µF/100V	2.2µF/100V	2.2µF/50V	2.2µF/50V	1000pF/2kV	450µH
	1812 MLCC	1812 MLCC	1812 MLCC	1812 MLCC	1808 MLCC	Common Shoke
						PMT-048