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**POWFRBOX** 

Power supplies for railway applications – On the rails to 2020 White paper 015



# Power supplies for railway applications - On the rails to 2020

In a study presented at the international rail exhibition, Innotrans 2016 in Berlin, the European Rail Industry summarized the state of the business as representing a market size estimated to reach 185 billion Euro by 2020. For sure, the power supplies share of that amount is marginal compared to heavy rolling stock or infrastructure. Though without power supplies, nothing would be possible and so power designers are actively engaged in railway modernization. As we approach the next edition of Innotrans, it is both relevant and interesting to take a minute to consider the many challenges that power supply manufacturers are facing in their quest to make railways safer, coupled with the highest service levels for passengers.

## From conservative to progressive

For decades, the railway sector has been an important area for the power supply industry to develop very specific

power solutions to meet the requirements of this complex market. The sector consists of three main categories: new equipment, modernization, and the maintenance and upgrading of equipment that entered service 10 years ago or more. Each of these categories represents particular demands on the part of the developer and requires skills specific to each case.

Although the railway sector is very conservative and priority is given to reliability and robustness, the new generation of "digital technology trained" engineers involved in the development of new rail systems are increasingly integrating digital control and encouraging the implementation of energy-efficient topologies such as the Gallium Nitride transistors. In the railway sector this approach is quite new, requiring more extensive qualification work during product development, bringing new constraints for engineers responsible for

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guaranteeing durable solutions for the next twenty years. This is a very interesting aspect for design engineers and a great opportunity to cooperate directly with the design offices of major railway customers.

# From point-of-load to multi kilowatts - with compliance

The range of railway applications is very wide and consists of a large number of applications requiring simple proximity voltage regulators point-of-load (POL) to converters or inverters of several hundred kilowatts powering the motors of traction engines and other traction vehicles (Figure 01). In term of overall railway market, if we exclude the service part of the segment, rolling stock represents the majority of applications, followed by infrastructure and finally, track side and signaling. Each of these sub-segments has its own requirements that are specific to its environment. For example, converters for vehicle (e.g. locomotive) startup control, so called Low Battery Voltage Starter (LBVS) are connected to high voltage catenaries to deliver a low battery voltage, requiring very high insulation and high-level safety constraints (Figure 02). In addition, all on-board equipment must comply with general standards such as EN50155, which covers electronic equipment used in rolling stock (a standard that incorporates many other standards such as EN 50121-3-2 for electromagnetic compatibility). The railway field is highly standardized and each development begins with an analysis of the application case and related standards.

In addition to the traditional standards governing operating quality, operational parameters and safety, after more than 20 years of evaluation and its publication in 2013, this year the EN45545 standard (resistance and fire behavior) has become mandatory for all rolling stock. This standard aims to eliminate the risk of fire during a technical incident and all toxic fumes resulting from combustion of the product. For power supply manufacturers, this means selecting components that meet this standard and carrying out additional tests to ensure full compliance with the various chapters of EN45545.

Apart from the large number of standards, one of the specificities of the railway sector is the fact that many applications have very specific requirements in terms of housings and connectors, often resulting in products that are dedicated to a particular customer. While the trend is towards the standardization of card modules such as DC/

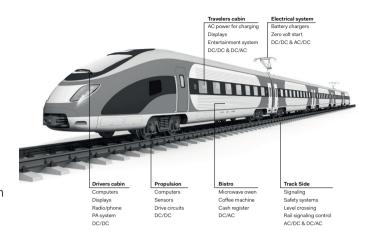


Figure 01 – The range of railway applications is very wide and consists of a large number of applications requiring simple proximity control point-of-load (POL) to converters or inverters of several hundred kilowatts .powering the motors of traction engines and other traction vehicles



Figure 02 – Low Battery Voltage Starter are connected to high voltage catenaries to deliver a low battery voltage, requiring very high insulation and high-level safety constraints.



Figure 03 – Standardized DC/DC modules are reducing time-to-market and simplifying inventory management and maintenance.

DC converters (Figure 03), for more complex products such as locomotive starter converters or decentralized battery chargers, the on-demand product remains the norm. This requires a development capacity geared towards these products and a high degree of flexibility in production. In fact, despite a growing market (+6% per year), the volumes of power supplies used in the railway sector remain modest compared to the millions of units consumed in the telecommunications sector, requiring manufacturers such as Powerbox to adapt their production tools to specific demands.

# Designing power for long life time

The majority of customers in the railway sector require a 30 years or more availability for some critical equipment. This means that during development this service life must be taken into account, as well as the possibility of the replacement of certain components such as electrolytic capacitors affected by aging during life time, must be considered during the design. Knowing that railway power supplies can be exposed to severe environmental effects such as temperature variations or shock and vibration during the life of the product, equipment manufacturers include "components refreshment and re-calibration" in their specifications. It is common to see products delivered more than 15 years ago return to the workshop for review and updating. This practice is very specific to the railway sector and has a strong influence on the way feeds are designed.

Indeed, a 30-year lifespan obliges developers to select components with a low risk of obsolescence but also to design the product for possible upgrade during its useful life. This adds a level of complexity but also limits the introduction of new technologies. As mentioned above, engineers in charge of the development of tomorrow's railway systems want to integrate new technologies, but the limited knowledge of their lifecycle and sustainability raises questions about the level of risk associated with their introduction. This is a topical issue that is being debated within the railway community which on the one hand wants to modernize its power supply systems to make them more energy-efficient and with better communications, and on the other hand to guarantee a risk-free sustainability.

### Time to market challenges

Basically, the technologies used to develop railway power supplies are very similar to those used in other segments, and with years of experience, developers of the former have built up expertise enabling them to reduce development times. However, new standards and the introduction of new technologies increase development time. Considering the wide range of power supplies used in railways, if we exclude so-called "standard" products such as modules for boards having a development cycle of about 14 months, more of customers' complex projects can easily reach 24 or even more months without approval. This means working closely with OEMs who, aware of these delays and facing increasing competition from Asia, are pushing for the development of blocks of functions that can be reused on multiple projects.

Because of the large and increasing demand for modernization of rail systems, design lead times have to be short, which means a different approach. In the case of rolling stock, this is rather complicated involving a lot of specific aspects such as certifications. In the case of traffic control and signaling systems, the constraints are less stringent and it is possible to use power supplies such as those for DIN rail mounting that already exist. An energy subsystem such as Powerbox's Battery Backup Unit (BBU) can be customized in less than three months to meet specific demands, including the addition of radio transmission telemetry systems (Figure 04). This is the type of modularity that OEMs are beginning to implement in rolling stock, but it will take time.

The impact of modernizing railway networks on power supplies has many aspects because it is not conceivable to stop the operation of lines, nor to replace all existing infrastructure. For rolling stock, this often involves the



Figure 04 – Powerbox's Track side Battery Backup Unit (BBU) can be customized in less than three months to meet specific demands, including the addition of radio transmission telemetry systems.

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addition of complementary technologies such as Wi-Fi for passenger comfort or on-board telemetry to increase safety. In this case, the power supplies are of a rather standard type and are often part of the installed system without any major change to rolling stock.

In the case of major modernization of a complete train (what is usually referred as "refurbishment") consisting of the revamping of one that has already endured a long life span, equipment manufacturers ask power supplies manufacturers to develop Fit, Form and Function (3F) alternatives. That is, revised, updated power supplies but where the units' fit, form and function remain the same, thus reducing implementation delays and guaranteeing the durability of the host equipment for many years. The development of a 3F power supply is very close to a specific development, but by combining the expertise of engineers, the platforms available from manufacturers specialized in the field of railroads, and the reuse of the original case or chassis make it possible to reduce development times spectacularly.

Most of the modernization of European rail networks is carried out at tracks and signaling systems level. Accordingly, equipment cabinets very often remain in place and installers ask for 3F solutions from the power supply manufacturers that can be installed in place of the old systems; a relatively simple process of "old equipment out, new equipment in". In the case of very old systems, the technique used is to install an industrial chassis in the cabinet to facilitate the installation of standardized racks, which subsequently reduces the time required for updating, such as adding additional radio-telemetry systems or connecting the cabinet to fiber optic systems.

The general trend in railway power supplies is to reduce development times by adopting standardized or semi-standardized sub-assemblies. This is the will of the equipment manufacturers and increasingly the adopted solution for systems close to the tracks or embedded applications using card converters or cassettes. However there will always remain very specific power supplies requiring on-demand solutions that will continue to call upon very specific skills.

### **About Powerbox**

Founded in 1974, with headquarters in Sweden and operations in 15 countries across four continents, Powerbox serves customers all around the globe. The company focuses on four major markets - industrial, medical, transportation/railway and defense - for which it designs and markets premium quality power conversion systems for demanding applications. Powerbox's mission is to use its expertise to increase customers' competitiveness by meeting all of their power needs. Every aspect of the company's business is focused on that goal, from the design of advanced components that go into products, through to high levels of customer service. Powerbox is recognized for technical innovations that reduce energy consumption and its ability to manage full product lifecycles while minimizing environmental impact.

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