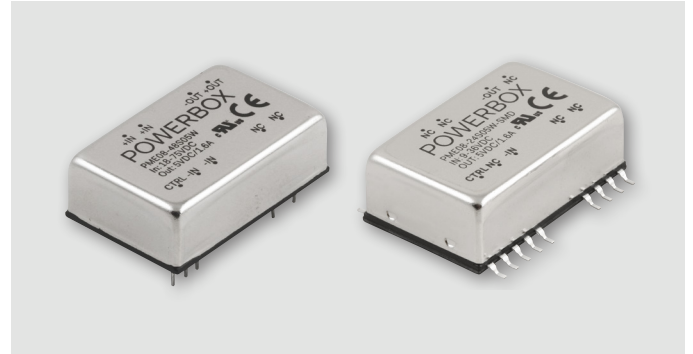
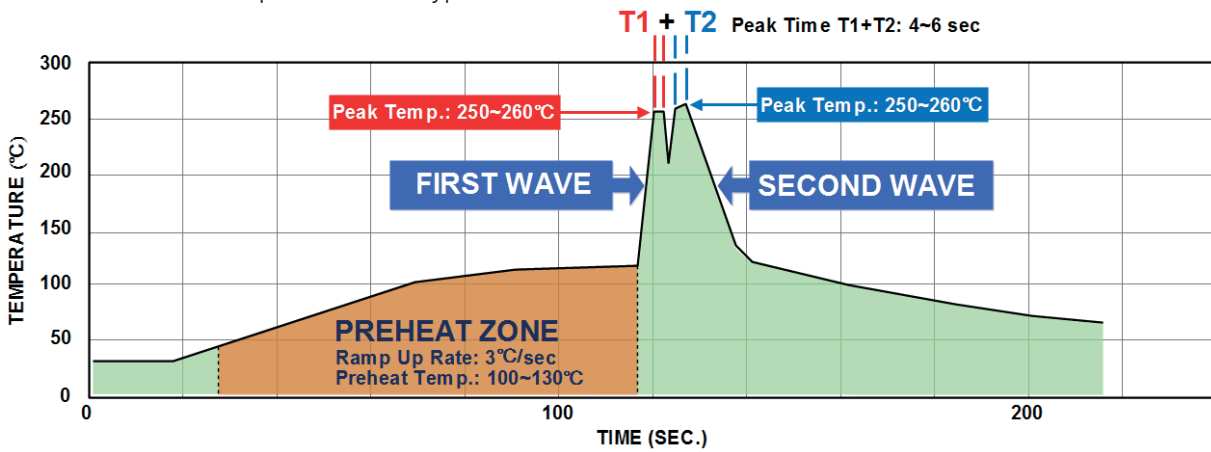


PR BX

POWERBOX Industrial Line
 DIP24 SMD Modules
 DC/DC Converter
 Soldering and Reflow Considerations
 Technical File

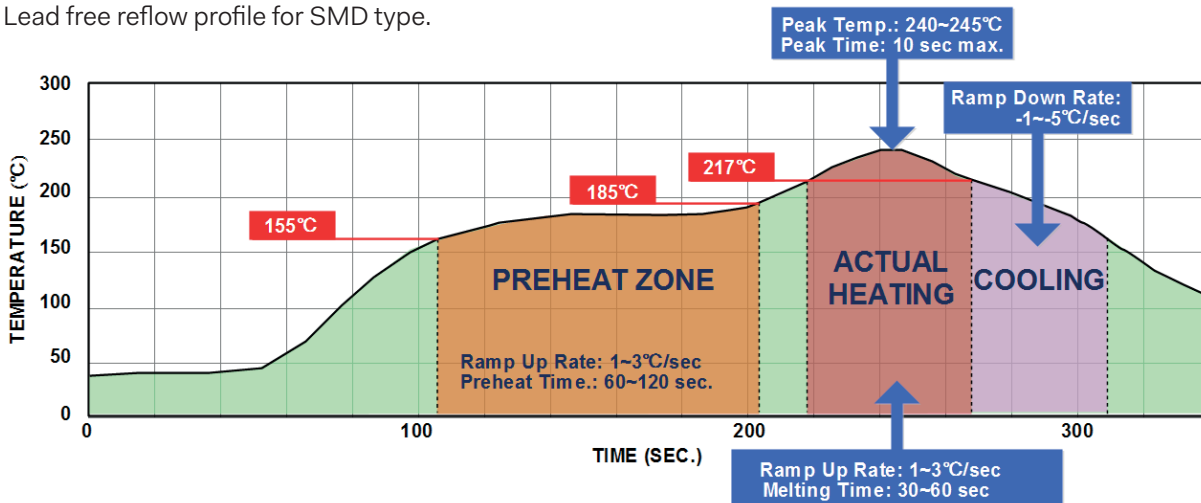


Lead free wave solder profile for DIP type.



Reference Solder : Sn-Ag-Cu ; Sn-Cu
 Hand Welding (Reference) :
 Soldering iron : Power 150W
 Welding Time : 3~6 sec
 Temp : 410~430°C

Lead free reflow profile for SMD type.



Reference Solder : Sn-Ag-Cu
 The curves define the maximum peak reflow temperature permissible measured on pin1 or Vin pin.