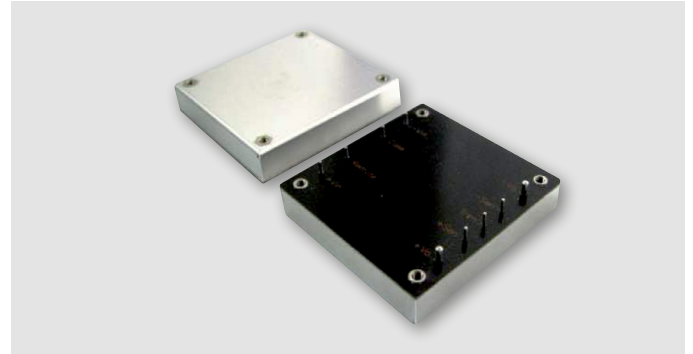


P R B X

POWERBOX Industrial Line
PHE100W Series
100W 2:1/4:1 Single Output
DC/DC Converter
Manual V10

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1. Introduction

The PHE100W series offers 100 watts of output power with high power density in an industry standard halfbrick package. The PHE series has wide (4:1) input voltage ranges of 9-36 and 18-75VDC and provides a precisely regulated output. This series has features such as high efficiency, 1500VDC isolation and a case operating temperature range of -40°C to 105°C. The modules are fully protected against input UVLO (under voltage lock out), output short circuit, output overvoltage and overtemperature conditions. Furthermore, the standard control functions include remote on/off and output voltage trimming. All models are highly suited to telecommunications, distributed power architectures, battery operated equipment, industrial, and mobile equipment applications.

2. DC/DC Converter Features

100W isolated output

Efficiency (at full load) up to 93%

Regulated output

Fixed switching frequency

Input under voltage lockout protection

Over current protection

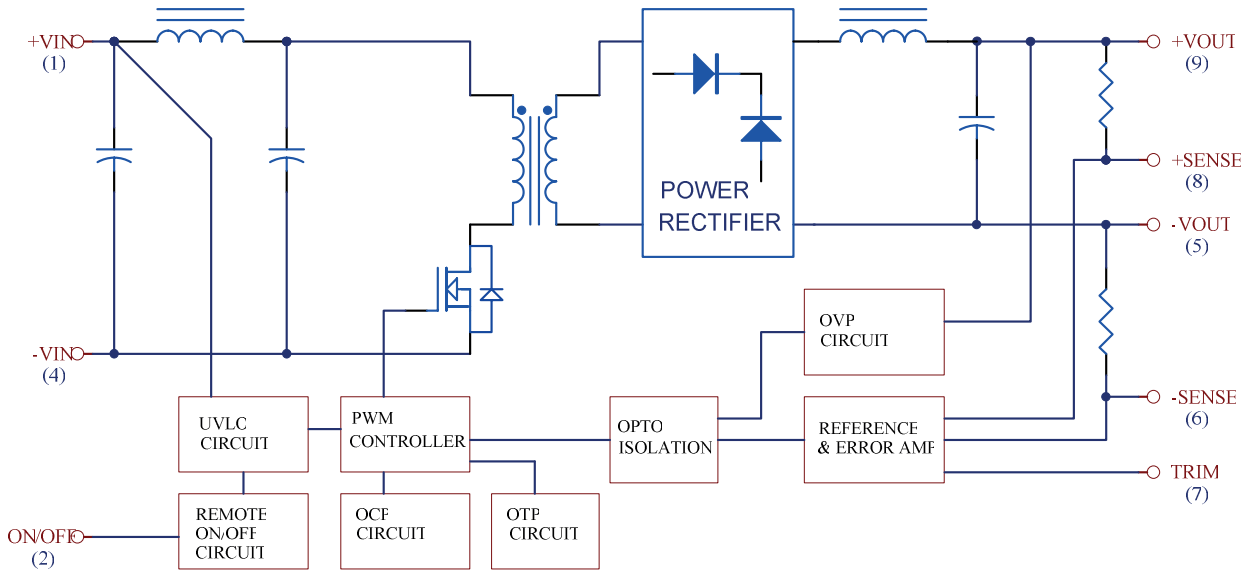
Remote ON/OFF

Continuous short circuit protection

Industry standard half-brick package

Fully isolated to 1500VDC

3. Electrical Block Diagram



Electrical Block Diagram

4. Technical Specifications

(All specifications are typical at nominal input, full load at 25°C unless otherwise noted.)

Absolute Maximum Ratings

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|-----------------------------|---------------------------------------|--------|------|---------|-----|-------|
| <i>Input voltage</i> | | | | | | |
| Continuous | | 24Vin | 9 | 24 | 36 | VDC |
| | | 48Vin | 18 | 48 | 75 | VDC |
| Transient | 100 ms | 24Vin | | | 50 | VDC |
| | | 48Vin | | | 100 | VDC |
| Operating case temperature | | All | -40 | | 105 | °C |
| Storage temperature | | All | -55 | | 105 | °C |
| Isolation voltage, 1 minute | Input/output, input/case, output/case | All | 1500 | | | VDC |

Input Characteristics

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|------------------------------------|--------------------------------------|--------|------|---------|------|------------------|
| Operating input voltage | | 24Vin | 9 | 24 | 36 | VDC |
| | | 48Vin | 18 | 48 | 75 | VDC |
| <i>Input under voltage lockout</i> | | | | | | |
| Turn-on voltage threshold | | 24Vin | 8 | 8.5 | 8.8 | VDC |
| | | 48Vin | 16.5 | 17 | 17.5 | VDC |
| Turn-off voltage threshold | | 24Vin | 7.7 | 8 | 8.3 | VDC |
| | | 48Vin | 15.5 | 16 | 16.5 | VDC |
| Lockout hysteresis voltage | | 24Vin | | 0.6 | | VDC |
| | | 48Vin | | 0.6 | | VDC |
| Maximum input current | 100% load, Vin=9V for 24V modules | 24Vin | | | 13 | A |
| | 100% load, Vin=18V for 48V modules | 48Vin | | | 6.3 | A |
| No-load input current | | 24S3V3 | | 200 | | mA |
| | | 24S05 | | 200 | | mA |
| | | 24S12 | | 200 | | mA |
| | | 24S15 | | 200 | | mA |
| | | 24S24 | | 100 | | mA |
| | | 24S48 | | 100 | | mA |
| | | 48S3V3 | | 130 | | mA |
| | | 48S05 | | 130 | | mA |
| | | 48S12 | | 100 | | mA |
| | | 48S15 | | 100 | | mA |
| | | 48S24 | | 100 | | mA |
| | | 48S48 | | 100 | | mA |
| Inrush current (I ² t) | | All | | | 0.1 | A ² s |
| Input reflected ripple current | P-P thru 12uH inductor, 5Hz to 20Mhz | All | | 30 | | mA |

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Output Characteristics

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|---|---|---------------|--------|---------|--------|-------|
| Output voltage set point | Vin=Nominal Vin, Io = Io_max, Tc=25°C | Vo=3.3V | 3.2505 | 3.3 | 3.3495 | VDC |
| | | Vo=5.0V | 4.925 | 5 | 5.075 | VDC |
| | | Vo=12V | 11.82 | 12 | 12.18 | VDC |
| | | Vo=15V | 14.775 | 15 | 15.225 | VDC |
| | | Vo=24V | 23.64 | 24 | 24.36 | VDC |
| | | Vo=48V | 47.28 | 48 | 48.72 | VDC |
| <i>Output voltage regulation</i> | | | | | | |
| Load regulation | Io=Io_min to Io_max | All | | | ±0.2 | % |
| Line regulation | Vin=low line to high line | All | | | ±0.2 | % |
| Temperature coefficient | TC=-40°C to 105°C | All | | | ±0.03 | %/°C |
| <i>Output voltage ripple and noise (5Hz to 20MHz bandwidth)</i> | | | | | | |
| Peak-to-peak | Full load, 10uF tantalum and 1.0uF ceramic capacitors | Vo=3.3 & 5.0V | | | 100 | mV |
| | | Vo=12 & 15V | | | 150 | mV |
| | Full load, 10uF aluminum and 1.0uF ceramic capacitors | Vo=24V | | | 240 | mV |
| | | Vo=48V | | | 480 | mV |
| RMS | Full load, 10uF tantalum and 1.0uF ceramic capacitors | Vo=3.3 & 5.0V | | | 40 | mV |
| | | Vo=12 & 15V | | | 60 | mV |
| | Full load, 10uF aluminum and 1.0uF ceramic capacitors | Vo=24V | | | 100 | mV |
| | | Vo=48V | | | 200 | mV |
| Operating output current range | | Vo=3.3V | 0 | | 25 | A |
| | | Vo=5.0V | 0 | | 20 | A |
| | | Vo=12V | 0 | | 8.4 | A |
| | | Vo=15V | 0 | | 6.7 | A |
| | | Vo=24V | 0 | | 4.2 | A |
| | | Vo=48V | 0 | | 2.1 | A |
| Output DC current limit inception | Output voltage=90% , nominal output | | 105 | 125 | 140 | % |
| Maximum output capacitance | Full load (resistive) | Io=25A | | | 25000 | uF |
| | | Io=20A | | | 20000 | uF |
| | | Io=8.4A | | | 8400 | uF |
| | | Io=6.7A | | | 6700 | uF |
| | | Io=4.2A | | | 4200 | uF |
| | | Io=2.1A | | | 2100 | uF |

Dynamic Characteristics

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|--|------------------------|--------|-----|---------|-----|-------|
| <i>Output voltage current transient</i> 1 A/us | | | | | | |
| Step change in output current | 75% to 100% of Io,max | | | | ±5 | % |
| Setting time (within 1% Vonominal) | di/dt=0.1A/us | | | | 500 | us |
| <i>Turn-on delay and rise time</i> | | | | | | |
| Turn-on delay time from on/off control | Von/off to 10% Vo, set | All | | 10 | | ms |
| Turn-on delay time, from input | Vin,min. to 10%Vo,set | All | | 10 | | ms |
| Output voltage rise time | 10%Vo,set to 90%Vo,set | All | | 10 | | ms |

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Efficiency

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units | |
|------------|----------------------|-----------|--------|---------|------|-------|---|
| 100% load | Vin=12VDC | 24S3V3 | | 85.5 | | % | |
| | | 24S05 | | 88.5 | | % | |
| | | 24S12 | | 90 | | % | |
| | | 24S15 | | 89.5 | | % | |
| | | 24S24 | | 88.5 | | % | |
| | | 24S48 | | 89.5 | | % | |
| | | 24S3V3 | | 87 | | % | |
| | Vin=24VDC | 24S05 | | 89.5 | | % | |
| | | 24S12 | | 90.5 | | % | |
| | | 24S15 | | 90.5 | | % | |
| | | 24S24 | | 89 | | % | |
| | | 24S48 | | 88.5 | | % | |
| | | Vin=24VDC | 48S3V3 | | 87.5 | | % |
| | | | 48S05 | | 91.5 | | % |
| 48S12 | | | 92.5 | | % | | |
| 48S15 | | | 91.5 | | % | | |
| 48S24 | | | 91 | | % | | |
| 48S48 | | | 91.5 | | % | | |
| Vin=48VDC | 48S3V3 | | | 88 | | % | |
| | 48S05 | | 92 | | % | | |
| | 48S12 | | 93 | | % | | |
| | 48S15 | | 92.5 | | % | | |
| | 48S24 | | 91 | | % | | |
| | 48S48 | | 90.5 | | % | | |

Isolation Characteristics

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|-----------------------------|---------------------------------------|--------|-----|---------|------|-------|
| Isolation voltage, 1 minute | Input/output, input/case, output/case | | | | 1500 | VDC |
| Isolation resistance | | | 10 | | | MΩ |
| Isolation capacitance | | | | 1000 | | pF |

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Feature Characteristics

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|---|-----------------------------|--------|---------------------|---------|-----|-------|
| Switching frequency | | | | 250 | | KHz |
| <i>On/off control, positive remote on/off logic</i> | | | | | | |
| Logic low (module off) | Von/off at Ion/off=1.0mA | | | | 1.8 | V |
| Logic high (module on) | Von/off at Ion/off=0.0uA | | 3.5 or open circuit | | 75 | V |
| <i>On/off control, negative remote on/off logic</i> | | | | | | |
| Logic high (module off) | Von/off at Ion/off=0.0mA | | 3.5 or open circuit | | 75 | V |
| Logic low (module on) | Von/off at Ion/off=1.0uA | | | | 1.8 | V |
| On/off current (for both remote on/off logic) | Ion/off at Von/off=0.0V | | | 0.3 | 1 | mA |
| Leakege current (for both remote on/off logic) | Logic high, Von/off=15V | | | | 30 | uA |
| Off converter input current | Shutdown input idle current | | | 4 | 10 | mA |
| Output voltage trim range | Pout=max rated power | | -10 | | +10 | % |
| Output over voltage protection | | | 115 | 125 | 140 | % |
| Over-temperature shutdown | | | | 105 | | °C |

General Specifications

| Parameters | Notes and Conditions | Device | Min | Typical | Max | Units |
|------------|---------------------------|--------|-----|---------|-----|--------|
| MTBF | Io=100% of Io, max: | XXS05 | | 0.75 | | Mhours |
| | Ta=25°C per MIL-HDBK-217F | Others | | 0.88 | | Mhours |
| Weight | | | | 9518.4 | | grams |

5. Main Features and Functions

5.1 Operating Temperature Range

The PHE100W series converters can be operated within a wide case temperature range of -40°C to 105°C . Consideration must be given to the derating curves when ascertaining maximum power that can be drawn from the converter. The maximum power drawn from open half brick models is influenced by usual factors, such as:

- Input voltage range
- Output load current
- Forced air or natural convection

5.2 Output Voltage Adjustment

Section 6.8 describes in detail how to trim the output voltage with respect to its set point. The output voltage on all models is adjustable within the range of $+10\%$ to -10% .

5.3 Over Current Protection

All models have internal overcurrent and continuous short circuit protection. The unit operates normally once the fault condition is removed. At the point of current limit inception, the converter will go into hiccup mode protection.

5.4 Output Overvoltage Protection

The output overvoltage protection consists of circuitry that internally limits the output voltage. If more accurate output over voltage protection is required then an external circuit can be used via the remote on/off pin.

5.5 Remote On/Off

The PHE100W series allows the user to switch the module on and off electronically with the remote on/off feature. All models are available in "positive logic" and "negative logic" (optional) versions. The converter turns on if the remote ON/OFF pin is high ($>3.5\text{Vdc}$ or open circuit). Setting the pin low ($<1.8\text{Vdc}$) will turn the converter off. The signal level of the remote on/off input is defined with respect to ground. If not using the remote on/off pin, leave the pin open (converter will be on). Models with part number suffix "N" are the "negative logic" remote ON/OFF version. The unit turns off if the remote ON/OFF pin is high ($>3.5\text{Vdc}$ or open circuit). The converter turns on if the ON/OFF pin input is low ($<1.8\text{Vdc}$). Note that the converter is off by default.

5.6 UVLO (Undervoltage Lock Out)

Input under voltage lockout is standard on the PHE100W unit. The unit will shut down when the input voltage drops below a threshold, and the unit will operate when the input voltage goes above the upper threshold.

5.7 Overtemperature Protection

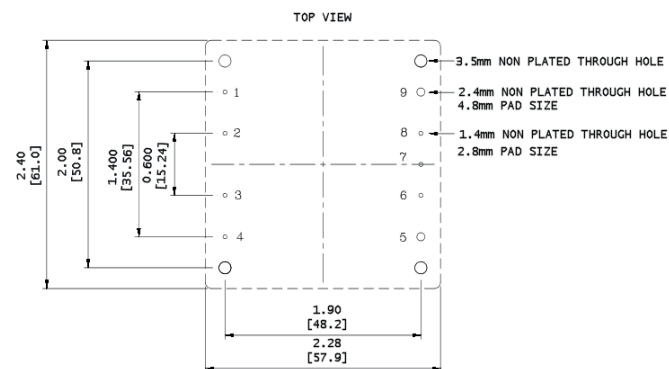
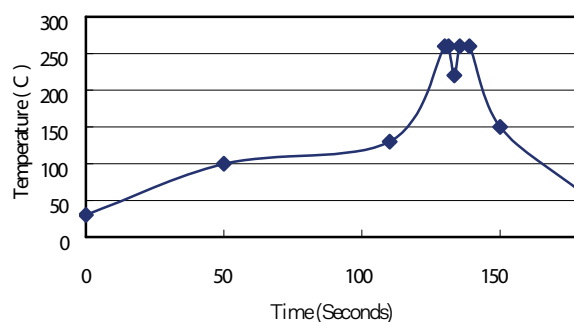
These modules have an overtemperature protection circuit to safeguard against thermal damage. Shutdown occurs with the maximum case reference temperature is exceeded. The module will restart when the case temperature falls below overtemperature shutdown threshold

6. Applications

6.1 Recommended Layout, PCB Footprint and Soldering Information

The system designer or end user must ensure that metal and other components in the vicinity of the converter meet the spacing requirements for which the system is approved. Low resistance and inductance PCB layout traces are the norm and should be used where possible. Due consideration must also be given to proper low impedance tracks between power module, input and output grounds. The recommended soldering profile and PCB layout are shown below.

Lead Free Wave Soldering Profile



6.2 Convection Requirements for Cooling

To predict the approximate cooling needed for the half brick module, refer to the power derating curves in section 6.4. These derating curves are approximations of the ambient temperatures and airflows required to keep the power module temperature below its maximum rating. Once the module is assembled in the actual system, the module's temperature should be monitored to ensure it does not exceed 100°C as measured at the center of the top of the case (thus verifying proper cooling).

6.3 Thermal Considerations

The power module operates in a variety of thermal environments; however, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding environment. The test data is presented in section 6.4. The power output of the module should not be allowed to exceed rated power ($V_{o_set} \times I_{o_max}$).

6.4 Power Derating

The operating case temperature range of PHE100W series is -40°C to +105°C. When operating the CHE100W series, proper derating or cooling is needed. The maximum case temperature under any operating condition should not exceed 105°C.

Example:

What is the minimum airflow necessary for a PHE100W-48S12 operating at nominal line voltage, an output current of 8.4A, and a maximum ambient temperature of 50°C?

Solution:

Given: $V_{in}=48Vdc$, $V_o=12Vdc$, $I_o=8.4A$

Determine power dissipation (P_d): $P_d = P_i - P_o = P_o(1-\eta) / \eta$

$$P_d = 12V \times 8.4A \times (1-0.93) / 0.93 = 7.59Watts$$

Determine airflow: Given: $P_d = 7.59W$ and $T_a = 50^\circ C$

Check Power Derating curve: Minimum airflow= 100 ft./min.

Verify:

Maximum temperature rise is $\Delta T = P_d \times R_{ca} = 7.59W \times 6.21 = 47.13^\circ C$.

Maximum case temperature is $T_c = T_a + \Delta T = 97.13^\circ C < 105^\circ C$.

Where:

The R_{ca} is thermal resistance from case to ambient environment.

T_a is ambient temperature and T_c is case temperature.

Example (with heatsink M-C091):

What is the minimum airflow necessary for a PHE100W-48S12 operating at nominal line voltage, an output current of 8.4A, and a maximum ambient temperature of 60°C .

Solution:

Given: $V_{in}=48Vdc$, $V_o=12Vdc$, $I_o=8.4A$

Determine Power dissipation (P_d): $P_d = P_i - P_o = P_o(1-\eta) / \eta$

$$P_d = 12 \times 8.4 \times (1-0.93) / 0.93 = 7.59Watts$$

Determine airflow: Given: $P_d = 7.59W$ and $T_a = 60^\circ C$

Check above power derating curve: Natural Convection

Verify:

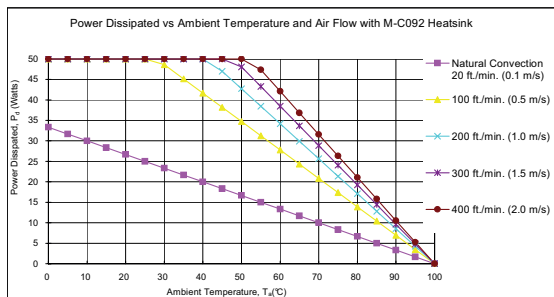
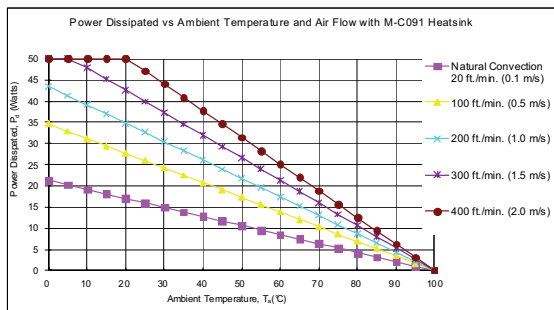
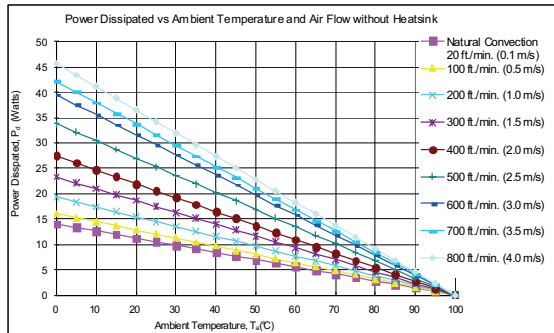
Maximum temperature rise is $\Delta T = P_d \times R_{ca} = 7.59W \times 4.7 = 35.67^\circ C$

Maximum case temperature is $T_c = T_a + \Delta T = 95.67^\circ C < 105^\circ C$

Where:

The R_{ca} is thermal resistance from case to ambient environment.

T_a is ambient temperature and T_c is case temperature.

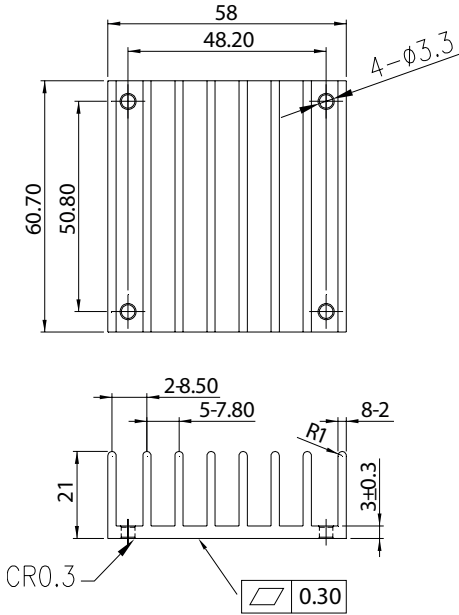


| Air Flow Rate | Typical Rca |
|--|-------------|
| Natural convection 20ft./min. (0.1m/s) | 7.12°C/W |
| 100 ft./min. (0.5m/s) | 6.21°C/W |
| 200 ft./min. (1.0m/s) | 5.17°C/W |
| 300 ft./min. (1.5m/s) | 4.29°C/W |
| 400 ft./min. (2.0m/s) | 3.64°C/W |
| 500 ft./min. (2.5m/s) | 2.96°C/W |
| 600 ft./min. (3.0m/s) | 2.53°C/W |
| 700 ft./min. (3.5m/s) | 2.37°C/W |
| 800 ft./min. (4.0m/s) | 2.19°C/W |

| Air Flow Rate | Typical Rca |
|--|-------------|
| Natural convection 20ft./min. (0.1m/s) | 4.70°C/W |
| 100 ft./min. (0.5m/s) | 2.89°C/W |
| 200 ft./min. (1.0m/s) | 2.30°C/W |
| 300 ft./min. (1.5m/s) | 1.88°C/W |
| 400 ft./min. (2.0m/s) | 1.59°C/W |

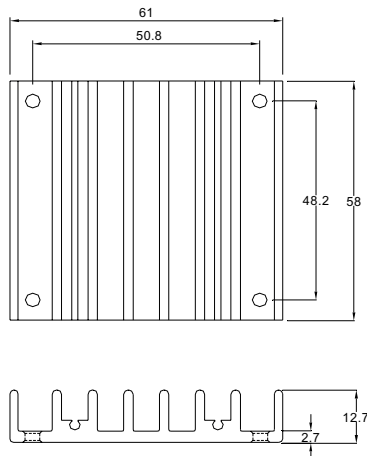
| Air Flow Rate | Typical Rca |
|--|-------------|
| Natural convection 20ft./min. (0.1m/s) | 3.00°C/W |
| 100 ft./min. (0.5m/s) | 1.44°C/W |
| 200 ft./min. (1.0m/s) | 1.17°C/W |
| 300 ft./min. (1.5m/s) | 1.04°C/W |
| 400 ft./min. (2.0m/s) | 0.95°C/W |

6.5 Half Brick Heat Sinks



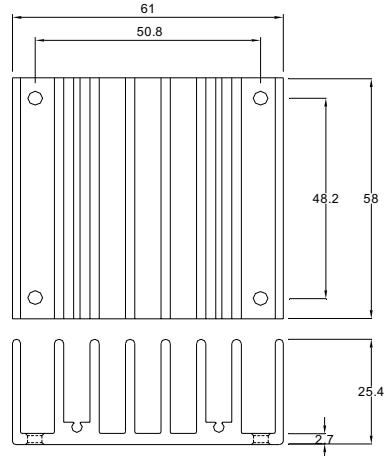
M-C308 (G6620400201)
Longitudinal Heat Sink

Rca:
3.90°C/W (typ.), natural convection
1.74°C/W (typ.), at 100LFM
1.33°C/W (typ.), at 200LFM
1.12°C/W (typ.), at 300LFM
0.97°C/W (typ.), at 400LFM



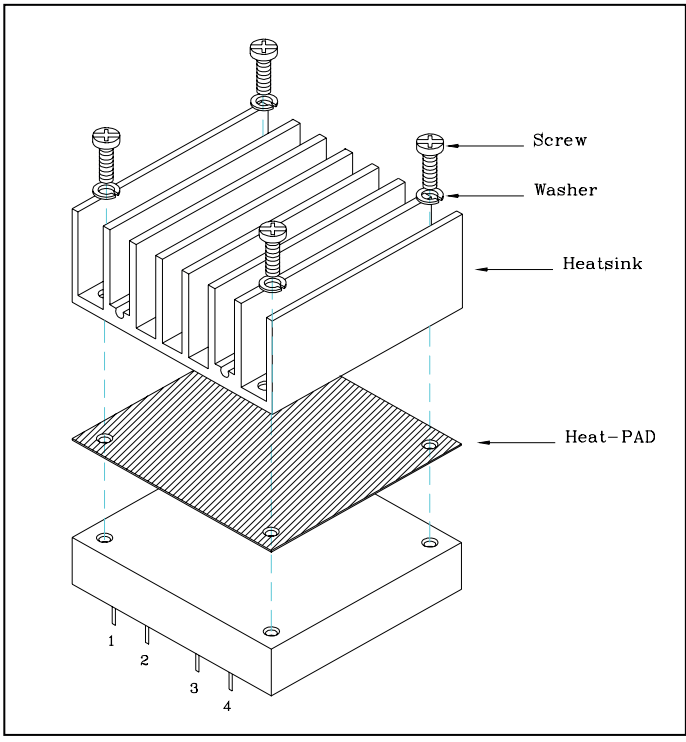
M-C091 (G6610120402)
Transverse Heat Sink

Rca:
4.70°C/W (typ.), natural convection
2.89°C/W (typ.), at 100LFM
2.30°C/W (typ.), at 200LFM
1.88°C/W (typ.), at 300LFM
1.59°C/W (typ.), at 400LFM



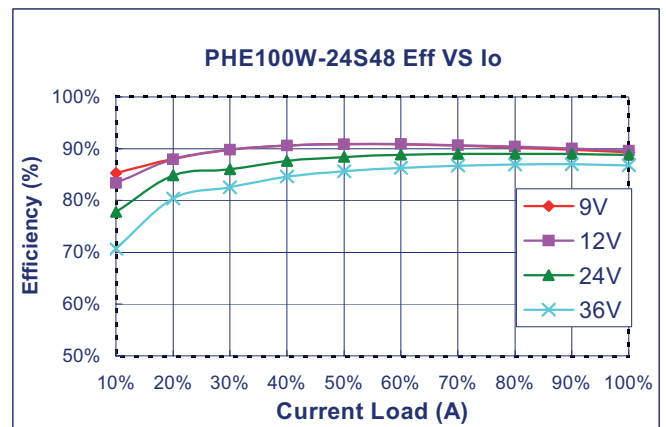
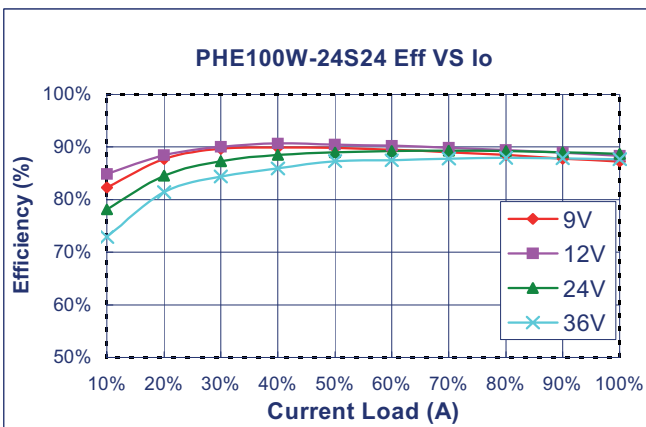
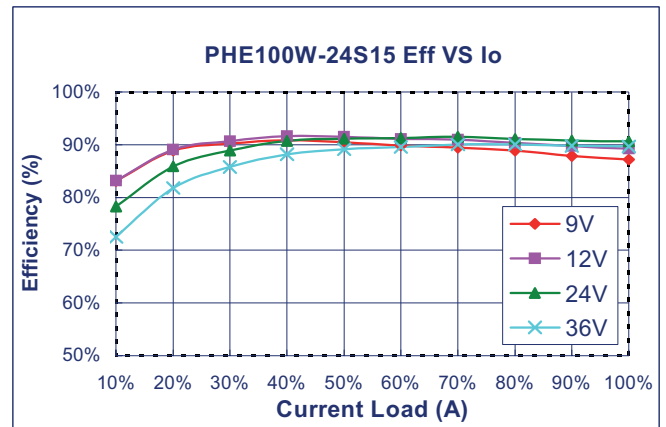
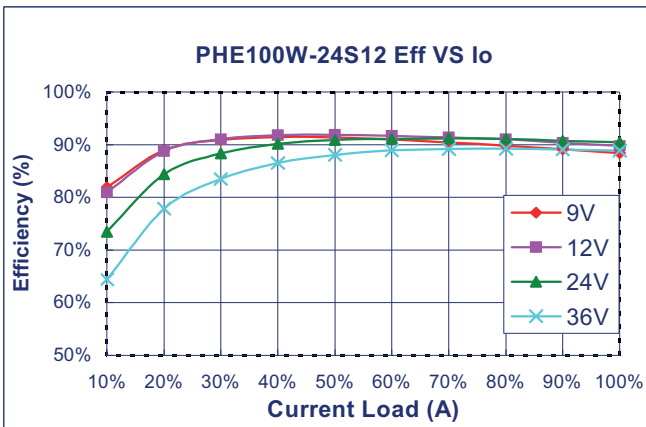
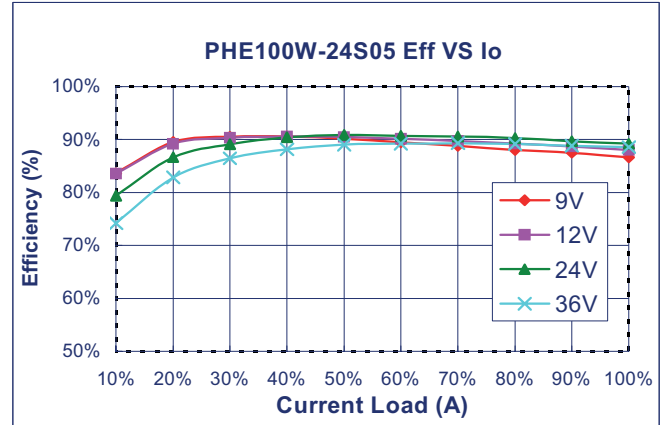
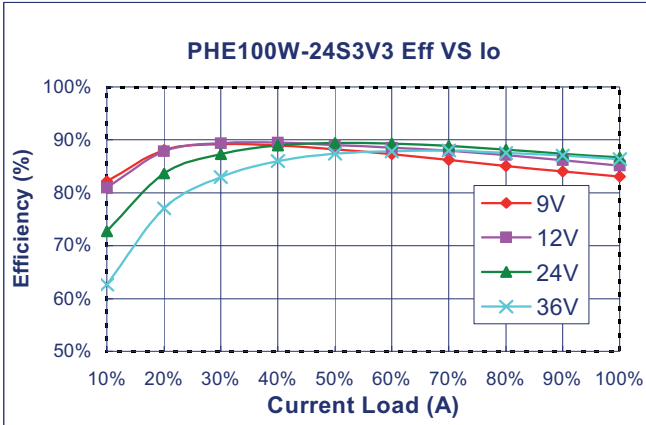
M-C092 (G6610130402)
Transverse Heat Sink

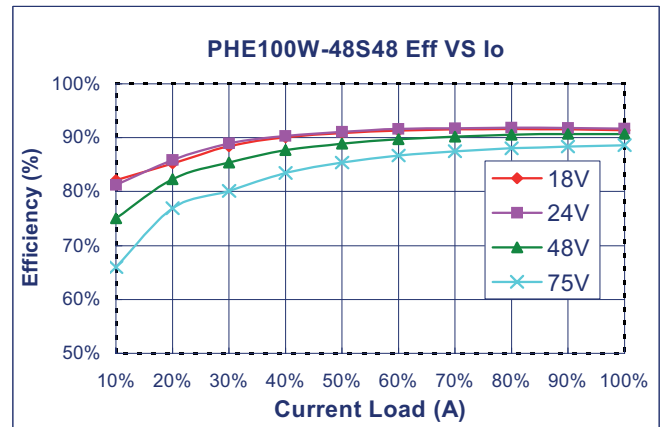
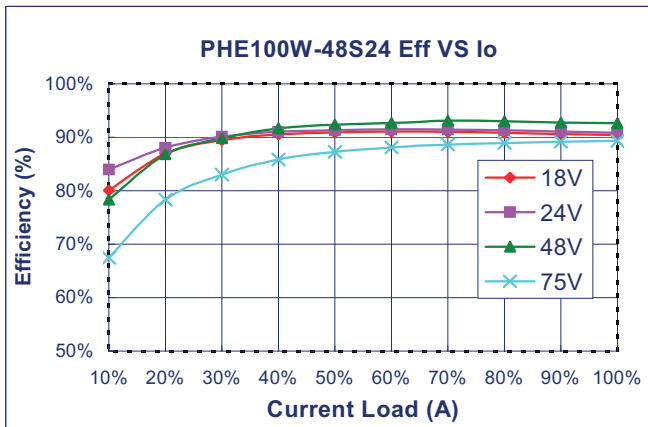
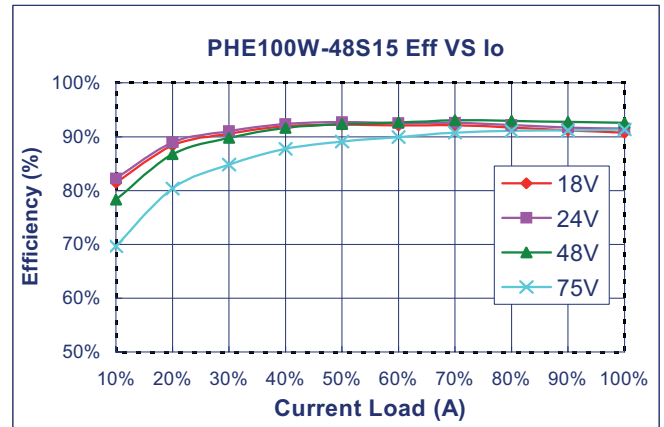
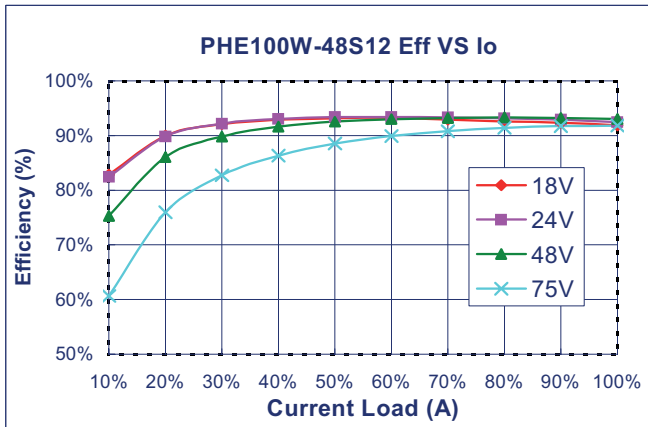
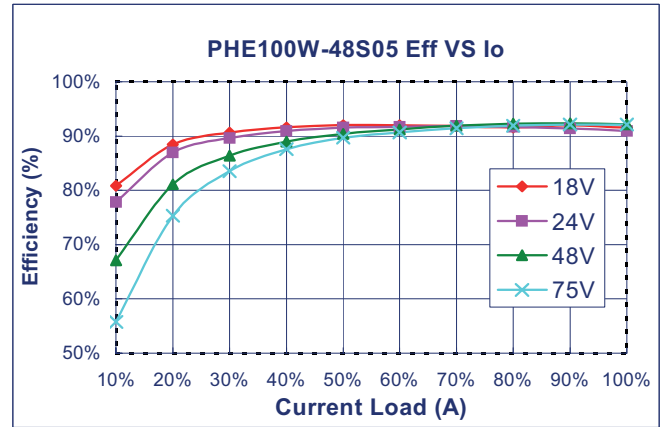
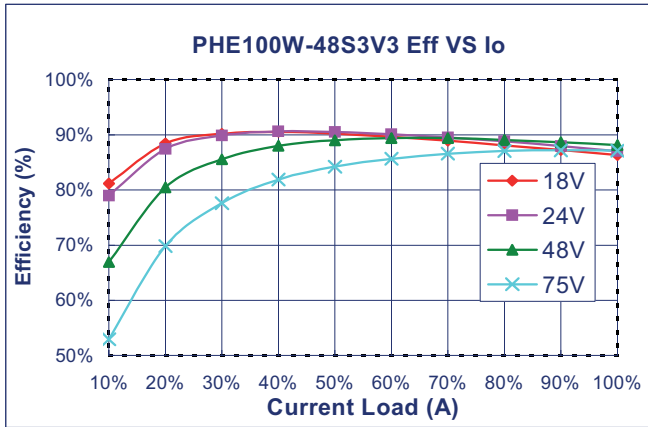
Rca:
3.00°C/W (typ.), natural convection
1.44°C/W (typ.), at 100LFM
1.17°C/W (typ.), at 200LFM
1.04°C/W (typ.), at 300LFM
0.95 °C/W (typ.), at 400LFM



THERMAL PAD: SZ 56.9*60*0.25 mm
(G6135041091)
SCREW: SMP+SW M3*8L
(G75A1300322)

6.6 Efficiency VS Load





Note: The Y-axis (Efficiency) shows values from 55% to 90% EXCEPT on models 24S15, 48S12, 48S15 and 48S24. Because these models may operate at efficiencies of 90% or higher, the Y-axis (Efficiency) shows values from 60% to 100%.

6.7 Test Set-Up

The basic test set-up to measure parameters such as efficiency and load regulation is shown below. When testing the modules under any transient conditions please ensure that the transient response of the source is sufficient to power the equipment under test.

We can calculate

- Efficiency
- Load regulation and line regulation.

The value of efficiency is defined as:

$$\eta = \frac{V_o \times I_o}{V_{in} \times I_{in}} \times 100\%$$

Where:

V_o is output voltage,
 I_o is output current,
 V_{in} is input voltage,
 I_{in} is input current.

The value of load regulation is defined as:

$$Load.reg = \frac{V_{FL} - V_{NL}}{V_{NL}} \times 100\%$$

Where:

V_{FL} is the output voltage at full load
 V_{NL} is the output voltage at no load

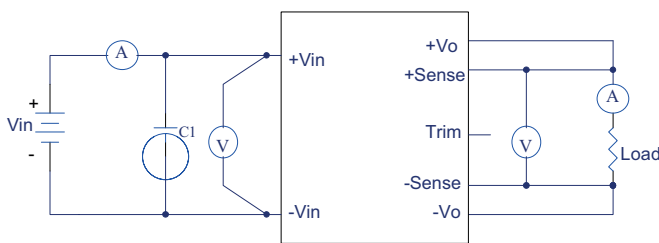
The value of line regulation is defined as:

Where:

$$Line.reg = \frac{V_{HL} - V_{LL}}{V_{LL}} \times 100\%$$

V_{HL} is the output voltage of maximum input voltage at full load.

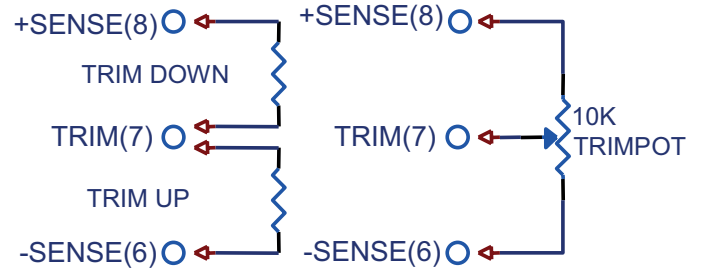
V_{LL} is the output voltage of minimum input voltage at full load.



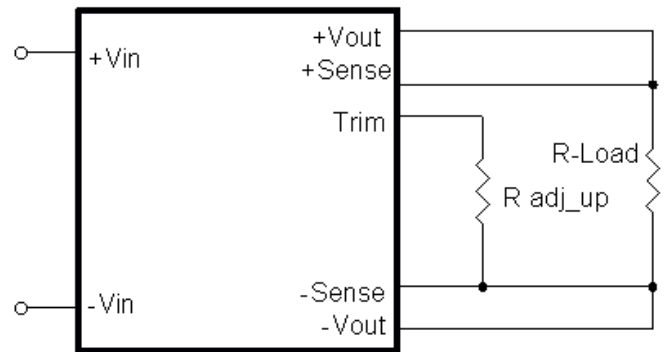
Test Setup

6.8 Output Voltage Adjustment

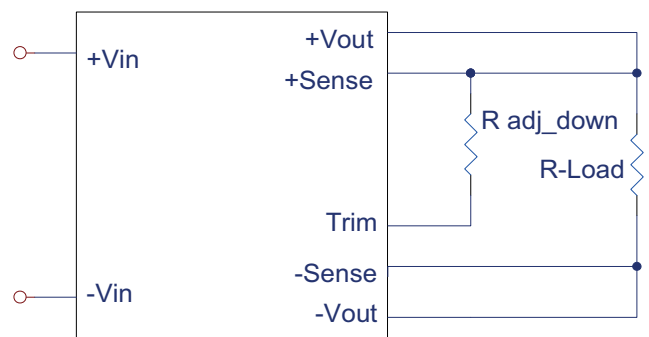
Output may be externally trimmed ($\pm 10\%$) with a fixed resistor or an external trimpot as shown (optional). Model specific formulas for calculating trim resistors are available upon request as a separate document.



In order to trim the voltage up or down, one needs to connect the trim resistor either between the trim pin and -Vo for trim-up or between trim pin and +Vo for trim-down. The output voltage trim range is $\pm 10\%$. This is shown:



Trim-up Voltage Setup



Trim-down Voltage Setup

| Vout(V) | R1 (KΩ) | R2 (KΩ) | R3 (KΩ) | Vr (V) | Vf (V) |
|---------|---------|---------|---------|--------|--------|
| 3.3V | 3.0 | 12 | 4.3 | 1.24 | 0.46 |
| 5V | 2.32 | 3.3 | 0 | 2.5 | 0 |
| 12V | 9.1 | 51 | 5.1 | 2.5 | 0.46 |
| 15V | 12 | 56 | 8.25 | 2.5 | 0.46 |
| 24V | 20 | 100 | 7.5 | 2.5 | 0.46 |

Trim Resistor Values

The value of Rtrim-up defined as:

$$R_{trim_up} = \left(\frac{R_1(V_r - V_f \left(\frac{R_2}{R_2 + R_3} \right))}{V_o - V_{o_nom}} \right) - \frac{R_2 R_3}{R_2 + R_3} \quad (\text{K}\Omega)$$

Where

R trim-up is the external resistor in Kohm.

Vo, nom is the nominal output voltage.

Vo is the desired output voltage.

R1, R2, R3 and Vr are internal components.

For example, to trim-up the output voltage of 12V module (PHE100W-48S12) by 5% to 12.6V, R trim-up is calculated as follows:

$$V_o - V_{o, nom} = 12.6 - 12 = 0.6V$$

$$R_1 = 9.1 \text{ K}\Omega$$

$$R_2 = 51 \text{ K}\Omega$$

$$R_3 = 5.1 \text{ K}\Omega$$

$$V_r = 2.5 \text{ V}, V_f = 0.46 \text{ V}$$

The value of R trim-down defined as:

$$R_{trim_down} = \frac{R_1 \times (V_o - V_r)}{V_{o_nom} - V_o} - R_2 \quad (\text{K}\Omega)$$

Where

R trim-down is the external resistor in Kohm.

Vo, nom is the nominal output voltage.

Vo is the desired output voltage.

R1, R2, R3 and Vr are internal components

For example, to trim-down the output voltage of 12V module (PHE100W-48S12) by 5% to 11.4V, R trim-down is calculated as follows:

$$V_{o, nom} - V_o = 12 - 11.4 = 0.6V$$

$$R_1 = 9.1 \text{ K}\Omega$$

$$R_2 = 51 \text{ K}\Omega$$

$$V_r = 2.5 \text{ V}$$

$$R_{trim_down} = \frac{9.1 \times (11.4 - 2.5)}{0.6} - 51 = 83.98 \text{ (K}\Omega)$$

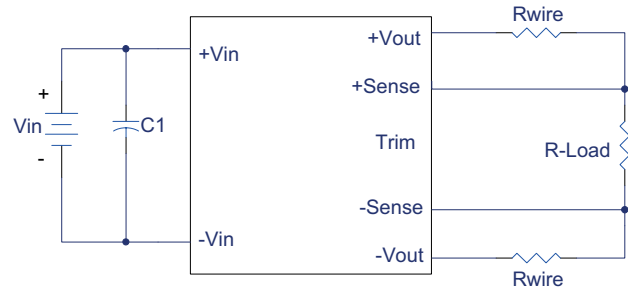
6.9 Output Remote Sensing

The PHE100W series converters have the capability to remotely sense both lines of its output. This feature moves the effective output voltage regulation point from the output of the unit to the point of connection of the remote sense pins. This feature automatically adjusts the real output voltage of the PHE100W series in order to compensate for voltage drops in distribution and maintain a regulated voltage at the point of load.

The remote-sense voltage range is:

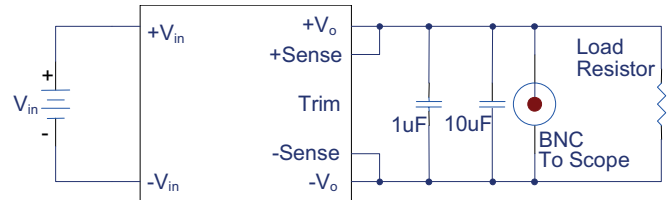
$$[(+V_{out}) - (-V_{out})] - [(+Sense) - (-Sense)] \leq 10\% \text{ of } V_{o_nominal}$$

If the remote sense feature is not to be used, the sense pins should be connected locally. The +Sense pin should be connected to the +Vout pin at the module and the -Sense pin should be connected to the -Vout pin at the module. This is shown in the schematic below.



Note: Although the output voltage can be varied (increased or decreased) by both remote sense and trim, the maximum variation for the output voltage is the larger of the two values not the sum of the values. The output power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. Using remote sense and trim can cause the output voltage to increase and consequently increase the power output of the module if output current remains unchanged. Always ensure that the output power of the module remains at or below the maximum rated power. Also be aware that if Vo.set is below nominal value, Pout.max will also decrease accordingly because Io.max is an absolute limit. Thus, Pout.max = Vo.set x Io.max is also an absolute limit.

6.10 Output Ripple and Noise



Vo=24 & 48V Output ripple and noise is measured with 1.0uF ceramic and 10uF/100V KMF Aluminum capacitors across the output. Other Vo Output ripple and noise is measured with 1.0uF ceramic and 10uF solid tantalum capacitors across the output.

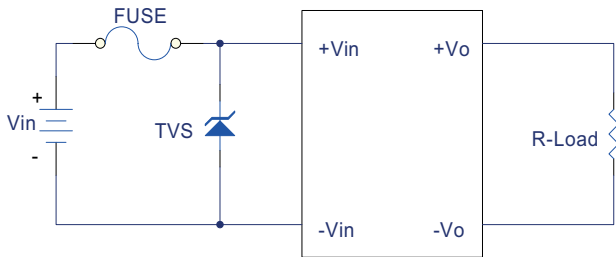
6.11 Output Capacitance

The PHE100W series converters provide unconditional stability with or without external capacitors. For good transient response, low ESR output capacitors should be located close to the point of load. PCB design emphasizes low resistance and inductance tracks in consideration of high current applications. Output capacitors with their associated ESR values have an impact on loop stability and bandwidth. Cincon's converters are designed to work with load capacitance up to 1000uF per amp.

7. Safety & EMC

7.1 Input Fusing and Safety Considerations

The PHE100W series converters have no internal fuse. In order to achieve maximum safety and system protection, always use an input line fuse. We recommended a 20A time delay fuse for 24Vin models, and 10A for 48Vin models. It is recommended that the circuit have a transient voltage suppressor diode (TVS) across the input terminal to protect the unit against surge or spike voltage and input reverse voltage (as shown).

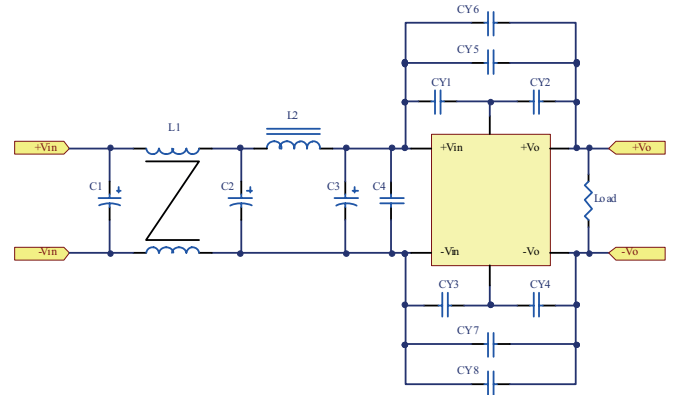


7.2 EMC Considerations

EMI Test standard: EN55022 Class A and Class B Conducted Emission

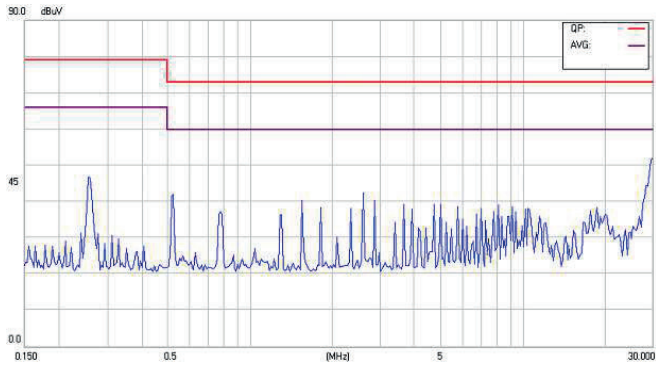
Test Condition: Input Voltage: Nominal, Output Load: Full Load

(1) EMI and conducted noise meet EN55022 Class A:

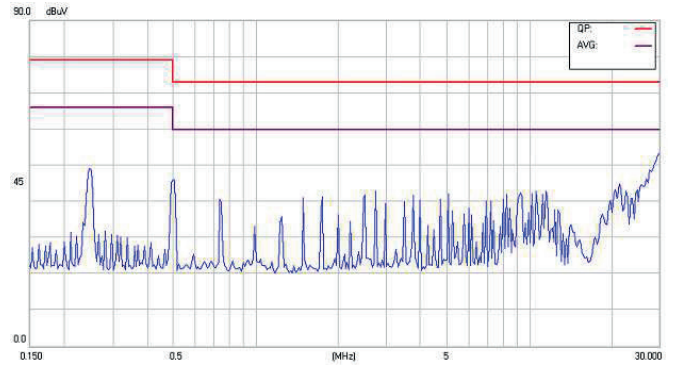


| Model No. | C1 | C2 | C3 | C4 | CY1 | CY2 | CY3 | CY4 | CY5 | CY6 | CY7 | L1 | L2 |
|---------------|----|----------|----------|--------|-----|-----|--------|--------|--------|-----|--------|----|-------|
| PHE100W-24S33 | -- | 220u/63V | 220u/63V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-24S05 | -- | 220u/63V | 220u/63V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-24S12 | -- | 220u/63V | 220u/63V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-24S15 | -- | 220u/63V | 220u/63V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-24S24 | -- | 220u/63V | 220u/63V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-24S48 | -- | 220u/63V | 220u/63V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-48S33 | -- | 82u/100V | 82u/100V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-48S05 | -- | 82u/100V | 82u/100V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-48S12 | -- | 82u/100V | 82u/100V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-48S15 | -- | 82u/100V | 82u/100V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-48S24 | -- | 82u/100V | 82u/100V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |
| PHE100W-48S48 | -- | 82u/100V | 82u/100V | 2200pF | -- | -- | 2200pF | 2200pF | 2200pF | -- | 2200pF | -- | 3.4uH |

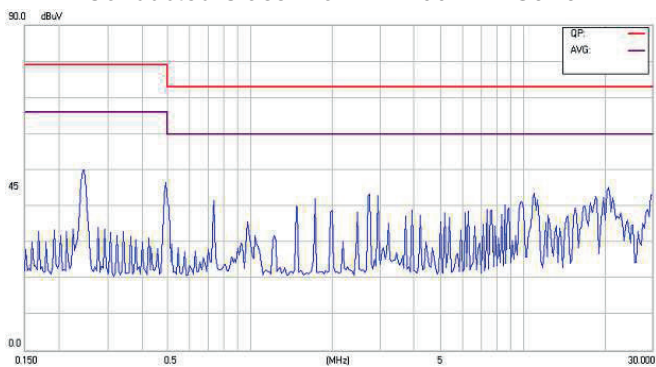
Note: The C2, C3 are aluminum KY Series capacitors, CY3, CY4, CY5, CY7 are ceramic capacitors.



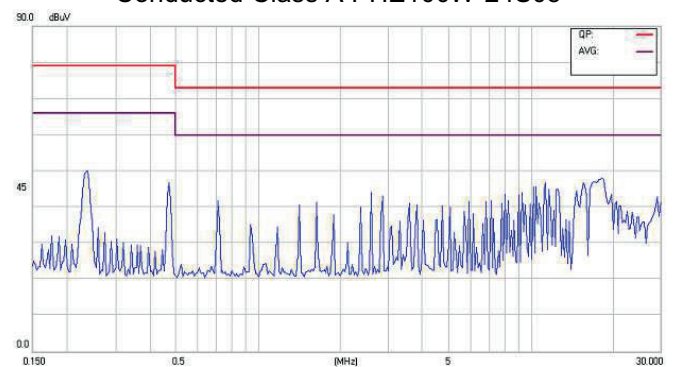
Conducted Class A of PHE100W-24S3V3



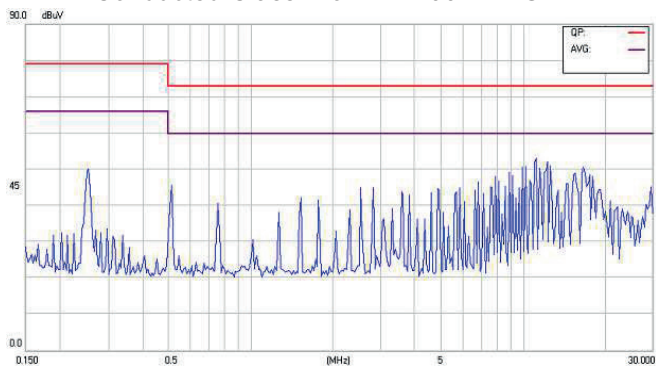
Conducted Class A PHE100W-24S05



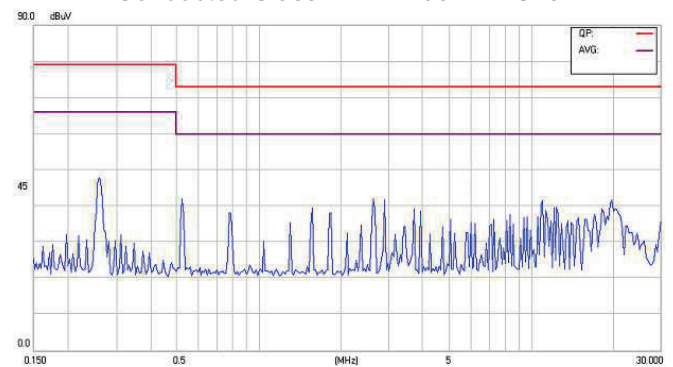
Conducted Class A of PHE100W-24S12



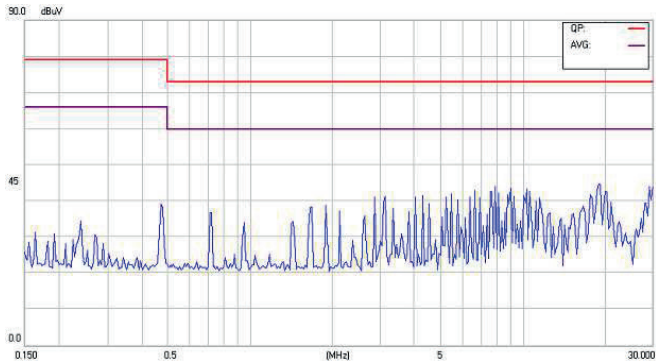
Conducted Class A PHE100W-24S15



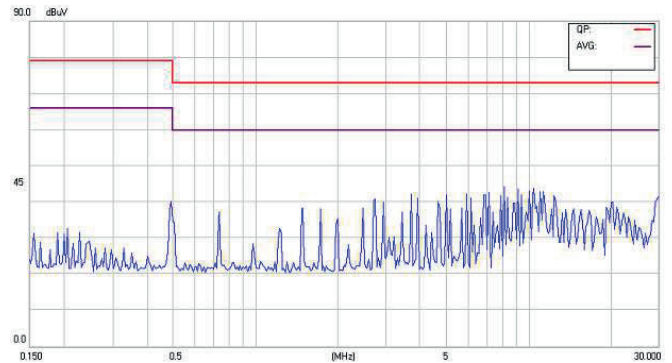
Conducted Class A of PHE100W-24S24



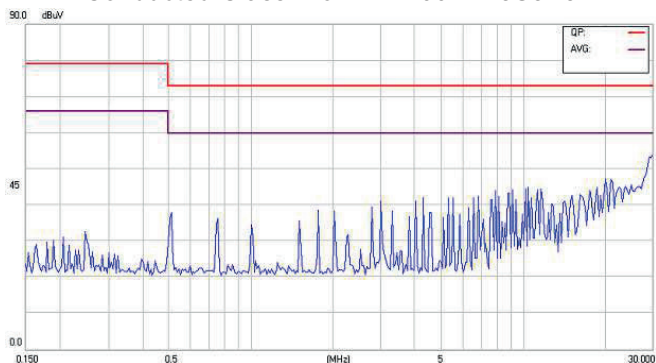
Conducted Class A PHE100W-24S48



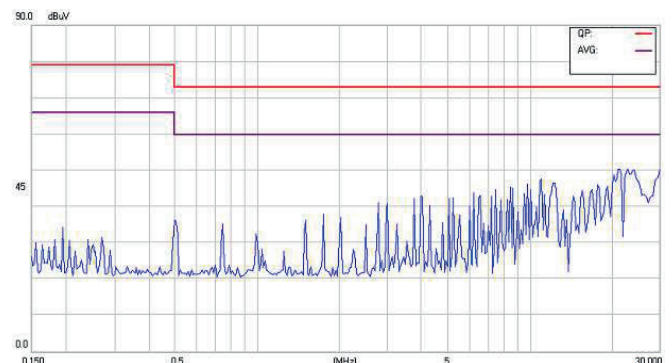
Conducted Class A of PHE100W-48S3V3



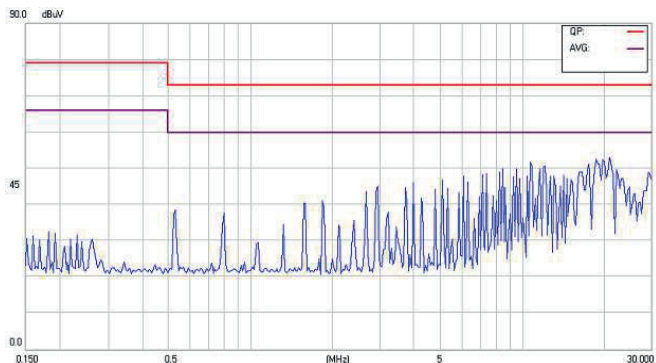
Conducted Class A PHE100W-48S05



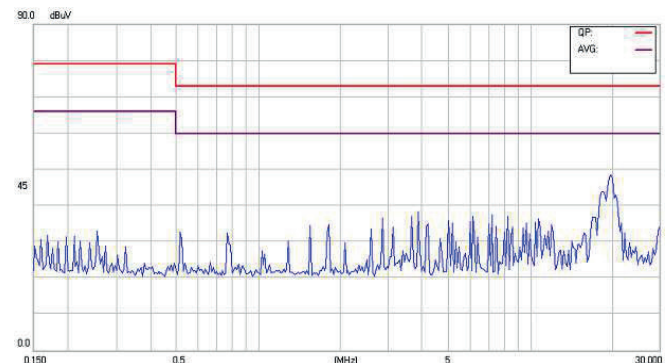
Conducted Class A of PHE100W-48S12



Conducted Class A PHE100W-48S15

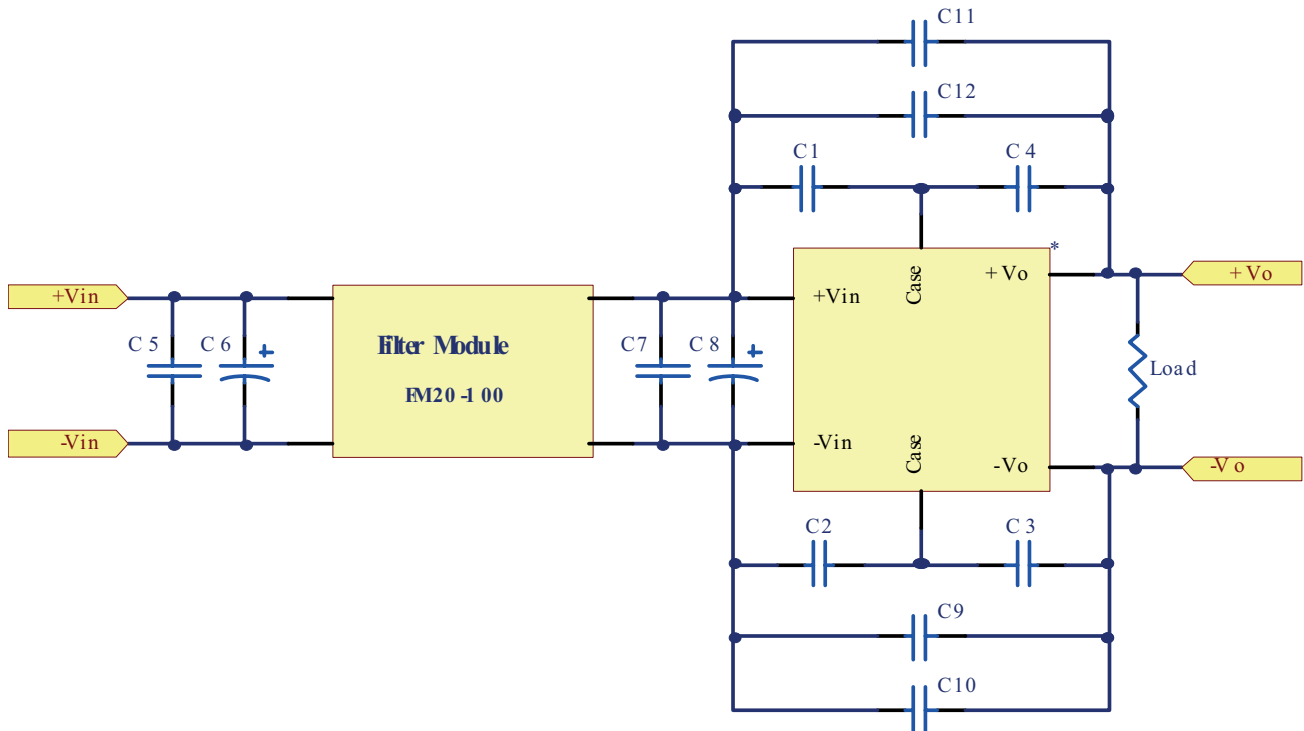


Conducted Class A of PHE100W-48S24



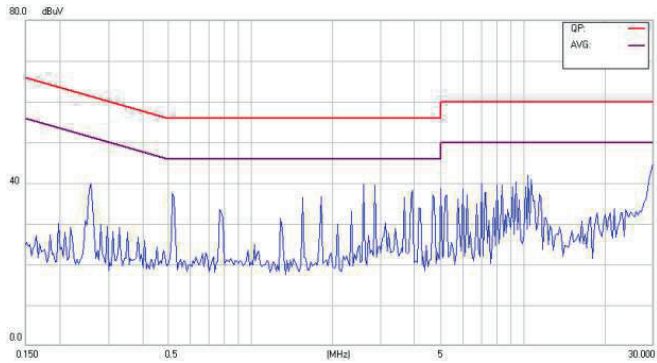
Conducted Class A PHE100W-48S48

(2) EMI and conducted noise meet EN55022 Class B:

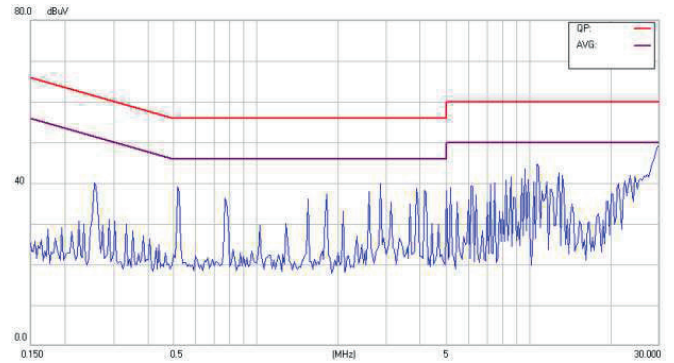


| Model No. | C5 | C6 | Filter Module | C1 | C2 | C3 | C4 | C7 | C8 | C9 | C10 | C11 | C12 |
|---------------|----|----------|---------------|----|--------|----|----|----|----------|--------|--------|-----|--------|
| PHE100W-24S33 | -- | 330u/63V | FM20-100 | -- | 2200pF | -- | -- | -- | 330u/63V | 2200pF | -- | -- | 2200pF |
| PHE100W-24S05 | -- | 330u/63V | FM20-100 | -- | 2200pF | -- | -- | -- | 330u/63V | 2200pF | -- | -- | 2200pF |
| PHE100W-24S12 | -- | 330u/63V | FM20-100 | -- | 2200pF | -- | -- | -- | 330u/63V | 2200pF | -- | -- | 2200pF |
| PHE100W-24S15 | -- | 330u/63V | FM20-100 | -- | 2200pF | -- | -- | -- | 330u/63V | 2200pF | -- | -- | 2200pF |
| PHE100W-24S24 | -- | 330u/63V | FM20-100 | -- | 2200pF | -- | -- | -- | 330u/63V | 2200pF | -- | -- | 2200pF |
| PHE100W-24S48 | -- | 330u/63V | FM20-100 | -- | 2200pF | -- | -- | -- | 330u/63V | 2200pF | -- | -- | 2200pF |
| PHE100W-48S33 | -- | 82u/100V | FM20-100 | -- | 2200pF | -- | -- | -- | 82u/100V | 2200pF | 2200pF | -- | 2200pF |
| PHE100W-48S05 | -- | 82u/100V | FM20-100 | -- | 2200pF | -- | -- | -- | 82u/100V | 2200pF | 2200pF | -- | 2200pF |
| PHE100W-48S12 | -- | 82u/100V | FM20-100 | -- | 2200pF | -- | -- | -- | 82u/100V | 2200pF | 2200pF | -- | 2200pF |
| PHE100W-48S15 | -- | 82u/100V | FM20-100 | -- | 2200pF | -- | -- | -- | 82u/100V | 2200pF | 2200pF | -- | 2200pF |
| PHE100W-48S24 | -- | 82u/100V | FM20-100 | -- | 2200pF | -- | -- | -- | 82u/100V | 2200pF | 2200pF | -- | 2200pF |
| PHE100W-48S48 | -- | 82u/100V | FM20-100 | -- | 2200pF | -- | -- | -- | 82u/100V | 2200pF | 2200pF | -- | 2200pF |

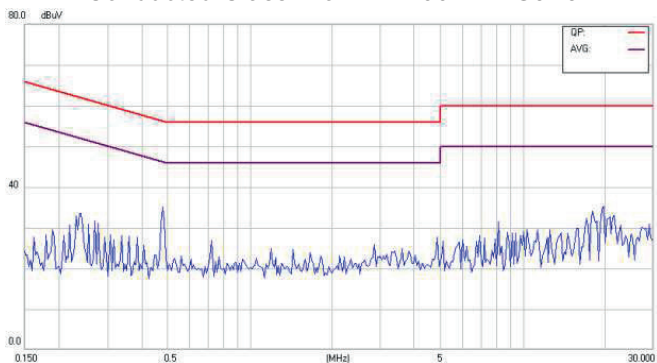
Note: The C6, C8 are aluminum KY Series capacitors, C2, C9, C10, C12 are ceramic capacitors



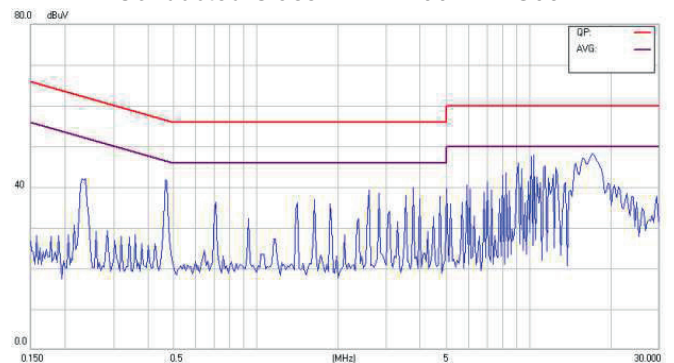
Conducted Class B of PHE100W-24S3V3



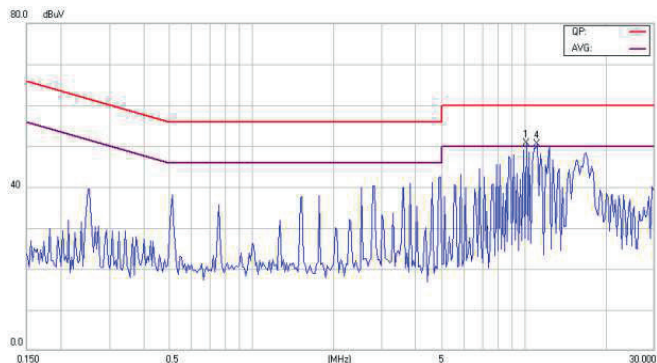
Conducted Class B PHE100W-24S05



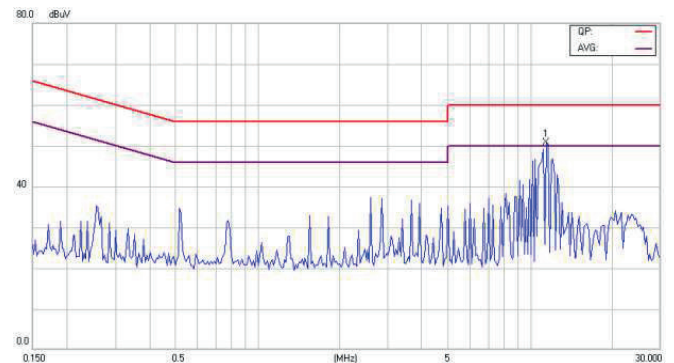
Conducted Class B of PHE100W-24S12



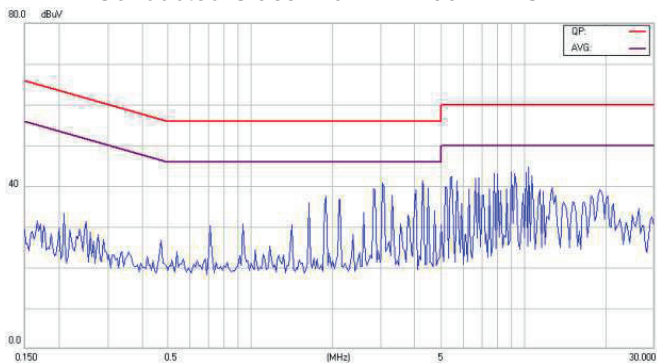
Conducted Class B PHE100W-24S15



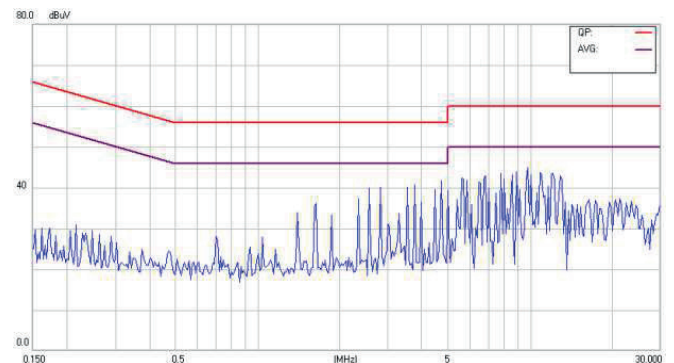
Conducted Class B of PHE100W-24S24



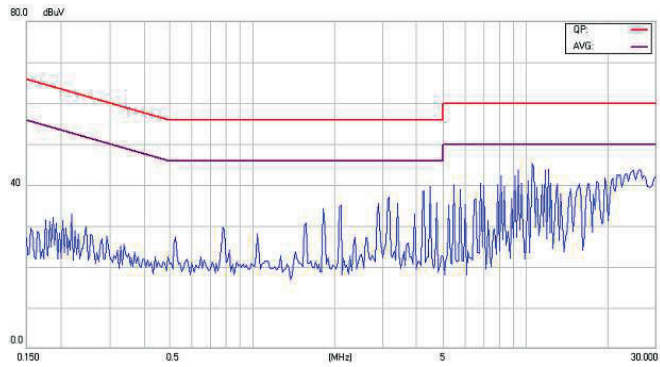
Conducted Class B PHE100W-24S48



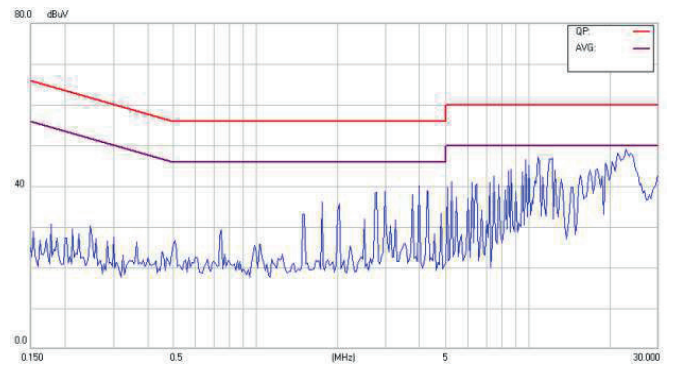
Conducted Class B of PHE100W-48S3V3



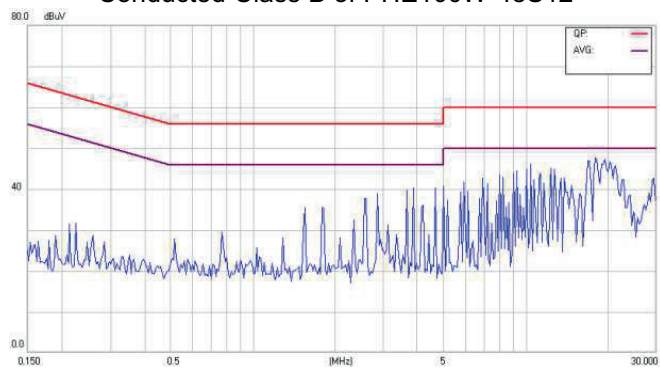
Conducted Class B PHE100W-48S05



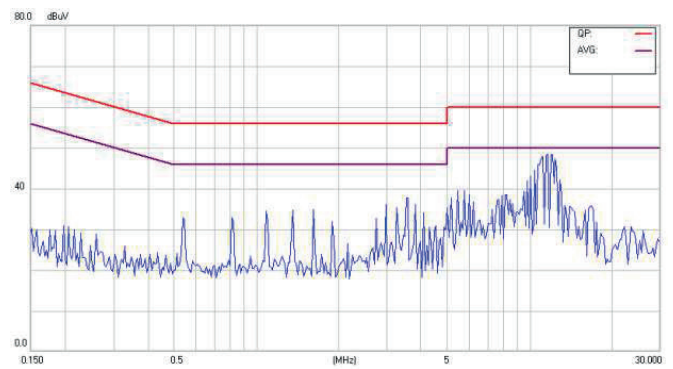
Conducted Class B of PHE100W-48S12



Conducted Class B PHE100W-48S15



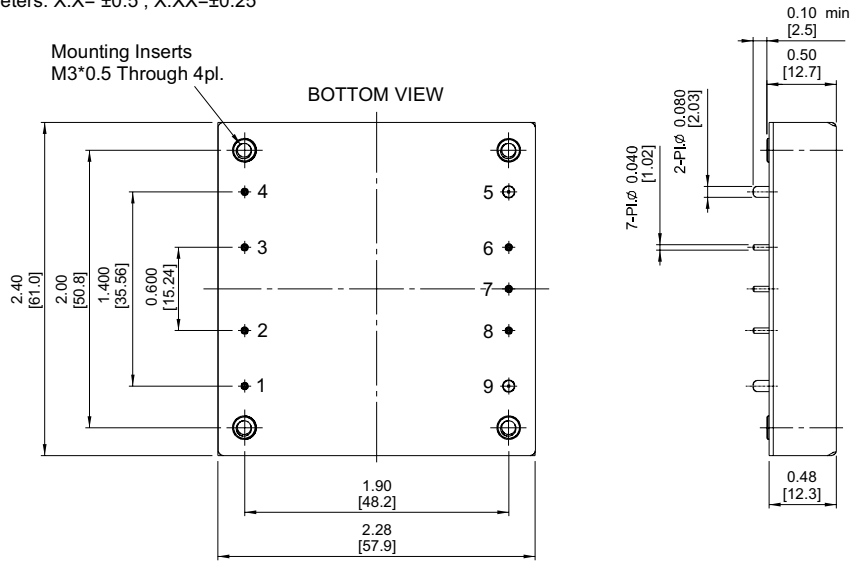
Conducted Class B of PHE100W-48S24



Conducted Class B PHE100W-48S48

8. Mechanical Outline Diagrams

All Dimensions In Inches(mm)
Tolerances Inches: X.XX= ±0.02 , X.XXX= ±0.010
Millimeters: X.X= ±0.5 , X.XX=±0.25



| Pin | Function |
|-----|----------|
| 1 | +Vin |
| 2 | ON/OFF |
| 3 | CASE |
| 4 | -Vin |
| 5 | -Vout |
| 6 | -Sense |
| 7 | Trim |
| 8 | +Sense |
| 9 | +Vout |